

# Kit 78611/ 78612

BMW E9X M3 BMW 1M (with and without rear shocks)

## **Rear Application**

STOP!

Some coil-over suspensions require the removal of the upper coil spring cup (BMW part #: 41 14 7 057 297). This part is REQUIRED to install Air Lift Performance Suspension.



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MN-909 • (091401) • ERN 7870

# **INSTALLATION GUIDE**

For maximum effectiveness and safety, please read these instructions completely before proceeding with installation.

Failure to read these instructions can result in an incorrect installation.

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# Introduction

The purpose of this publication is to assist with the installation, maintenance and troubleshooting of this BMW E9X M3/1M Performance kit.

It is important to read and understand the entire installation guide before beginning installation or performing any maintenance, service or repair. The information includes a hardware list, step-by-step installation information, maintenance tips, safety information and a troubleshooting guide.

Air Lift Performance reserves the right to make changes and improvements to its products and publications at any time. For the latest version of this manual, contact Air Lift Performance at (800) 248-0892 or visit our website at www.airliftperformance.com.

## NOTATION EXPLANATION

Hazard notations appear in various locations in this publication. Information which is highlighted by one of these notations must be observed to help minimize risk of personal injury or possible improper installation which may render the vehicle unsafe. Notes are used to help emphasize areas of procedural importance and provide helpful suggestions. The following definitions explain the use of these notations as they appear throughout this guide.

INDICATES IMMEDIATE HAZARDS WHICH WILL RESULT IN SEVERE PERSONAL INJURY OR DEATH.

WARNING INDICATES HAZARDS OR UNSAFE PRACTICES WHICH COULD RESULT IN SEVERE PERSONAL INJURY OR DEATH.

**CAUTION** INDICATES HAZARDS OR UNSAFE PRACTICES WHICH COULD RESULT IN DAMAGE TO THE MACHINE OR MINOR PERSONAL INJURY.

NOTE

DANGER

Indicates a procedure, practice or hint which is important to highlight.

## **IMPORTANT SAFETY NOTICES**

The installation of this kit does not alter the Gross Vehicle Weight Rating (GVWR) or payload of the vehicle. Check your vehicle's owner's manual and do not exceed the maximum load listed for your vehicle.

**Gross Vehicle Weight Rating:** The maximum allowable weight of the fully loaded vehicle (including passengers and cargo). This number — along with other weight limits, as well as tire, rim size and inflation pressure data — is shown on the vehicle's Safety Compliance Certification Label.

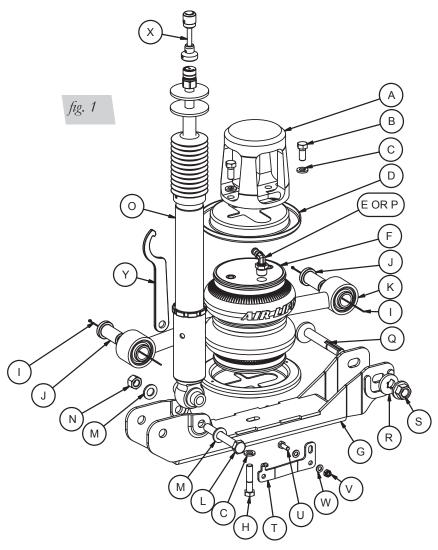
**Payload:** The combined, maximum allowable weight of cargo and passengers that the vehicle is designed to carry. Payload is GVWR minus the Base Curb Weight.

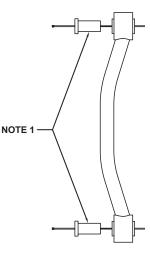
WARNING DO NOT INFLATE AIR SPRINGS WHILE OFF OF THE VEHICLE. DAMAGE TO ASSEMBLY MAY RESULT AND VOID WARRANTY.

**A** CAUTION

DO NOT WELD TO, OR MODIFY PERFORMANCE STRUTS/SHOCKS IN ANY WAY. DAMAGE TO UNIT MAY OCCUR AND WILL VOID WARRANTY.

