

## Installation Guide

## Chevy/GMC Full Size Pickup

## Product No.

1998 to Current

Standard Cab

2111

3069

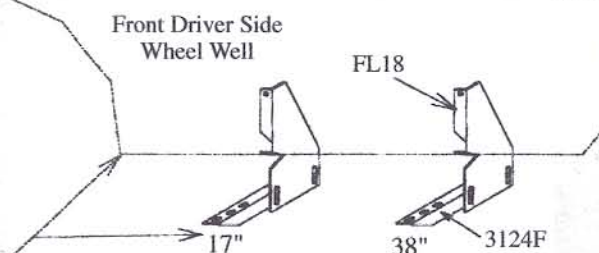
3114

Note: Drilling into body is required.

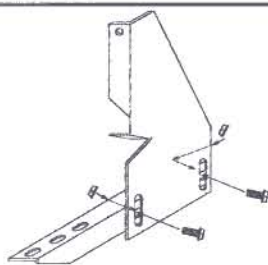
<i>Installation Parts List:</i>	Qty.	Description	Qty.	Description
	A 2	GlaSteps #2111-D&P	E 4	Step Supports #3124F
	B 2	Foam Tape Strips	F 12	5/16" x 3/4" Washer Head Bolts
	C 2	Step Pads	G 12	5/16" Washer Head Nuts
	D 4	Flat Brackets #FL18	H 6	#12 x 1-1/4" Self-Drilling Screws w/Rubber Washers
			I 12	#14 x 3/4" Self-Drilling Screws

**Tools Required:** 5/16" Drill • 1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

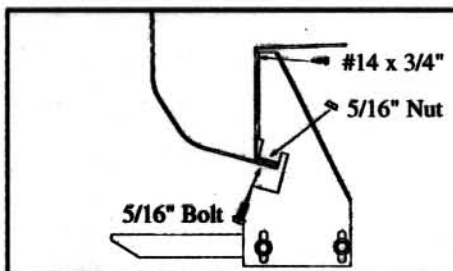
- Prior to painting, fit your GlaSteps to the body.** A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
- Painting your GlaSteps.** To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaStep should be sanded and primed before painting.



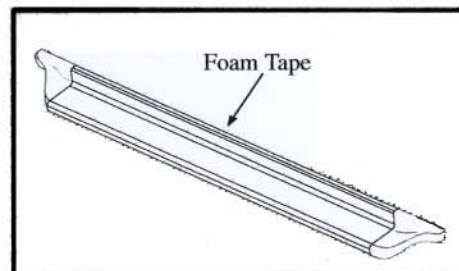
- Measure from front wheel well, back 17" and 38".** Mark these bracket location centers. Note: Steel plates have been inserted under fiberglass to mount brackets securely using self-drilling screws.



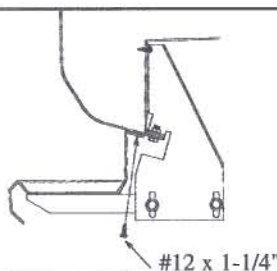
- Assemble FL18 to 3124F using two 5/16" nuts and bolts. **Do not tighten at this time.**



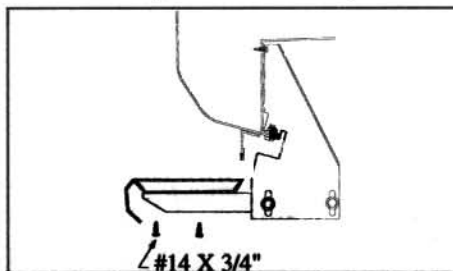
- Drill 5/16" diameter hole through pinch weld at marks. Bolt FL18 flat bracket to pinch weld with 5/16" x 3/4" bolt and nut, then use #14 x 3/4" self-drilling screw in top hole into rocker panel.



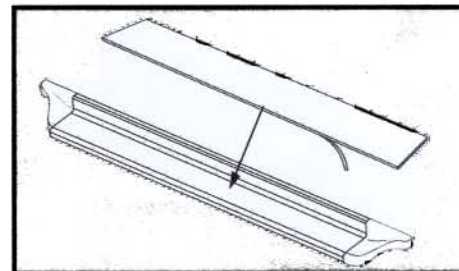
- Apply foam tape strips to GlaStep edge.



- Secure GlaStep to body with #12 x 1-1/4" self-drilling screws with rubber washers.



- Secure step support bracket to bottom of GlaStep using two #14 x 3/4" self-drilling screws per bracket. **Tighten all bolts to 18 foot pounds.**



- Place step pad on GlaStep. Peel off tape backing to secure. **Don't forget the Owens label!**

IN-68 7/1/02