

## Installation Guide

## Chevy Suburban/GMC Tahoe XL

## Product No.

2000-Current

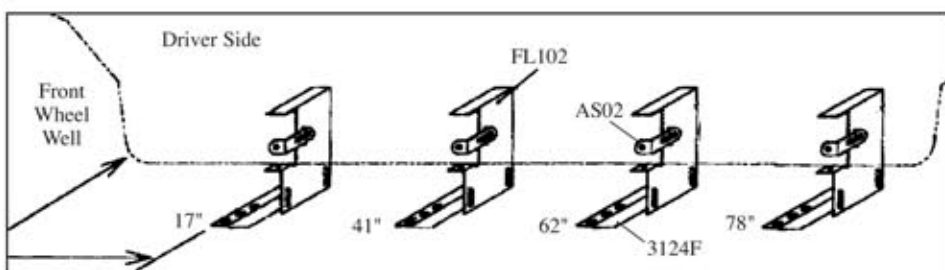
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Note: No drilling required. Use all factory holes only. Some additional hardware may be included

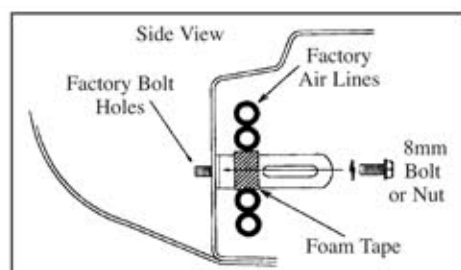
Installation Parts List:	Qty.		Description	Qty.		Description
	A	2	Foam Tape Strips	F	6	8mm Nuts
	B	8	#FL102 Flat Plates	G	24	5/16" x 3/4" Washer Head Bolts
	C	8	#AS02 Angle Straps	H	24	5/16" Washer Head Nuts
	D	8	3124F Angle Brackets	I	16	1/4" x 3/4" Square Head Bolts
	E	16	8mm x 25mm Bolts	J	16	1/4" Hex Nuts
				K	16	3/4" x #14 Self-Tapping Screws

### Tools Required:

1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

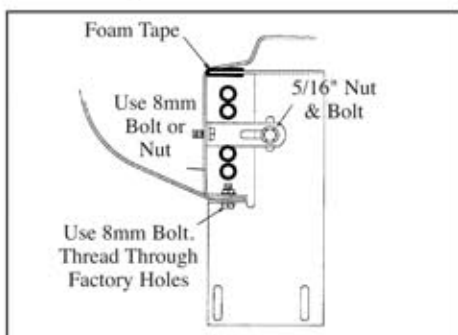


1. Measure from front wheel well, back 17", 41", 62", and 78". Mark these bracket locations. Note: Factory holes should be close to these measurements; use factory holes only.

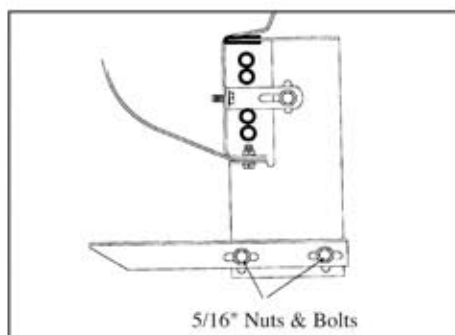


2. On passenger side with air and heat lines, wrap AS02 angled strap with foam tape so that lines are protected. Attach AS02 with 8mm bolts or nut to factory bolt holes on passenger and driver sides. **Do not tighten at this time.**

For aluminum boards, use steps 5, 6 & 9. For ABS and TPO, use steps 7, 8 & 9.



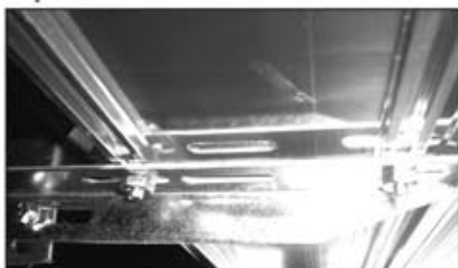
3. Place foam tape at top of FL102 flat plate. Bolt to AS02 then to pinch weld with 8mm bolts. Note: top of flat plate must hit rocker panel. Tighten to AS02 and 8mm bolt before tightening to pinch weld.



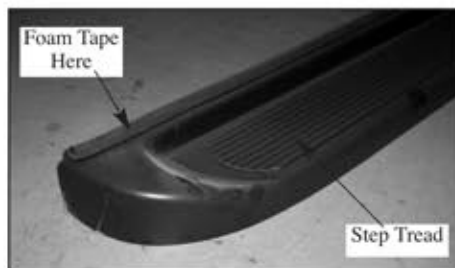
4. Attach 3124F step support to flat plate using two 5/16" nuts and bolts. **Do not tighten at this time.**



5. For Aluminum Boards: Install one square head bolt in each track, for each bracket.



6. Place 1/4" bolts through bracket step support and secure board with 1/4" hex nuts.



7. On ABS boards only, apply foam tape and step tread as shown in picture. Center step tread between the ends of the board and keep close to outside edge.



8. For Molded Boards: Position board where you want it. Install self-tapping bolts through bracket into the shoulder of steel channel on bottom of board.

9. Level board and tighten all and any loose nuts and bolts. Repeat for other side.

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