# **Installation Diagram**





### NOTE:

- Depending on the kit purchased, shocks, 1) flex adjuster EXTs, and wrench may not be included.
- 2) Remove zip ties that hold bushing spacers into the toe link before installation. The shoulder of the spacer is to be opposite the bend for air spring clearance purposes.
- Kit 78612 utilizes factory shocks. 3)





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#### HARDWARE LIST

ltem	Part #	Description Qt	у	Item
А	13314	SPC, BMW E8X/E9X Upper Bracket, Rear	2	Ν
В	17203	3/8"-24 x 7/8" Hex Bolt	4	0
С	18427	3/8" Lock Washer	6	Ρ
D	11801	Roll Plate	4	Q
E	21846	3/8" MNPT x 1/4" PTC Fitting - 90°, Nickel	2	R
F	58530	Air Spring, 2B6 Reg. 3/8" Port	2	S
G	11132	Control Arm - BMW E9X M3 Rear	2	Т
Н	17484	3/8"-24 x 1 3/4" Hex Cap Screw	2	U
I	10466	8" Zip Tie	4	V
J	13988	SPC, 20mm Bushing	4	W
K	11129	Toe Link - BMW E9X M3 Rear	2	Х
L	17488	M12 - 1 3/4 x 90 Hex Cap Screw	2	Y
Μ	18547	.516" ID x .94" OD x .10" THK Flat Washer	4	

#### Description em Part # Ν 1854

18546	M12 - 1 3/4 Nyloc Nut	2
26749	Shock, BMW E8X/E9X Rear	
21867	3/8" MNPT x 3/8" PTC Fitting - 90°	2
17489	Eccentric Bolt	2
18610	Eccentric Washer	2
18611	Self Lock Nut	2
11113	Bracket, E9X Headlight Drop Link	1
17389	M6 - 1x16 Hex Bolt	1
18579	M6 Flat Washer	2
18569	M6-1 Nyloc Nut	1
	Flex Adjuster EXT	
	Spanner Wrench	1
	•	

Missing or damaged parts? Call Air Lift customer **STOP!** service at (800) 248-0892 for a replacement part.

fig. 2a

## Installing the Air Suspension PREPARING THE VEHICLE

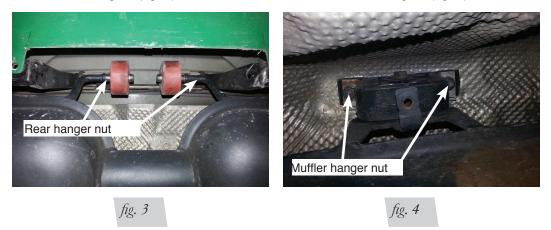
- 1. Elevate and support the vehicle with a hoist or jack stands.
- 2. Remove the rear tire and support the hub assembly.(fig. 2a and 2b).





## **REMOVING THE EXHAUST**

1. Support the rear exhaust and mufflers. Near the center of the bumper, unbolt the two exhaust hangers (fig. 3). Beside each muffler, unbolt both hangers (fig. 4).



2. Remove the exhaust clamps forward of the differential and the two exhaust hangers from the differential (figs. 5a-5c). Remove the exhaust assembly and reattach the differential nuts.



fig. 5a



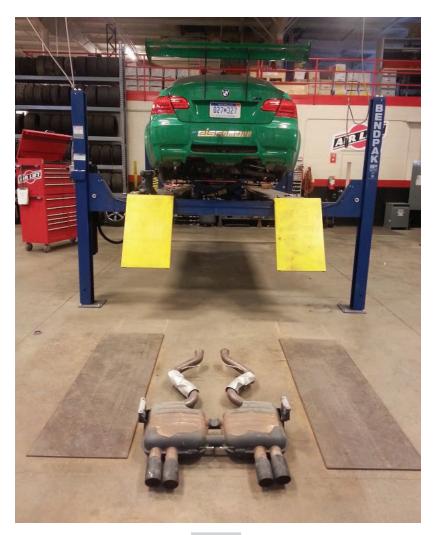


fig. 5c

## **REMOVING THE REAR SUSPENSION**

1. Disconnect the headlight alignment linkage from the left rear lower control arm bracket (if equipped) (figs. 6 and 7).



fig. 7

2. Unbolt and remove the inner and outer toe link bolts. Remove the toe link (figs. 8, 9 and 10).



fig. 8

fig. 9



fig. 10

## **DANGER**

COIL SPRING UNDER COMPRESSION. COIL SPRINGS SHOULD BE REMOVED USING FACTORY PRESCRIBED GUIDELINES. SUPPORT THE HUB AND UNBOLT THE LOWER SHOCK EYE (FIG. 11). REMOVE THE OUTER CONTROL ARM TO HUB BOLT (FIG. 12).





fig. 11

fig. 12

3. Remove the coil spring (fig. 13).



4. Remove the cam bolt from the inner control arm pivot point and remove the control arm (fig. 14).



fig. 14

NOTE

If installing kit without rear shocks, proceed to the "Assembling the Air Spring Upper Bracket and Air Fitting" section on page 9.

