IN440

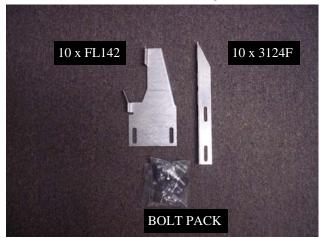


Hardware included shown on right.

## Tools required:

- 1/2" socket
- 1/2" wrench
- 3/8" nut driver
- Drill
- 5/16" Drill bit
- Screw Driver

## **DRILLING INTO VEHICLE IS REQUIRED!**



## NOTE CREW CAB SHOWN IN PHOTOS!



Measure from front wheel well back and make a mark at: 10",25",47",67",78" along the pinch weld.



Assemble brackets as shown using one 5/16" bolt and steel retaining nut.



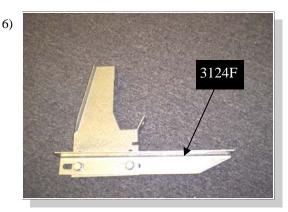
At each of the locations from step one, drill a 5/16" hole through the pinch weld.



Attach brackets to vehicle by inserting the retaining nut in the factory ob-round hole and using one 5/16" bolt and nut through the pinch weld.



It may be necessary to use a small screw driver to hold against the retaining nut to keep it from turning while tightening the bolt.



Attach one 3124F to each bracket using 5/16 bolts and nuts. Snug but do not tighten.

## For aluminum boards use steps 7,8,11. For ABS and TPO, use steps 9,10,11.



Insert one square headed track bolt into both tracks for each bracket.



Place the board on the brackets with the bolts through the slots. Fasten with 1/4" nuts.



On ABS boards only, apply foam tape and step tread as shown in picture. Center step tread between the ends of the board and keep close to outside edge..



Position board where you want it. Install self taping bolts through bracket into the shoulder of the steel channel on the bottom of the board.





Level the board and tighten all bolts. Repeat steps for the opposite side. (NOTICE SHOWN WITH FIBERGLASS BOARD)