**E-SERIES REAR AIR FIX** 



IN456

There are extra components in the bolt pack

**DRILLING INTO VEHICLE IS REQUIRED!** 

Tools required:

- 1/2" socket
- 1/2" wrench
- 3/8" nut driver •
- 5/16" drill bit •
- Drill



Measure back from front wheel well on driver side 69" and make mark on pinch weld. Above the rear A/C lines there is a slot in the body. Insert pull nut into slot. Make a mark on the pinch weld and drill a 5/16" hole. If no slot continue to next step.



Attach FL199 by inserting either 8mm bolt through top hole in FL199 to pull nut, or if no hole for pull nut use self tapping bolt. Next insert 5/16 flanged bolt through hole in pinch weld and through slot in FL199 and tighten. Follow the rest of the steps in the other instruction sheet for board installation.