5. Within the trunk, remove the shock rod nut (figs. 15 & 16) and remove the shock from the vehicle. Retain the lower isolator and rubber gasket that the shock rod passes through within the wheel housing (figs. 17 & 18).



6. With the rod nut removed, peel the microcellular isolator from the rod nut washer and retain this isolator for future use (figs. 19, 20 and 21). Take care not to damage the isolator during the removal process. The nut and washer will NOT be used when installing Air Lift rear shocks.

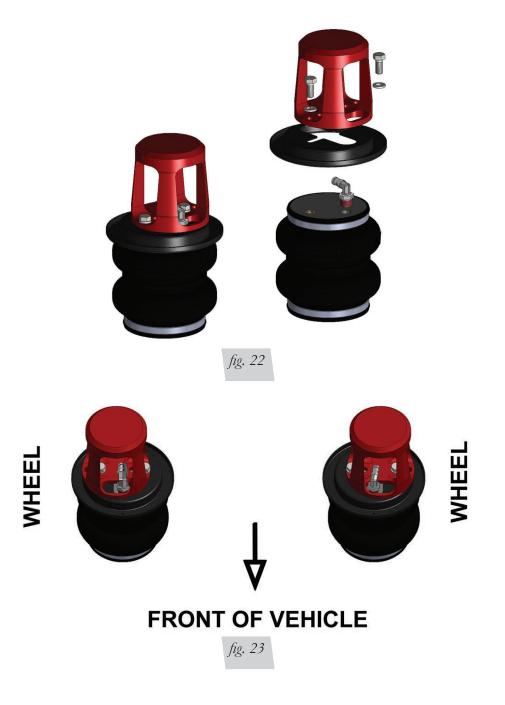




fig. 21

## ASSEMBLING THE AIR SPRING UPPER BRACKET AND AIR FITTING

- 1. Apply thread sealant to the chosen air fitting threads and install into the air spring port. Torque 1 and 3/4 turns beyond hand tight.
- 2. Place the roll plate over the air spring followed by the upper mount spacer. Attach with two bolts and lock washers and torque bolts to a maximum of 27Nm (20 lb.-ft.) (fig. 22). There are two mounting positions for the upper spacer to mount to the air spring. Best practice is to have the air fitting located on the forward side of the vehicle, with the air line outlet facing rearward. This helps protect the air line connection. Mount the air spring so that it is positioned away from the wheel, toward the cross-member. See figure 23.



## **INSTALLING THE KIT COMPONENTS**

1. Unbolt the headlight alignment sensor from the cross member (figs. 24 and 25). Install the headlight alignment drop linkage where the sensor was removed and reattach using original sensor attaching bolt (fig. 26). Then, using the supplied nut, washer and bolt, attach the sensor to the newly installed drop linkage (fig. 27). Torque both bolts to 5Nm (44 lb-in).

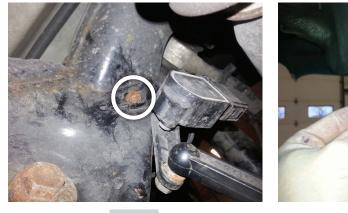


fig. 24





fig. 26

fig. 27

2. Insert the shock rod with large washer through the lower isolator and gasket (fig. 28). Install through the upper shock mount (fig. 29). Within the trunk, apply the upper isolator (fig. 30) followed by the second large flat washer (fig. 31) and nyloc nut (fig. 32). Torque the nyloc nut to 27Nm (20 lb.-ft.).



3. Attach the supplied lower control arm to the sub-frame using the supplied cam bolt, washer and nut (fig. 33). Do not torque at this time.



4. Attach the control arm to the hub assembly and shock (figs. 34, 35 and 36).



5. Attach the headlight alignment linkage to the control arm (fig. 37).



6. Lightly tap the coil spring cup from the chassis (light press fit) and place the cup over the air spring upper mount. The cup should sit flush on the upper mount (figs. 38-41).



7. Place the air spring assembly with the remaining roll plate on the lower control arm. (fig. 42). The upper mount is offset to properly position the air spring in the chassis (fig. 43). Align the assembly so the air spring is closest to the sub-frame. The air spring must be positioned furthest away from the shock (fig. 44). Install the supplied bolt through the lower control arm and torque to 27Nm (20 lb.-ft.).



