

Installation Guide

Dodge Dakota Quad Cab

Product No.

1998 to Current

Dodge Durango With or Without Flares

2106

2107

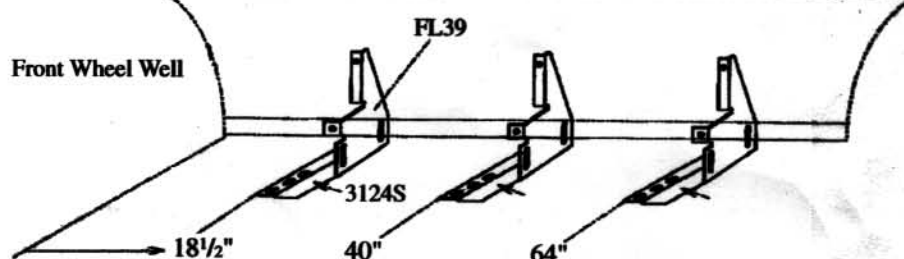
2120

Note: Drilling into body is required.

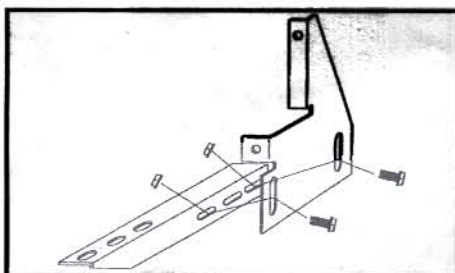
	<u>Qty.</u>	<u>Description</u>		<u>Qty.</u>	<u>Description</u>
Installation Parts List:	A 1	GlaStep #2120-D (Driver Side)	F 6	Step Supports #3124F	
	B 1	GlaStep #2120-P (Passenger Side)	G 18	5/16" x 3/4" Washer Head Bolts	
	C 2	Foam Tape Strips	H 18	5/16" Washer Head Nuts	
	D 2	Step Pads	I 8	#12 x 1-1/4" Self-Drilling Screws w/Rubber Washers	
	E 6	Flat Brackets #FL39	J 18	#14 x 3/4" Self-Drilling Screws	

Tools Required: 5/16" Drill • 1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

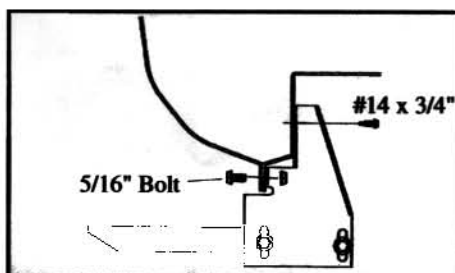
- Prior to painting, fit your GlaSteps to the body.** A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
- Painting your GlaSteps.** To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaStep should be sanded and primed before painting.



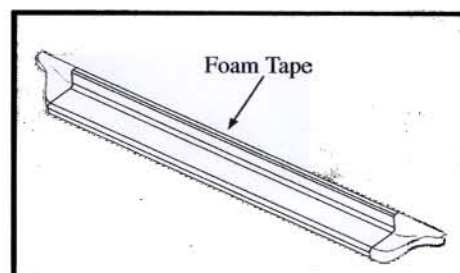
- Measure from front wheel well, back 18 1/2", 40" and 64".** Mark these bracket location centers. Note: Steel plates have been inserted under fiberglass to mount brackets securely using self-drilling screws.



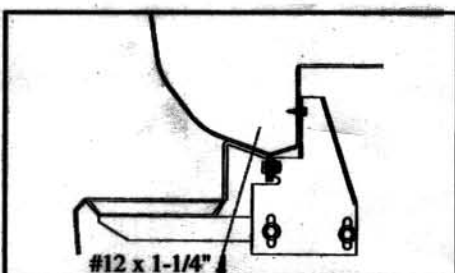
- Assemble FL39 to 3124F using two 5/16" nuts and bolts. Do not tighten at this time.**



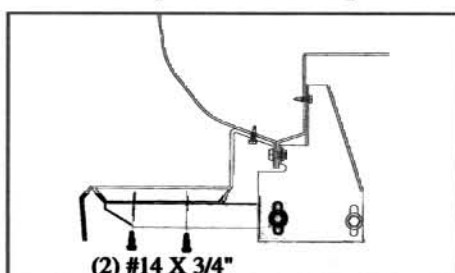
- Drill 5/16" diameter hole through pinch weld at marks. Bolt FL39 flat bracket to pinch weld with 5/16" x 3/4" bolt and nut, then use #14 x 3/4" self-drilling screw in top hole into rocker panel.**



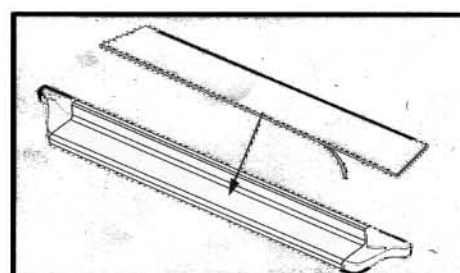
- Apply foam tape strips to GlaStep edge.**



- Secure GlaStep to body with #12 x 1-1/4" self-drilling screws with rubber washers.**



- Secure step support bracket to bottom of GlaStep using two #14 x 3/4" self-drilling screws per bracket. Tighten all bolts to 18 foot pounds.**



- Place step pad on GlaStep. Peel off tape backing to secure. Don't forget the Owens label!**

IN-92 5/29/02