

## Installation Guide

## Dodge Ram Quad Cab

## Product No.

2002 to Current

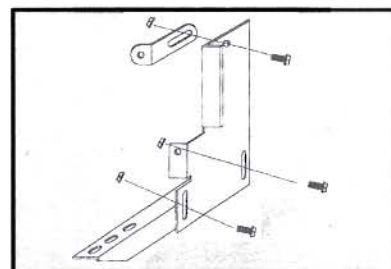
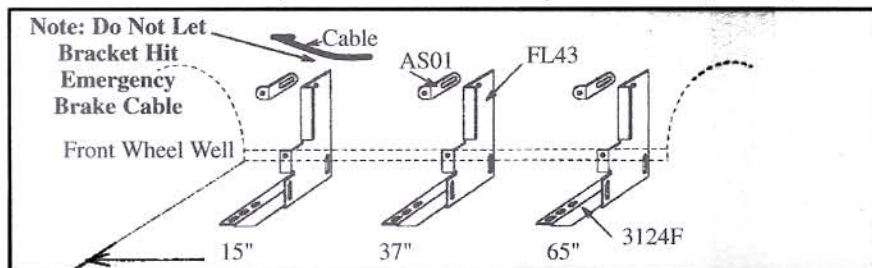
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Note: Drilling into vehicle is required.

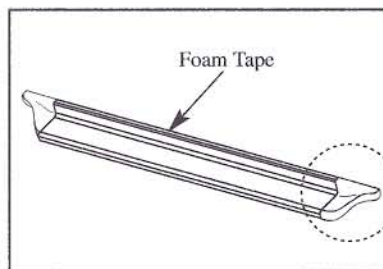
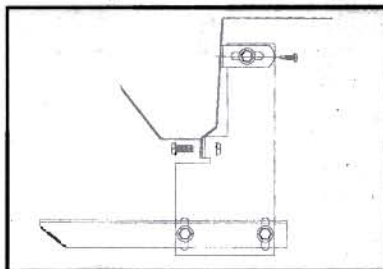
	Qty.	Description	Qty.	Description
<b>Installation Parts List:</b>	A	1 GlaStep #2142-D (Driver Side)	F	6 Angled Straps AS01
	B	1 GlaStep #2142-P (Passenger Side)	G	6 Step Supports #3124F
	C	4 Step Pads 58" x 4"	H	24 5/16" x 3/4" Washer Head Bolts
	D	2 Foam Tape Strips	I	24 5/16" Washer Head Nuts
	E	6 Flat Plates #FL43	J	18 #14 x 3/4" Self-Drilling Screws
			K	6 #12 x 1-1/4" Self-Drilling Screws

**Tools Required:** 5/16" Drill • 1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

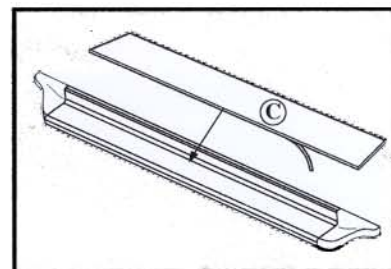
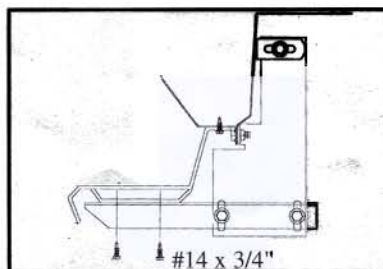
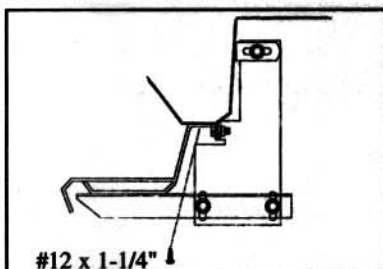
- Prior to painting, fit your GlaSteps to the body.** A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
- Painting your GlaSteps.** To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaSteps should be sanded and primed before painting.



- Measure** from front wheel well, back 15", 37" and 65". Mark these bracket locations. Note: Steel plates have been inserted under fiberglass to mount brackets securely using self-drilling screws. **Double check your marks to be sure they line up with the steel plates before drilling.**
- Assemble** bracket components with 5/16" nuts & bolts as shown. **Do not tighten at this time.**



- Drill** 5/16" diameter holes in pinch weld at marks. Bolt brackets FL43 to pinch weld using 5/16" bolts and nuts, then secure to inner rocker panel using #14 x 3/4" self-drilling screws through AS01.
- Apply** foam tape to top edge of GlaStep. Remove protective strip from top edge of foam tape.



- Secure** GlaStep to body with #12 x 1-1/4" self-drilling screws with rubber washers.
- Position** step on brackets and tight to truck body. Screw step to bracket using two #14 x 3/4" self-drilling screws per bracket and adjust GlaStep to body. **Tighten all bolts to 18 foot pounds.**
- Place** pad on step. Peel off tape backing to secure. **Don't forget the Owens label!**

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