

## Part number SP1323 2014 Kia Forte Koup Turbo 1.6L 4cyl. Turbo GDI

1- Cold air intake pipe

1- 3.00" Nano Fiber dry filter	(#1017BB)
1- 2.75"X3.00" Step hose	(#3120)
1- 3.0" Straight hose	(#3044)
4- #48 Clamps	(#4004)
2- M6 flange nut	(#6002)
2- Fender washer	(#6010)
2- M6 Vibra mount	(#6020)
1- Zip Tie	(#8014)
1- 4- page instruction	

Note: All parts and accessories are sold on-line a "injenonline.com"



## STREET LEGAL IN MOST STATES

NOT LEGAL FOR USE IN CA & OTHER STATES ADOPTING CA EMISSIONS STANDARDS



Congratulations! You have just purchased the best engineered, dyno-proven air intake system available.

Please check the contents of this box immediately.

Report any defective or missing parts to the Authorized Injen Technology dealer you purchased this product from.

Before installing any parts of this system, please read the instructions thoroughly. If you have any questions regarding installation please contact the dealer you purchased this product from.

Installation DOES require some mechanical skills. A qualified mechanic is always recommended.

\*Do not attempt to install the intake system while the engine is hot. The installation may require removal of radiator fluid line that may be hot.

Injen Technology offers a limited lifetime warranty to the original purchaser against defects in materials and workmanship. Warranty claims must be handled through the dealer from which the item was purchased.

Injen Technology 244 Pioneer Place Pomona, CA 91768 USA

Please check the contents of this box immediately.

Note: This intake system was Dyno-tested with an Injen filter and Injen parts the use of any other filter or part will void the warranty and CARB exemption number.

Parts and accessories are available on line at "Injenonline.com"

Note: The installation of this cold air intake does require mechanical skills. Removal of the front bumper requires loosening and removing several plastic plugs and screws that may be difficult. It is recommended that this system be installed by a professional mechanic. Be sure to disconnect the negative terminal before proceeding. Congratulations! You have just purchased the worlds first tuned intake system.

MR Technology, Leading the way!

## "The Worlds First Tuned Air Intake System"™





This cold air intake system converts to a short ram intake system. We will first go through the installation of the short ram configuration.



Stock OEM intake system.

assembly



Firmly lift up on the engine cover and remove the engine cover from the engine bay.





<u>Figure A:</u> Disconnect the recirculating diverter valve hose from the intake duct. <u>Figure B:</u> Disconnect the crank case breather line from the air duct.





Figure 6

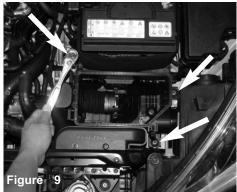
Figure A: Unclip the two tabs from the lower air box assembly to the upper air box assembly. Figure B:
Detach the upper air box assembly from the lower



Use a 10mm socket and rachet and loosen the 10mm clamp bolt on the air duct located on the Turbo charger compressure outlet. Pull the air duct from the outlet.



Remove the entire upper air box assembly and air duct from the engine bay

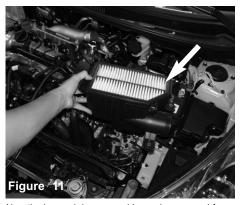


Use a 10mm socket, rachet and extension to remove the three 10mm bolts on the lower air box assembly indicated by the arrow.





Figure A: Use a phillips screw driver and remove the two plastic screw clips from the front air intake duct Figure B: Lift up and remove the front air intake duct



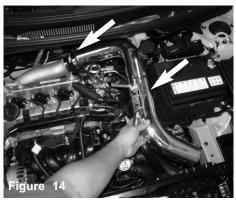
Now the lower air box assembly can be removed from the engine bay.



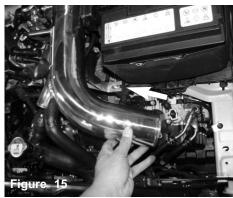
Place the 2.75"X3.00" step hose, #40 and #48 clamp onto the turbocharger compressor outlet.