8. Snip the zip ties from the toe link. The toe link bushing sleeves must be installed on the same side as the bend of the link (figs. 45 and 46). Attach the link to the hub assembly and sub-frame with the bend rearward and directed downward (figs. 47 and 48). Do not torque bolts at this time.

**CAUTION** IF THE BEND IS DIRECTED UPWARD, CONTACT WITH THE SUB-FRAME AND TOE LINK WILL OCCUR. IF THE BEND IS FORWARD, AIR SPRING CONTACT WITH THE TOE LINK WILL OCCUR. THIS CONTACT WILL CAUSE DEGRADATION OF THE AIR SPRING AND VOID WARRANTY.

NOTE

If the bushing sleeves are installed incorrectly, contact between the subframe and link will occur causing undesired binding and noise.



fig. 45

fig. 46



fig. 47



fig. 48

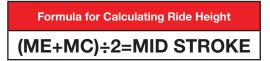
## **ROUTING THE AIR LINES**

- 1. Fully compress the suspension using a jack. With the suspension compressed, review the best routing for the air line that is clear of all suspension and steering components.
- 2. Routing should allow for the suspension to extend and steer without kinking, pulling the line tight or rubbing on other components. Following the brake line routing is often a good place to start. Check clearances to all other components.

# **Before Operating**

## SETTING THE RIDE HEIGHT

- 1. With the suspension fully compressed, take a measurement from the fender to a chosen reference point typically the center of the axle. Record this measurement as max compression (MC).
- 2. Cycle the suspension to max extension (ME) and record the measurement from the fender to the same reference point.
- 3. Add ME and MC, then divide the total by 2. Set the suspension to this point. This position will give 50% stroke in either direction and is a starting point for ride height (Fig. 49).





4. With the suspension at this position, loosen, then re-torque the lower control arm bolts to manufacturer's specifications (Table 1):

Torque Specifications			
Location	Nm	lbft.	lb-in
Toe Link to Sub Frame	100	74	
Toe Link to Hub	100	74	
Lower Control Arm to Sub Frame	165	122	
Lower Control Arm to Hub	165	122	
Trailing Arm to Sub Frame	100	74	
Trailing Arm to Hub	100 + 90°	74 + 90°	
Wishbone to Sub Frame	100	74	
Wishbone to Hub	100 + 90°	74 + 90°	
Shock Rod Nyloc Nut	27	20	
Shock Eye Nut/Bolt	132	97	
Headlight Alignment Nut	5		44
Wheels	120	89	
Air Fitting (with sealant)	1.5-3.0 turns beyond hand tight		

Table 1

Suggested Driving Air Pressure	Maximum Air Pressure		
65 PSI	125 PSI		
FAILURE TO MAINTAIN ADEQUATE MINIMUM PRESSURE (OR PRESSURE			
PROPORTIONAL TO LOAD) MAY RESULT IN EXCESSIVE BOTTOMING OUT AND WILL VOID THE WARRANTY.			

Table 2

## **CHECK FOR BINDING**

- 1. Inflate and deflate the system (do not exceed 125 PSI) to check for clearance or binding issues. With the air springs deflated, check clearances on everything so as not to pinch brake lines, vent tubes, etc. Clear lines if necessary.
- 2. Inflate the air springs to 75-90 PSI and check all connections for leaks.
- 3. Please continue by reading the Product Use, Maintenance and Servicing section.

## **A** CAUTION

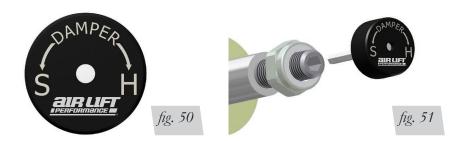
MAKE SURE THE FRONT WHEELS ARE STRAIGHT WHEN DEFLATING AND REINFLATING AIR BAGS.

## DAMPING ADJUSTMENT

Suspension damping is a matter of compromise. Setting it too stiff will make the ride feel jarring. In addition, if the suspension is too stiff, the tires will lose contact with the road, reducing control and power delivery. On the other hand, if the suspension is too soft, the car can experience brake dive and excessive bouncing. The sweet spot lies somewhere in the middle. Air Lift dampers have a range of adjustment, which allows the driver to tune the ride and handling to his or her preferences.

Air Lift recommends damper and air pressure settings for every vehicle kit, but it is impossible to consider every situation. For example, even though Air Lift kits replace the dampers and springs, vehicles with sport-tuned suspensions might have stiffer bushings, larger anti-roll bars, bigger wheels, wider tires, etc. These settings may need to be adjusted to different vehicles and driving characteristics.

