

## Installation Guide

## Dodge Ram

## Product No.

1994 to 2001

## Standard Cab

2144

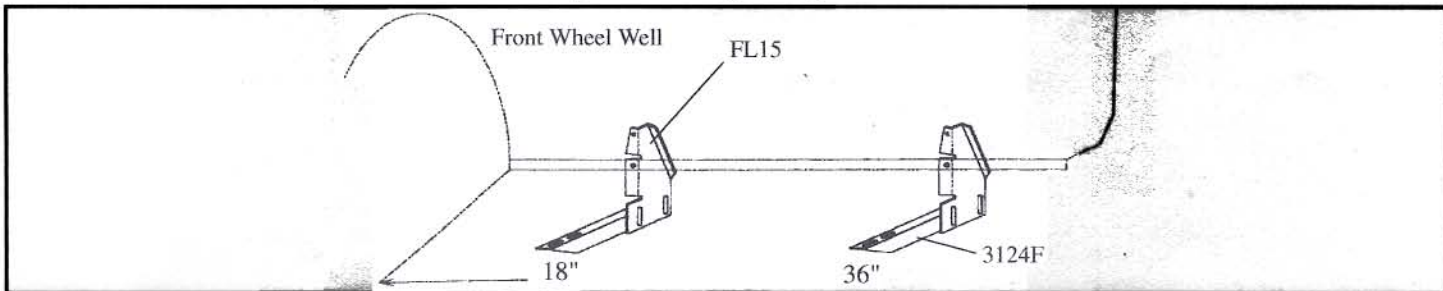
3125

Note: Drilling into body is required.

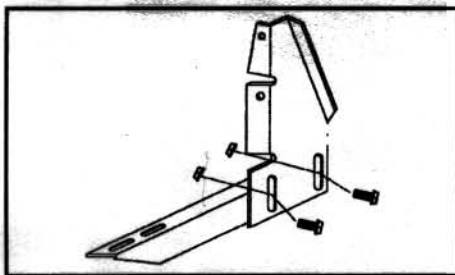
	Qty.	Description	Qty.	Description		
<b>Installation Parts List:</b>	A	2	GlaSteps #3125-D&P	E	4	Step Supports #3124F
	B	2	Foam Tape Strips	F	12	5/16" x 3/4" Washer Head Bolts
	C	2	Step Pads	G	12	5/16" Washer Head Nuts
	D	4	Flat Brackets #FL15	H	8	#12 x 1-1/4" Self-Drilling Screws w/Rubber Washers
			I	12	#14 x 3/4" Self-Drilling Screws	

**Tools Required:** 5/16" Drill • 1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

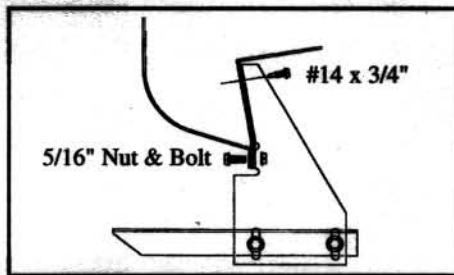
- Prior to painting, fit your GlaSteps to the body.** A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
- Painting your GlaSteps.** To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaStep should be sanded and primed before painting.



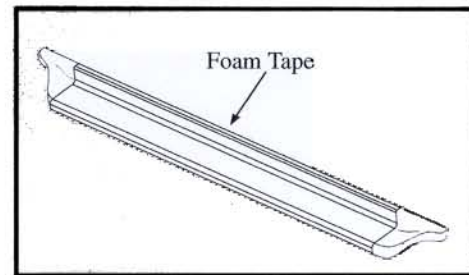
- Measure from front wheel well, back 18" and 36".** Mark these bracket location centers. Note: Steel plates have been inserted under fiberglass to mount brackets securely using self-drilling screws.



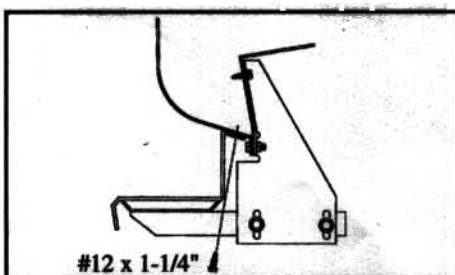
- Assemble FL15 to 3124F using two 5/16" nuts and bolts. **Do not tighten at this time.**



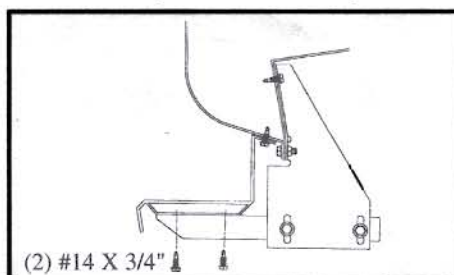
- Drill 5/16" diameter hole through pinch weld at marks. Bolt FL15 flat bracket to pinch weld seam with 5/16" x 3/4" bolt and nut, then use #14 x 3/4" self-drilling screw in top hole into rocker panel.



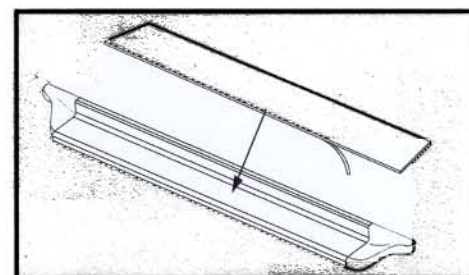
- Apply foam tape strips to GlaStep edge.



- Secure GlaStep to body with #12 x 1-1/4" self-drilling screws with rubber washers.



- Secure step support bracket to bottom of GlaStep using two #14 x 3/4" self-drilling screws per bracket. **Tighten all bolts to 18 foot pounds.**



- Place step pad on GlaStep. Peel off tape backing to secure. **Don't forget the Owens label!**

IN-64 4/2/02