

## Spring & Shagkle Bushing Installation Instructions

Prothane Motion Control highly recommends this and all our polyurethane suspension kits be installed by a qualified automotive technician.

Protrane Motion Control nighty recommends the Parts List:

19-1750-001 Super Grease

SLV-60974

SLV-60975

U-61255 FT+RR LEAF MAINEYE

U-61256 FT+RR LEAF REAREYE

U-61257 FT SHACKLE BUSH

\*\*FORM 6-1025

Please refer to a factory service manual before any disassembling or reassembling of your vehicle, for proper specifications. Check service manual to make sure all torque specs are properly done.

Note: The PROTHANE Bushings generally do not meet in the center. The "crush" or amount the bolt can be tightened is determined by the length of the sleeve.

Installation: -

- Remove original rubber and \*metal casing (if used) from I.D. of spring eye and shackle. (If shackle bushings are included in kit)
  - \*Most rubber bushings are molded into a metal casing. This metal casing must be removed.
- 2. Clean any remaining debris, old rubber, rust or corrosion using a wire brush or sandpaper.
- Using the SUPER GREASE supplied, lightly coat all parts.
  - I.D. of spring eye.
  - I.D. of shackle bracket or shackle bushing hole in frame.
  - I.D. / O.D. and face of the flange on the PROTHANE bushings.
  - O.D. of metal sleeves.
  - O.D. of original shoulder bolts when no sleeve is used.
- 4. Install PROTHANE bushing by first gently tapping both halves of the bushings, then tap in the metal sleeve (if used).