- 1. The dampers in this kit have 30 settings, or "clicks," of adjustable compression and rebound damping characteristics. Damping is changed through the damper rod using the supplied adjuster (Figs. 50 & 51) or an 3mm hex key (not included).
- 2. Turn the adjuster clockwise (H) and the damping settings are hardened, reducing oscillations and body motion. Turn the adjuster counterclockwise (S) and the damping is softened.
- 3. Each damper in this kit is preset to "-8 clicks." This means that the damper is adjusted 8 clicks away from full stiff, which starts at 0. Counting up from full stiff is the preferred method of keeping track of, or setting, damping. This setting was developed on a 2008 BMW M3 Coupe.



## **ALIGNING THE VEHICLE**

- 1. Set the vehicle to the height at which it will most often be driven.
- 2. If the ride height is lower than stock, Air Lift recommends loosening all pivot points (bolts, nuts) on any control arm, strut arm or radius rod that contains bushings. Once they have been loosened, re-torque to stock specifications (Table 1).

NOTE

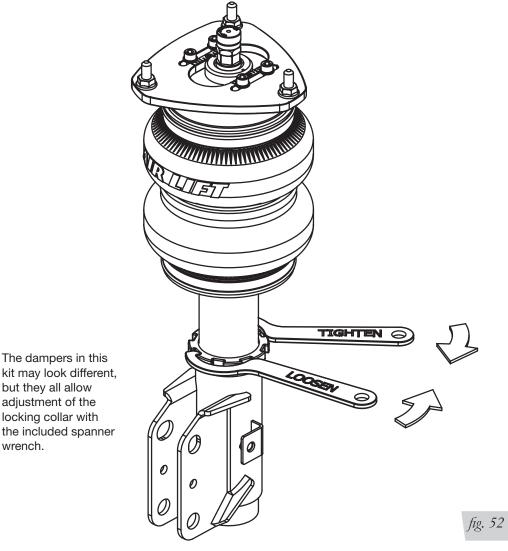
It may be necessary to cycle the suspension to loosen the bushing from its mount. This will help re-orient the bushing at its new position based on the chosen ride height.

3. Get a shop alignment of the vehicle at the new chosen ride height.

## ADJUSTING EXTENDED OR DROP HEIGHT USING LOWER MOUNT

These dampers have been pre-set at the factory to provide maximum drop height while maintaining adequate tire clearance to the air spring. If you wish to gain more extended height (lift), which is the same as reducing drop height, or want to lower the chassis further and there is still adjustment available at the lower mount, please use the following procedure:

- 1. Support the vehicle with jack stands or a hoist at approved lifting points.
- 2. Remove the wheel.
- 3. Using the supplied spanner wrench, loosen the locking collar (Fig. 52).



- 4. Deflate the air spring to 0 PSI on the corner you are adjusting.
- 5. Disconnect lower mount from suspension.
- 6. Spin the lower mount to the desired location.

Not all vehicles will have further drop height available.

- 7. Re-install lower mount to suspension and torque fasteners.
- 8. Tighten the lower locking collar to the lower mount using significant force.

NOTE

## CAUTION

WHEN ADJUSTING HEIGHT UPWARD, MAKE SURE THAT THE DAMPER BODY ENGAGES ALL THE THREADS OF THE LOWER MOUNT (FIG. 53). WHEN ADJUSTING DOWNWARD, MAKE SURE THERE IS ADEQUATE AIR SPRING CLEARANCE TO THE TIRE/WHEEL ASSEMBLY. CLEARANCE MUST BE CHECKED WITH SYSTEM FULLY DEFLATED AS WELL AS FULLY INFLATED TO ENSURE THAT NO RUBBING OCCURS. FAILURE TO MAINTAIN ADEQUATE CLEARANCE CAN RESULT IN AIR SPRING FAILURE AND WILL NOT BE COVERED UNDER WARRANTY.

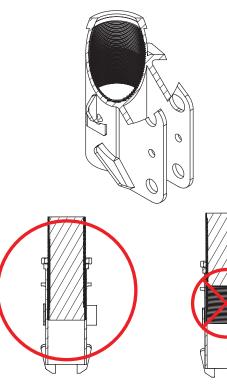
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## CAUTION

DO NOT ADJUST HEIGHT BY SPINNING AIR SPRING ON DAMPER! DOING SO MAY CAUSE AN AIR LEAK AND COMPROMISE THE ASSEMBLY.

