IN458

Transender

9/29/10

Hardware included shown on right.

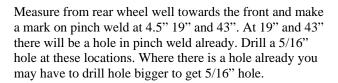
Tools required:

- 1/2" socket
- Drill
- 5/16" Drill bit
- 3/8" nut driver

DRILLING INTO VEHICLE IS REQUIRED!









At 4.5" measurement install FL200 by inserting 5/16" flanged bolt through hole in bracket and pinch weld, and attach with 5/16" flanged nut. Snug but don't tighten.



Next install self tapping bolts through top of bracket into under body. Now tighten 5/16" flanged nut and bolt for this bracket.



At 19" measurement insert 5/16" flanged bolt through FL157P to flat retaining nut. Insert retaining nut into hole in under body. Next insert 5/16" flanged bolt through bracket and pinch weld as in step #2. Tighten all bolts for this bracket.

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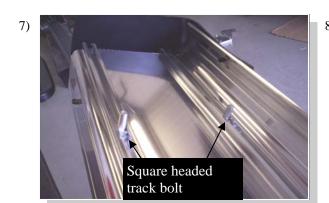


At 43" measurement insert 5/16" flanged bolt through FL157D to flat retaining nut. Insert retaining nut into hole in under body. Next insert 5/16" flanged bolt through bracket and pinch weld as in step #2. Tighten all bolts for this bracket.



Attach one 3124F to FL157D/P using 5/16 bolts and nuts. Snug but do not tighten. (**DIFFERENT BRACKET SHOWN**)

For aluminum boards use steps 7,8,11. For ABS and TPO, use steps 9,10,11.



Insert one square headed track bolt into both tracks for each bracket.



Place the board on the brackets with the bolts through the slots. Fasten with 1/4" nuts.



On ABS boards only, apply foam tape and step tread as shown in picture. Center step tread between the ends of the board and keep close to outside edge..



Position board where you want it. Install self taping bolts through bracket into the shoulder of the steel channel on the bottom of the board.

Transender



Level the board and tighten all bolts. Repeat steps for the opposite side. (NOTICE SHOWN WITH FIBERGLASS BOARD)