

## SECTION 51

# EXTERIOR

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## GENERAL

New servicing information now applies with the following changes and additions. Apart from the information below, servicing is the same as the Lancer Evolution VII.

- Changes in the shape of the front bumper and addition of new components
- Addition of components due to changes in rear spoiler shape, and change in the positioning of double-sided adhesive tape
- Change in the shape of three diamond mark, EVOLUTION mark and LANCER mark, and change in the positioning of EVOLUTION mark and LANCER mark.

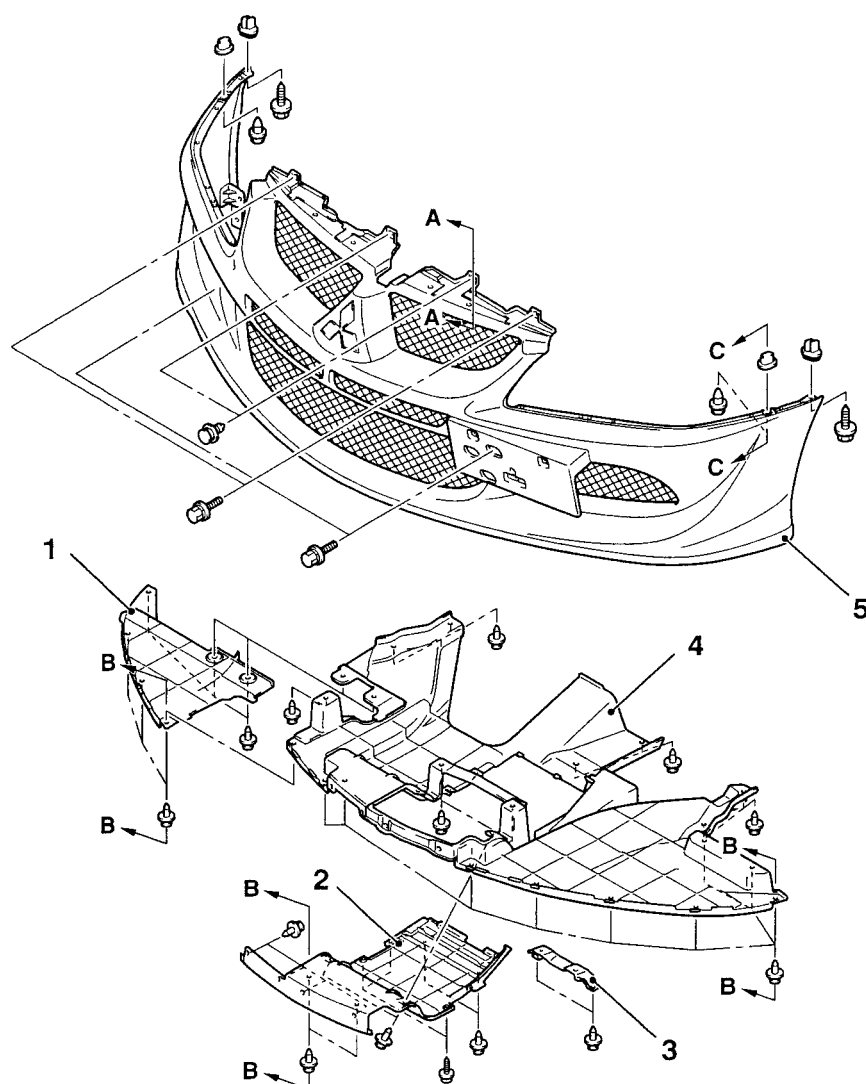
## Front Bumper

### Adhesive

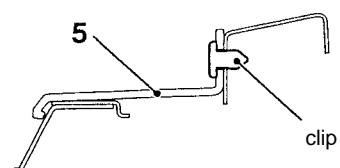
Application	Brand
Three Diamond Mark	Double-sided tape: Generic product (width 20 mm, thickness 0.8 mm)