FOR SHOCKS:

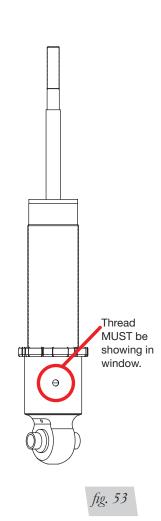
#### FOR STRUTS:



OK, no threads

showing.

Not OK, threads are showing.



## **INSTALLATION CHECKLIST**

- □ **Clearance** Inflate the air springs to 75-90 PSI and make sure there is at least 1/2" clearance from anything that might rub against the air spring. This should be checked with the air spring fully inflated and fully deflated.
- □ Leak Inflate the air springs to 75-90 PSI and check all connections for leaks. All leaks must be eliminated before the vehicle is road tested.
- □ **Heat** Be sure there is sufficient clearance from heat sources, at least 6" for air springs and air lines. If a heat shield was included in the kit, install it. If there is no heat shield, but one is required, call Air Lift customer service at **(800) 248-0892**.
- □ **Fastener** Recheck all bolts for proper torque.
- □ **Road** Inflate the springs to recommended driving pressures. Drive the vehicle 10 miles and recheck for clearance, loose fasteners and air leaks.
- □ **Operating instructions** If professionally installed, the installer should review the operating instructions with the owner. Be sure to provide the owner with all paperwork that came with the kit.

### **POST-INSTALLATION CHECKLIST**

- Overnight leak down test Recheck air pressure 24 hours after installation and driving of the vehicle. If the pressure has dropped more than 5 PSI, there is a leak that must be fixed.
- □ Air pressure requirements It is important to understand the air pressure requirements of the air spring system. Regardless of load, the air pressure should always be adjusted to maintain adequate ride height at all times while driving.
- □ Thirty-day or 500-mile test Recheck the air spring system after 30 days or 500 miles, whichever comes first. If any part shows signs of rubbing or abrasion, the source should be identified and moved, if possible. If it is not possible to relocate the cause of the abrasion, the air spring may need to be remounted. If professionally installed, the installer should be consulted. Check all fasteners for tightness.

- An Air Lift air management system is strongly recommended for this product, but it is possible to operate without one. The air lines can be routed to Schrader valves for use with a separate air compressor. Air lines and Schrader valves are not included with Air Lift Performance kits and would need to be purchased separately. To learn more about Air Lift management systems visit air-lift.co/productlines.
- 2. Check the air pressure before driving.

## **A** CAUTION

WHEN LIFTING THE VEHICLE FOR SERVICE, PLACE THE CONTROL SYSTEM IN MANUAL MODE.TUNING THE AIR PRESSURE.

Pressure determination comes down to three things — level vehicle, ride comfort and stability.

#### 1. Level vehicle

Depending on load, it is possible one side will need more pressure than the other to level the vehicle.

2. Ride comfort

If the vehicle has a harsh ride, it may be due to either too much pressure or not enough causing frequent bottoming. Also, riding the vehicle at the top, or close to the top of the available stroke will cause an uncomfortable ride due to a lack of rebound travel. This situation should be avoided for driving any significant distance. Try different pressures to determine the best ride comfort. See Air Lift suggested driving air pressure for this vehicle (Table 2).

3. Stability

Stability translates into safety and should be the priority, meaning the driver may need to sacrifice a perfectly level and comfortable ride. Stability issues include roll control, bounce, dive during braking and sponginess. Tuning out these problems usually requires additional air pressure, damping or both.

# **Troubleshooting Guide**

PROBLEM	CAUSE	SOLUTION
Air spring won't maintain pressure.	Leak at fitting, air line not cut properly or damage to air line during installation.	Find location of leak by spraying listed components with soapy water solution and look for bubbles. Tighten air fitting, re-cut air line or replace damaged components.
	Leak at lower O-ring on damper if air spring is over the damper.	Spray bottom of air spring with soapy water solution and look for bubbles. Contact Air Lift customer service at (800) 248-0892 to determine if component should be replaced.
Knocking noise when hitting bumps.	Loose suspension component such as locking collar on damper.	Tighten lower locking collar with significant force, check and tighten suspension components to factory specs at desired ride height.
	Driving vehicle too close to maximum extension.	Check current ride height and compare to maximum height. If there is less than 1" (25mm) difference, reduce air pressure to lower ride height.
		Lengthen strut or shock to increase available up travel.
Suspension bottoms out.	Air pressure is too low, causing air springs to bottom out.	Raise air pressure.
The ride is too bouncy.	Air pressure is too high, causing air springs to be too stiff.	Lower air pressure and adjust damper length if necessary to achieve proper ride height.
	Damping is inadequate.	Increase damping with adjusters.
The ride is too soft or floaty.	Damping is inadequate.	
The ride is too harsh.	Excessive damping.	Reduce damping with adjusters.

