▶ **APEXi**® Exhaust System

Installation Sheet

□Application Vehicle

1988~1991	Year	Honda Civic H/B Si/DX	Vehicle Name
D16A6	Engine Type	3 Si/DX	
116-KH18	Apex Product Code	ED8	Vehicle Code

□Parts List

				ω	ϕ 61.5 × P90	Gasket	⑤
_		Apex Instruction Manual	9	_	φ 61.5 × PCD86	Gasket	4
15	M10	8 Washer	8	1	Vehicle Specific	Apex Main Muffler Vehicle Specific	ω
9	M10×P1.25	Nut	⑦ Nut	1	Vehicle Specific	Apex Middle Muffler Vehicle Specific	0
6	$M10 \times P1.25 \times L40$	Bolt	6	_	Vehicle Specific	Apex Front Muffler	\ominus
Qty	Size	Part Name	Qty No.	Qty	Size	Part Name	N _o

□Apex Exhaust System Installation Procedure

XThe diagram only shows partial usage of the nuts and bolts. Please use all of them. 1.Install the muffler according to the diagram below and hand tighten the nuts and bolts in place.

2. Take note of piping clearance, gasket positioning, tip position, chassis clearance and tighten the nuts and bolts into position. Start from the catalytic converter side and work your way back

Torque Specification M10 43∼

43~55N m 4.4~5.6 kgf m 31.8~40.5lb ft

3.Be sure to confirm tail pipe positioning so that it does not touch the rear bumper. If the positioning is off, loosen the nuts and bolts and adjust accordingly. Failure to provide adequate clearance may cause unnecessary sound and may melt the bumper.
CAUTION

Be sure to check clearances between brake components, fuel line, and drive train components.

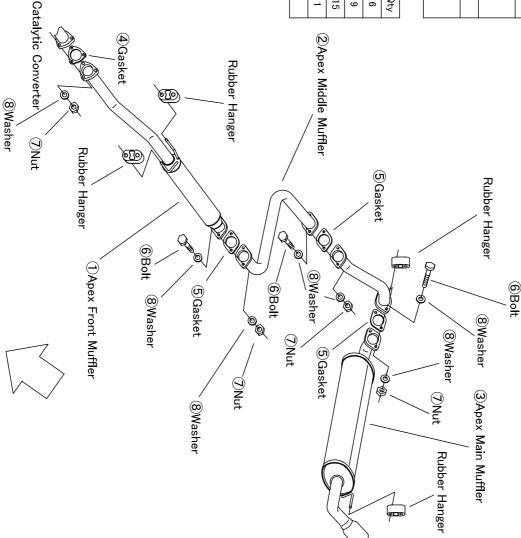
☐ Checkpoints after Installation

After installation, move the exhaust system side to the side by hand to confirm clearances.
 Rev the engine to 2500rpm to check for any exhaust leaks.

3. Test drive the vehicle and check for exhaust leaks or unusual sounds.

4.If anything usual occurs in steps $1\!\sim\!3$, reinstall the muffler system.

5.Retighten all of the nuts and bolts after 200 ~ 300km.



Front(Engine)