### Front bumper

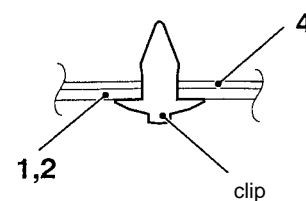
### Removal and Installation



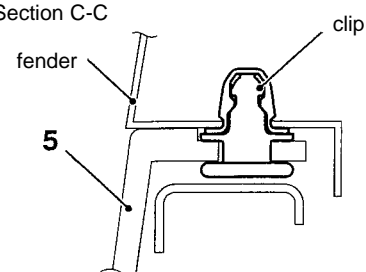
Section A-A



Section B-B



Section C-C



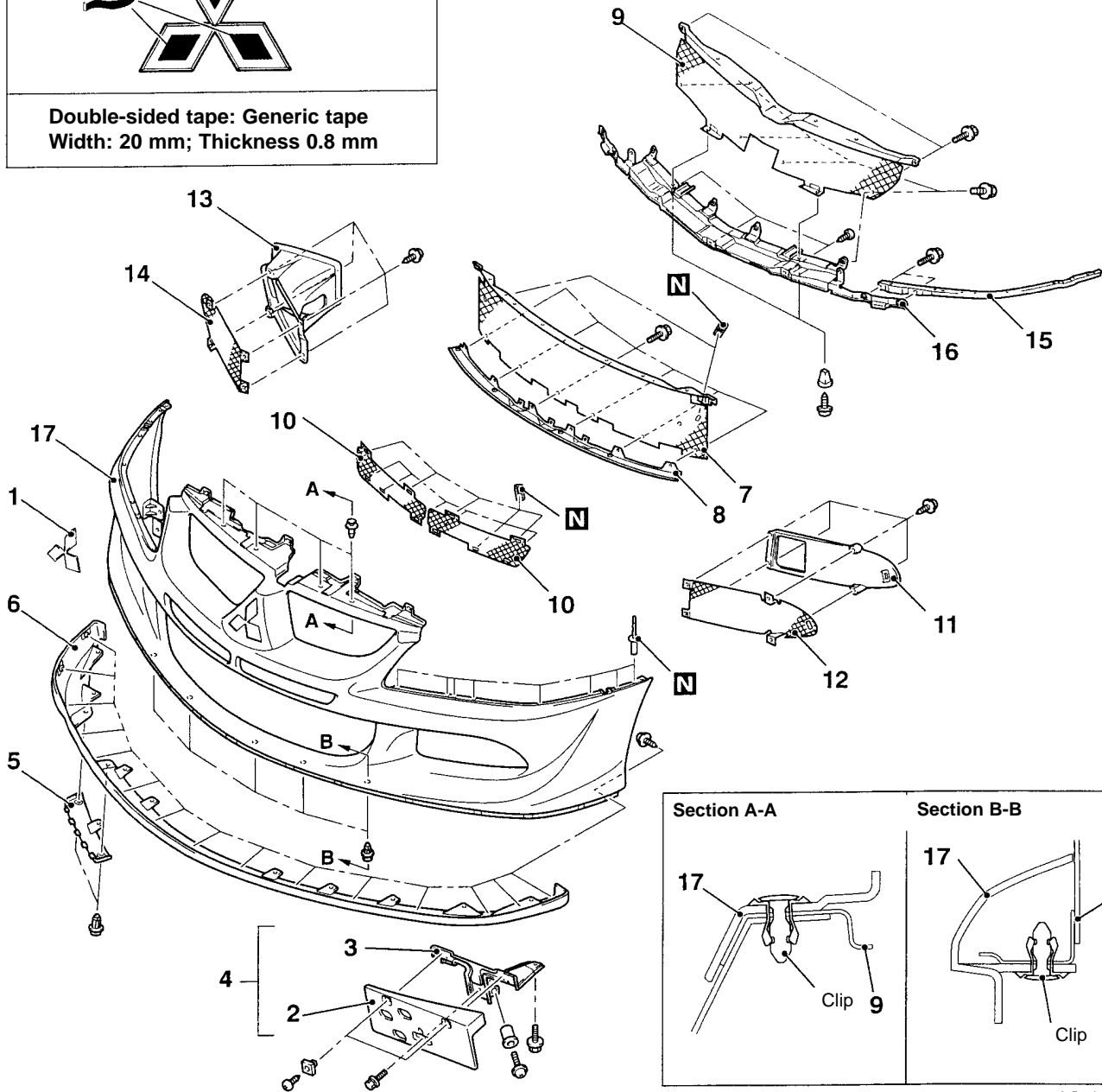
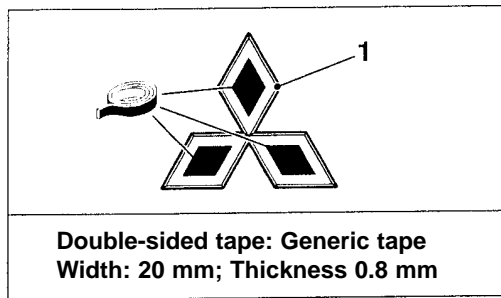
AC212421 AB