Screw the vibra mount onto the pre-threaded hole next to the battery



Position the intake pipe into the engine bay and place the end of the pipe into the step hose on the turbo compressor outlet.



Line up the intake bracket to the vibra mount in figure



Figure 16

Figure A: Place a M6 nut and fender washer onto the vibra mount. Figure B: Secure the M6 nut with a 10mm socket and rachet.





Figure A: Connect the crank case breather line to the 5/8" welded nipple on the intake pipe. Figure B: Connect the recirculating diverter valve hose onto the 1.125" nipple welded onto the intake pipe



Place the filter onto the end of the intake pipe and then secure the filter to the pipe with a 8mm nut driver.



<u>CAUTION!!!</u>: Make sure the bottom of the intake pipe does not rub on the high pressure fuel line. This line is connected to the fuel pressure regulator indicated in the plate.



<u>CAUTION!!!</u>: Make sure the intake pipe has adequate clearance from the brake fluid reservoir and fuel line. Adjust the intake pipe for best possible fitment and then secure the all the clamps.

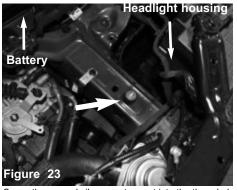


Reinstall the engine cover. Your short ram intake system installation is now complete. Go over all your clamps and fittings to make sure they are snug. Check the clearance on the pipe and make sure it does not make contact with any components in the engine bay.

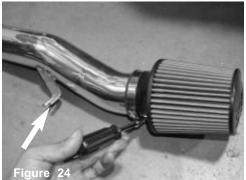
## Cold air intake installation



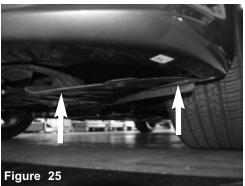
To continue with the installation of the cold air intake system, you will have to remove the filter and replace it with a 3.0" straight hose and two #48 clamps



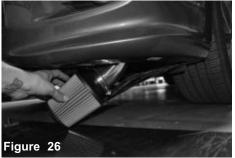
Screw the second vibramount mount into the threaded hole located on the chassis beneath the back of the driverside headlight housing inside the engine bay. Use the headlight housing and battery location in the photo for reference



Place the filter onto the end of the secondary intake tube. Reference the intake bracket in the photo to locate the end of the pipe.



Unscrew the two screw to the access panel underneath the drivers side bumper. Pull the access panel bacn to gain access to the bumper cavity. The intake pipe and filter will be installed through here.



Insert the secondary pipe with the filter already installed from figure 25



Place the filter onto the end of the intake pipe located in the bumper cavity. Use a 8mm nut driver and secure the filter clamp to the intake pipe



Adjust the entire intake system for best fitment. Make sure the intake pipe and filter does not come into contact with any objects and then continue to tighten the clamps on the 3.0" straight hose attached to the primary and secondary pipes.



Reinstall the engine cover. Your intake installation is now complete. Go over all your clamps and fittings to make sure they are snug. Check the clearance on the pipe and make sure it does not make contact with any components in the engine bay.



Congratulations! You have just completed the installation of the World's first tuned intake system. Periodically, check the system for fitment, this will enhance the life of your Injen SP system, failure to do so will void the warranty.

- 1. Upon completion of the installation, reconnect the negative battery terminal before you start the engine.
- **2.** Align the entire intake system for the best possible fit. Once the intake has been properly fitted continue to tighten all nuts, bolts and clamps.
- **3.** Periodically, recheck the alignment of the intake system and make sure there is proper clearance around and along the length of the intake. Failure to follow proper maintenance procedures may cause damage to the intake and will void the warranty.
- **4.** Start the engine and listen carefully for any odd noises, rattles and/or air leaks prior to taking it for a test drive. If any problems arise go back and check the vacuum lines, hoses and clamps that maybe causing leaks or rattles and correct the problem.
- 5. Check the filter for excessive dirt build up. Clean or replace the filter with an original Injen filter (can be bought on-line at "injenonline.com"). Congratulations! You have just completed the installation of the best intake system sold on the market. Enjoy the added power and performance of your new intake system.