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## TIPS FOR INSTALLING AIR LINES

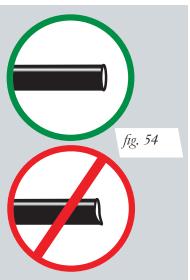
When cutting air lines, use a sharp knife or a hose cutter and make clean, square cuts (Fig. 54). Do not use scissors or wire cutters because these tools will deform the air line, causing it to leak around fittings. Do not cut the lines at an angle.

Do not bend the 1/4" hose at a radius of less than 1" and do not put side load pressure on fitting. The hose should be straight beyond the fitting for 1" before bending.

Inspect hose for scratches that run lengthwise on hose prior to installation. Contact Air Lift customer service at **(800) 248-0892** if the air line is damaged.



To watch a video demonstrating proper air line cutting, go to air-lift.co/cuttingairline



## **CHECKING FOR LEAKS**

- 1. Inflate the air spring to at least 80 PSI.
- 2. Spray all connections with a solution of 1/5 liquid dish soap and 4/5 water. Spot leaks easily by looking for bubbles in the soapy water.
- 4. Check the air pressure again after 24 hours. A 2-4 PSI loss after initial installation is normal. Retest for leaks if the loss is more than 5 PSI.

## **FIXING LEAKS**

- 1. Air line to PTC fitting: Try pushing the air line firmly into the fitting to ensure it is properly seated. If leak persists, deflate the spring and remove the air line by pushing the collar toward the fitting body and pulling firmly on the air line. Trim 1" off the end of the air line making sure the cut is clean and square. Reinsert air line firmly into fitting and pull back on the air line to make sure it is seated.
- 2. **Threaded connection**: If possible, tighten the fitting another half turn. If the leak persists, deflate spring, remove fitting and re-coat threads with thread sealant. Reinstall to hand tight and then use wrench to finish tightening an additional 1 3/4 turns.
- 3. Air spring O-ring seal: If a leak is found at the upper or lower air spring seal on a strut or shock, contact Air Lift customer service at (800) 248-0892.

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# **Notes**

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# **Notes**

# **Limited Warranty and Return Policy**

## WHAT THIS WARRANTY COVERS

Air Lift Company, for all Air Lift Performance products, except its Air Lift Performance 3H<sup>™</sup> and 3P<sup>™</sup> systems, warrants to the original purchaser for a period of one year from the date of original purchase that the Air Lift Performance damper kits will be free from defects in workmanship and materials for the normal expected life of the part when used on cars and trucks as specified by Air Lift Company and under normal operating conditions, subject to the requirements and exclusions set forth below.

Air Lift Company provides a Limited Lifetime Warranty to the original purchaser of its Air Lift Performance 3H<sup>™</sup> and 3P<sup>™</sup> Control/Air Management Systems, that the Air Lift Performance products will be free from defects in workmanship and materials for the normal expected life of the part when used on cars and trucks as specified by Air Lift Company and under normal operating conditions, subject to the requirements and exclusions set forth below.

## WHAT THIS WARRANTY DOES NOT COVER

The warranty does not apply to products that have been improperly applied, improperly installed, or which have not been maintained in accordance with installation instructions furnished with all products. This warranty does not apply and is void if damage or failure is caused by: accident, abuse, misuse (including but not limited to racing or off-road activities or commercial use), abnormal use, faulty installation, liquid contact, fire, earthquake or other external cause; operating the product outside Air Lift Company's instructions, specifications or guidelines; or service, alteration, maintenance or repairs performed by anyone other than Air Lift Company to the product from its purchased condition. This warranty also does not apply to: Universal Air (Fabricator Kits), consumable parts, such as batteries; cosmetic damage, including but not limited to scratches or dents; defects caused by normal wear and tear or otherwise due to the normal aging of the product, or if any serial or identification number has been removed or defaced from the product. Air Lift Company reserves the right to change the design of any product without assuming any obligation to modify any product previously manufactured.