### Removal procedure

1. Side under cover
2. Centre under cover
3. Under cover centre bracket
4. Front under cover

- Splash shield installation clip
- Water spray hose connection (see Chapter 15)
- 5. Front bumper assembly

## Disassembly and Reassembly



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**Disassembly Procedure**

1. Three diamond mark
2. Licence plate trim
3. Licence plate bracket
4. Licence plate bracket assembly
5. Cover
6. Front air dam panel
7. Front bumper lower plate assembly
8. Front bumper lower reinforcement assembly
9. Front bumper reinforcement assembly



10. Bumper net
11. Front bumper side cover
12. Bumper side net (LH)
13. Oil cooler duct
14. Bumper side net (RH)
  - Water spray hose and nozzle (see Chap. 15)
15. Front bumper side plate assembly
16. Front bumper upper reinforcement assembly
17. Front bumper face

**Disassembly service points****◀ A ▶ Removal of front bumper side plate**

Use the same procedure as that for removal of front bumper rivets in previous model.

**Reassembly service points****▶ A ◀ Installation of front bumper side plate**

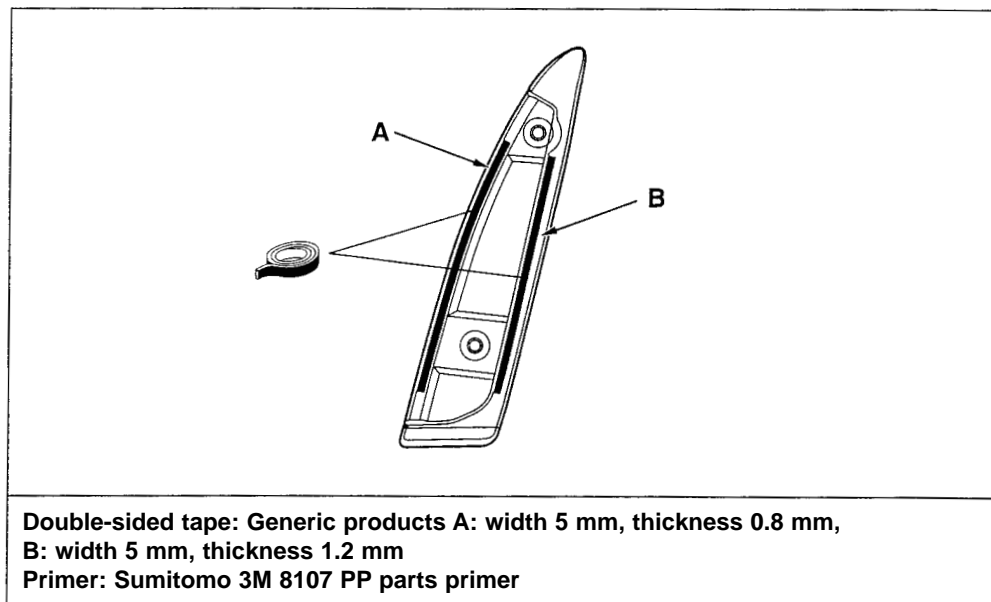
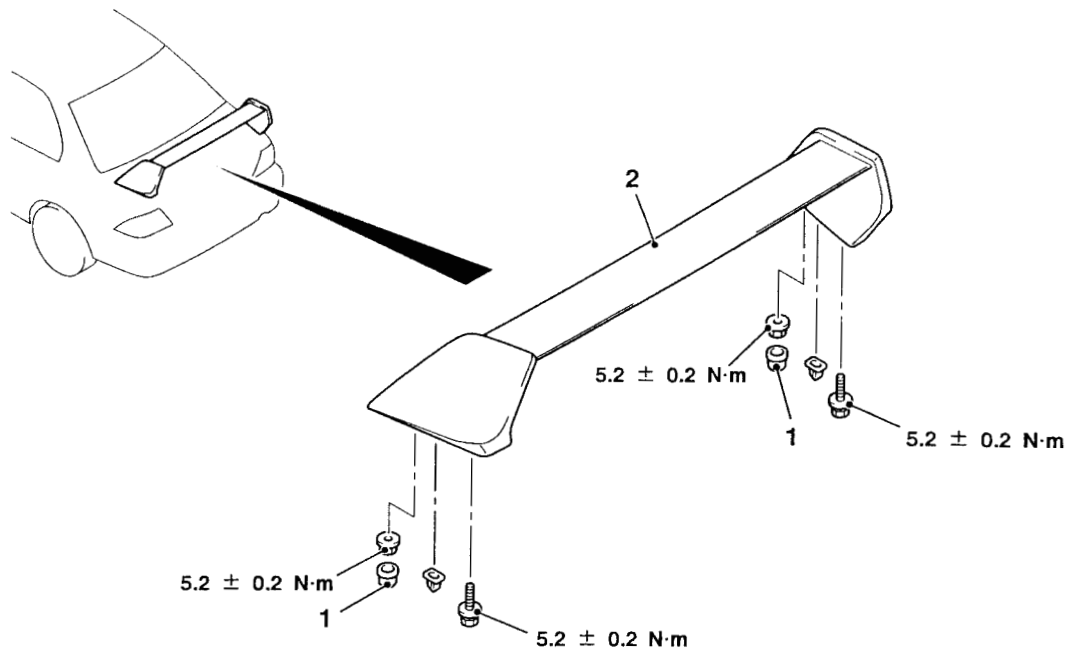
Use the same procedure as that for installation of front bumper rivets in previous model.

