

Note: Use all factory holes and six self-drilling screws in body

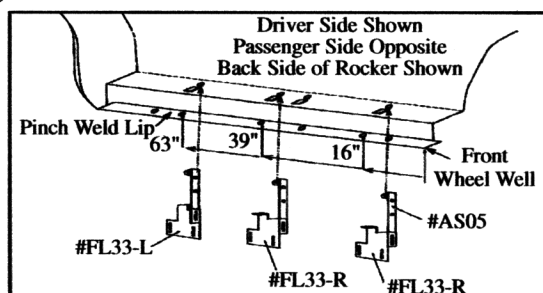
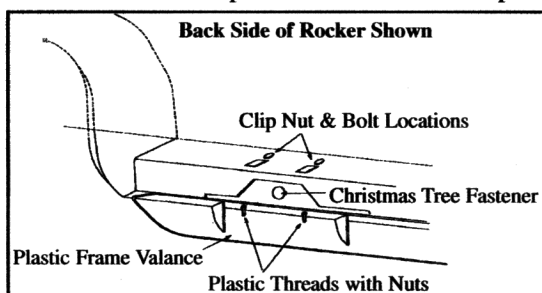
Installation Parts List:

Qty.	Description	Qty.	Description
A 1	GlaStep #2130-D (Driver Side)	H 6	Step Supports #3124F
B 1	GlaStep #2130-P (Passenger Side)	I 18	5/16" x 3/4" Washer Head Bolts
C 4	Step Pads 5" x 56"	J 24	5/16" Washer Head Nuts
D 2	Foam Tape Strips	K 12	#14 x 3/4" Self-Drilling Screws
E 3	Flat Plates #FL33-R	L 6	#12 x 1-1/4" Self-Drilling Screws With Rubber Washers
F 3	Flat Plates #FL33-L	M 6	5/16" Clip Nuts
G 6	Angled Straps #AS05	N 6	5/16" x 5/8" Carriage Bolts

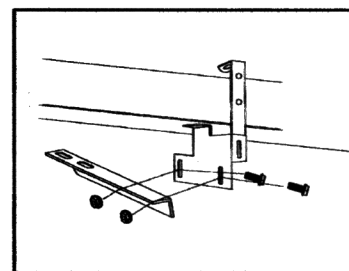
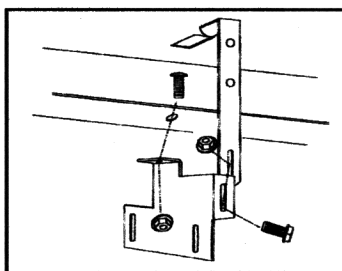
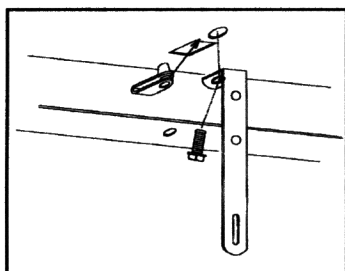
Tools Required:

1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

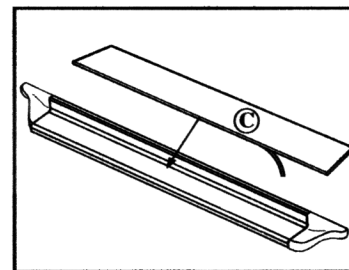
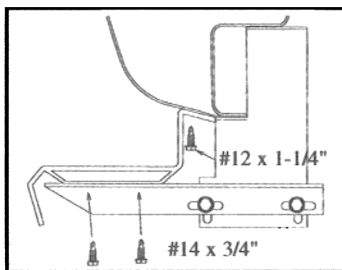
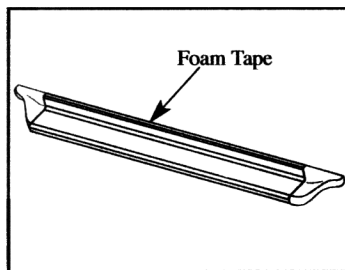
- Prior to painting, fit your GlaSteps to the body.** A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
- Painting your GlaSteps.** To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaSteps should be sanded and primed before painting.



- Remove factory frame hiding valance. On back side of rocker panel, remove Christmas tree plug fasteners by cutting off or pulling out. Then remove 3/8" nuts from plastic threads. Remove all factory plastic components and discard.
- Measure from front wheel well, back 16", 39" and 63".** Mark these bracket locations. Note: Steel plates have been inserted under fiberglass to mount brackets securely using self-drilling screws. **Double check your marks to be sure they line up with the steel plates before drilling.**



- Snap clip nut into factory locations. Attach AS05 using 5/16" bolts to clip nuts.
- Assemble FL33 to AS05 using 5/16" nuts & bolts, then FL33 to pinch weld using 5/16" carriage bolts and nuts. **Do not tighten at this time.**
- Assemble step support to FL33 with 5/16" nuts and bolts as shown. **Do not tighten at this time.**



- Apply foam tape to top edge of GlaStep. Remove protective strip from top edge of foam tape.
- Position step on brackets and tight to truck body. Screw step to truck with #12 x 1-1/4" self-drilling screws with rubber washers (K), three per side. Screw step to bracket using two #14 x 3/4" self-drilling screws per bracket. **Tighten all bolts to 18 foot pounds.**
- Place pad on step. Peel off tape backing to secure. **Don't forget the Owens label!**