

Hardware included shown on right.

**DRILLING INTO VEHICLE IS REQUIRED!**

Tools required:

- 1/2" socket
- 1/2" WRENCH
- Drill
- 5/16 Drill bit
- 3/8" nut driver
- 7/16" Socket



Measure from front wheel well back making a mark on the pinch weld at 15" 35" 62" for King cab and 15" 35" 67" for Crew cab.

Install FL204 at the marks you made on pinch weld by inserting vehicle studs through slot in FL204 and attach with two 8mm nuts. Snug but don't tighten yet.



Drill a 5/16" hole in pinch weld at pre-marked location, to insert a 5/16" flanged bolt through pinch weld and FL204.

Insert a 5/16 flanged bolt through pinch weld and FL204 and tighten with 5/16" flanged nut. Now tighten 8mm nuts.

**For aluminum boards use steps 6,7,10. For ABS and TPO, use steps 8,9,10.**

5)



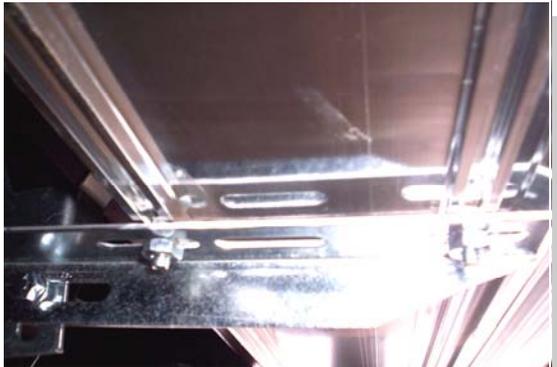
Attach one 3124F to FL204 using 5/16 bolts and nuts. Snug but do not tighten.  
**(DIFFERENT BRACKET SHOWN)**

6)



For Aluminum Boards: Insert one square headed track bolt into both tracks for each bracket.

7)



Place the board on the brackets with the bolts through the slots. Fasten with 1/4" nuts.

8)



On ABS boards only, apply foam tape and step tread as shown in picture. Center step tread between the ends of the board and keep close to outside edge.

9)



For Molded Boards: Position board where you want it. Install self tapping bolts through bracket into the shoulder of the steel channel on the bottom of the board.

10) Level board and tighten all and any loose nuts and bolts. Repeat for other side.