**Rear Spoiler****Adhesive**

Application	Brand
Rear Spoiler	Double-sided tape : Generic product A (width 5 mm, thickness 0.8 mm); B (width 5 mm, thickness 1.2 mm)
	Double-sided tape removing agent : Sumitomo 3M 4000 double-sided tape remover (made by Sumitomo 3M)
	Primer : Sumitomo 3M 8107 parts primer (made by Sumitomo 3M)

## Rear Spoiler

### Removal and Installation



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#### Removal procedure

- Boot lid bumper

1. Cap

◀ A ▶ ▶ A ◀

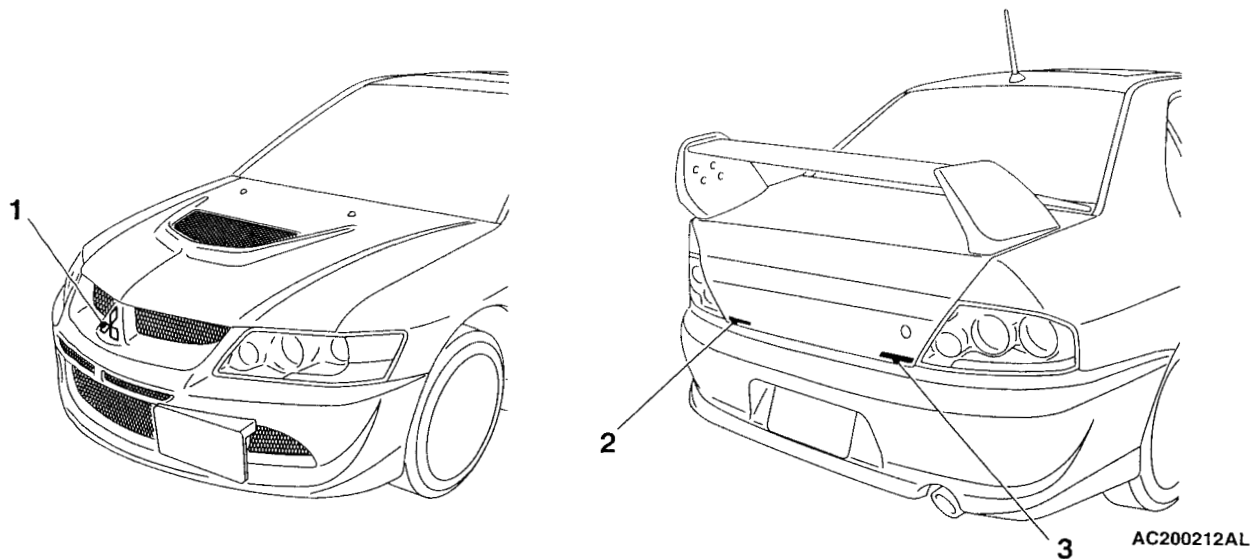
2. Rear spoiler

#### Remarks :

The removal and installation service points are the same as those for the air dam, bumper moulding, wing and door moulding in the previous model.

## Marks

### Removal and Installation



1. Three diamond mark  
