

## Installation Guide

## Ford F150 Pickup

## Product No.

1997 to Current

Super Cab

3078 W/F

3079 WO/F

Note: Factory bolt hole locations and drilled holes are used for this installation.

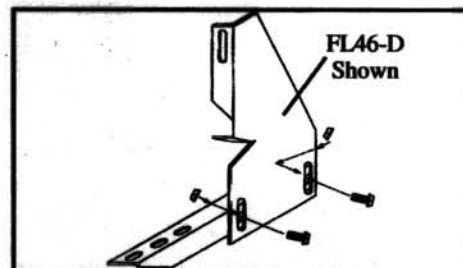
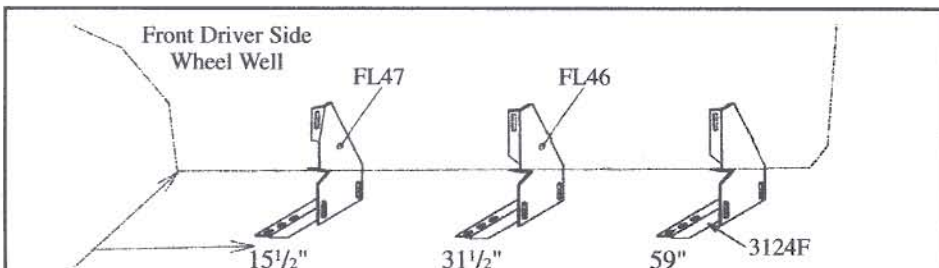
### Installation Parts List:

Qty.	Description	Qty.	Description
A 1	GlaStep #3053-D (Driver Side)	H 6	Step Supports #3124F
B 1	GlaStep #3053-P (Passenger Side)	I 18	5/16" x 3/4" Washer Head Bolts
C 2	Step Pads	J 12	5/16" Washer Head Nuts
D 2	Foam Tape Strips	K 6	5/16" Clip Nuts
E 2	Flat Bracket FL46-D	L 8	#12 x 1-1/4" Self-Drilling Screws w/Rubber Washers
F 2	Flat Bracket FL46-P	M 12	#14 x 3/4" Self-Drilling Screws
G 2	Flat Bracket FL47		

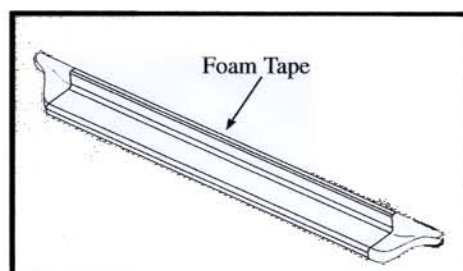
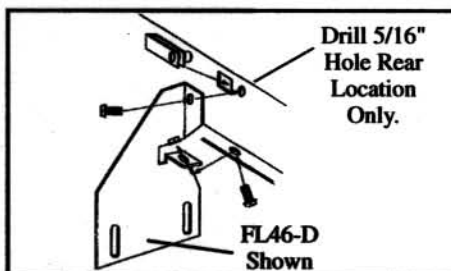
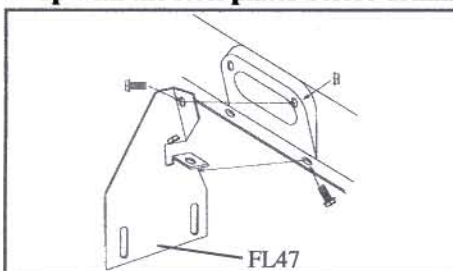
### Tools Required:

5/16" Drill • 1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

- Prior to painting, fit your GlaSteps to the body.** A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
- Painting your GlaSteps.** To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaStep should be sanded and primed before painting.



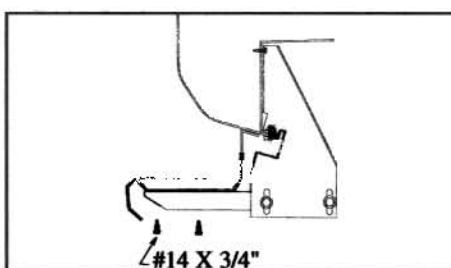
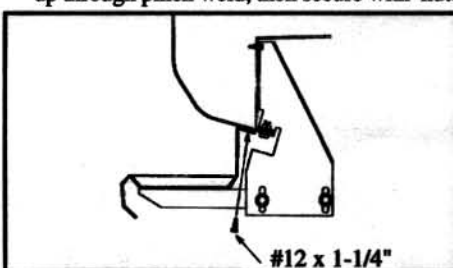
- Measure** from front wheel well, back 15 1/2", 31 1/2", and 59". Mark these bracket locations. Note: Steel plates have been inserted under fiberglass to mount brackets securely using self-drilling screws. **Double check your marks to be sure they line up with the steel plates before drilling.**



- At first mark, find factory bolt hole in pinch weld. Remove rubber cover from access hole. Place 5/16" clip nut in line with top bolt hole, insert 5/16" bolt through bracket and factory hole, then into nut. Finish with bolt up through pinch weld, then secure with nut.

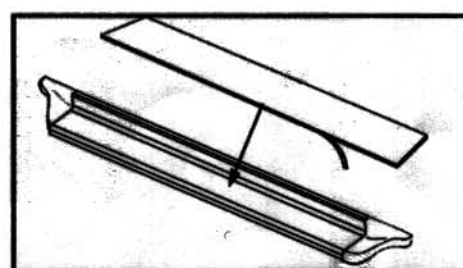
- Find 5/16" holes in pinch weld at 36-1/2" and 63" marks. Secure top of FL46 to rocker panel using 5/16" clip nut in factory locations.

- Apply foam tape to top edge of GlaStep. Remove protective strip from top edge of foam tape.



- Position step on bracket and tight to truck body. Screw step to truck with #12 x 1-1/4" self-drilling screws with rubber washers, three per side.

- Screw step to bracket using two #14 x 3/4" self-drilling screws per bracket. **Tighten all bolts to 18 foot pounds.**



- Place step pad on GlaStep. Peel off tape backing to secure. **Don't forget the Owens label!**

IN-94 6/18/02