## LIMITATION OF LIABILITY

To the extent permitted by law, this warranty and the remedies set forth herein are exclusive and in lieu of all other warranties, remedies and conditions, whether oral, written, statutory, express or implied. AIR LIFT COMPANY DISCLAIMS ALL STATUTORY AND IMPLIED WARRANTIES, INCLUDING WITHOUT LIMITATION, WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PUR-POSE AND WARRANTIES AGAINST HIDDEN OR LATENT DEFECTS TO THE EXTENT PERMITTED BY LAW. To the extent such warranties cannot be disclaimed, such implied warranties shall apply only for the warranty period specified above. Please note that some states do not allow limitation on how long an implied warranty (or condition) lasts. So the above limitation may not apply to you.

Except as provided in this warranty and to the extent permitted by law, Air Lift Company shall not be liable for any direct, special, incidental or consequential damages resulting from any breach of warranty or condition, or arising in connection with the sale, use or repair of air lift products, or under any other legal theory, including but not limited to loss of use, loss of revenue, loss of actual or anticipated profits, loss of the use of money, loss of business, loss of opportunity, loss of goodwill, and loss of reputation. Air Lift Company's maximum liability shall not in any case exceed the purchase price paid by you for the Air Lift product. Please note that some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

## HOW TO GET SERVICE

If a defect in workmanship or materials causes your Air Lift Performance product to become inoperable within the warranty period, before returning any defective product, call Air Lift Company at (800) 248-0892 in the U.S. and Canada (elsewhere, (517) 322-2144) to obtain a Returned Materials Authorization (RMA) number. The consumer shall be responsible for removing (labor charges) the defective product from the vehicle and returning it, shipping costs prepaid, to Air Lift Company for verification. Returns to Air Lift Company must be postage prepaid and sent to: Air Lift Company • 2727 Snow Road • Lansing, MI • 48917. You must prove to the satisfaction of Air Lift Company the date of original purchase of your Air Lift Performance product. You must also enclose the RMA number and a return address. A minimum \$10 shipping and handling charge will apply to all warranty claims. You must also pack the product to minimize the risk of it being damaged in transit. If we receive a product in damaged condition as the result of shipping, we will notify you and you must seek a claim with the shipper.

## WHAT AIR LIFT COMPANY WILL DO

If you submit a valid claim to Air Lift Company during the warranty period, Air Lift Company will, at its option, repair your Air Lift Performance product or furnish you with a new or rebuilt product. Air Lift Company will not reimburse you for repairs or replacement parts provided by other parties. Your repaired or replacement Air Lift Performance product will be returned to you (subject to payment of the required warranty claim shipping and handling charge) and it will be covered under the warranty for the balance of the warranty period, if any. When a product or part is replaced, any replacement item becomes your property and the replaced item becomes property of Air Lift Company. You are responsible for installation/reinstallation (labor charges) of the product.

## HOW THE LAW RELATES TO THIS WARRANTY

This warranty gives you specific legal rights and you may also have other rights which vary from state to state. By this warranty, Air Lift Company does not limit or exclude your rights except as allowed by law. To fully understand your rights, you should consult the laws of your state.

# **Replacement Part Information**

If replacement parts are needed, contact the local dealer or call Air Lift customer service at **(800) 248-0892**. Most parts are immediately available and can be shipped the same day.

#### Contact Air Lift Company customer service at (800) 248-0892 first if:

- Parts are missing from the kit.
- Need technical assistance on installation or operation.
- Broken or defective parts in the kit.
- Wrong parts in the kit.
- Have a warranty claim or question.

#### Contact the retailer where the kit was purchased:

- If it is necessary to return or exchange the kit for any reason.
- If there is a problem with shipping if shipped from the retailer.
- If there is a problem with the price.

# **Contact Information**

Mailing address	P.O. Box 80167 Lansing, MI 48908-0167
Shipping address for returns	2727 Snow Road Lansing, MI 48917
Phone	Toll free: (800) 248-0892 International: (517) 322-2144
Email	service@airliftcompany.com
Web address	www.airliftcompany.com

# **Need Help?**

Contact Air Lift Company customer service department by calling (800) 248-0892. For calls from outside the USA or Canada, dial (517) 322-2144.

Connect by searching for **Air Lift Performance** #LifeonAir



Thank you for purchasing Air Lift Performance products!

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Air Lift Performance • 2727 Snow Road • Lansing, MI 48917 or P.O. Box 80167 • Lansing, MI 48908-0167 Toll Free (800) 248-0892 • Local (517) 322-2144 • Fax (517) 322-0240 • www.airliftperformance.com

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