 ▶ A ◀ 2. LANCER mark

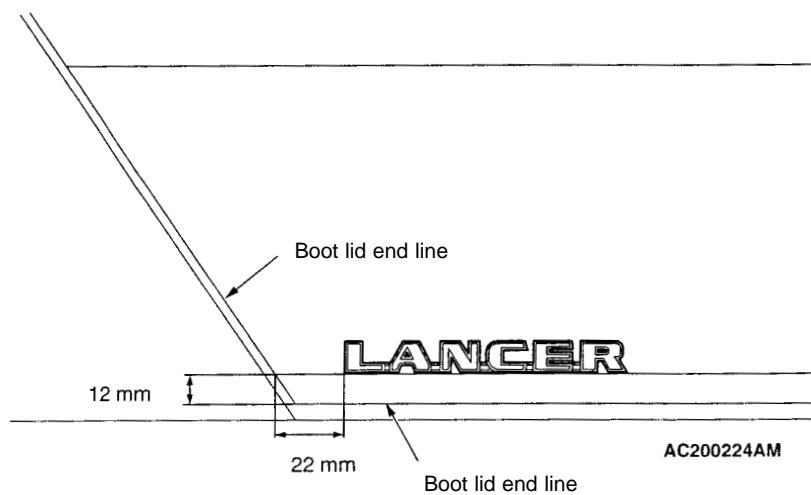
- ▶ A ◀ 3. EVOLUTION mark

### Installation service points

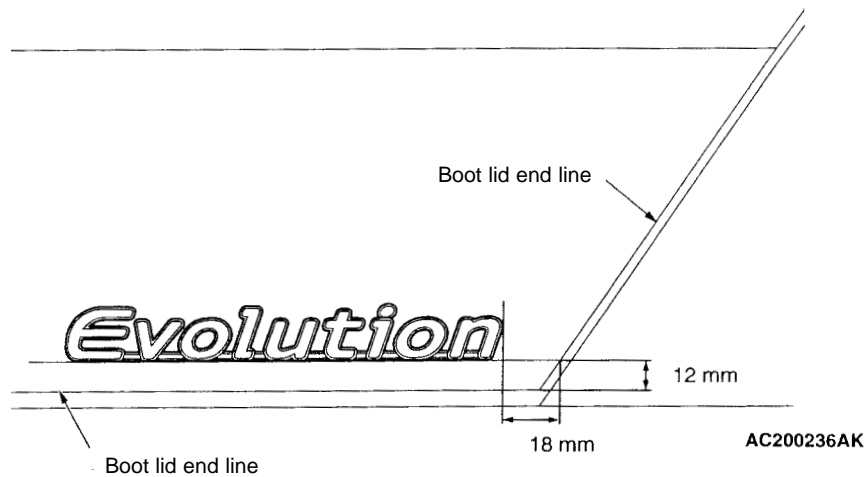
#### ▶ A ◀ Installation of marks

##### 1. Installation position

##### (2) LANCER mark



## (3) EVOLUTION mark

**2. Installation procedure**

- (1) Remove grease from installation surface of the body, using unleaded gasoline.
- (2) Peel off the protective backing of the mark and apply it to the installation position.

**Caution**

- 1) Perform this operation in a dust-free environment at a room temperature of 20 – 38°C.
- 2) If the room temperature is less than 20°C, then the mark and body (installation position) must be heated to 20 – 30°C.
- 3) The mark must be pressed to eliminate any air bubbles.