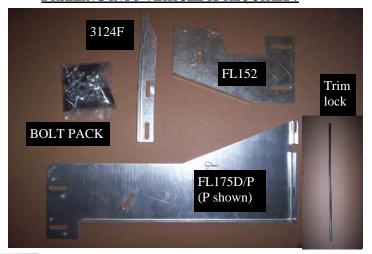
IN421 Long Bed

Hardware included shown on right.

## Tools required:

- 1/2" socket
- 7/16" socket
- 1/2" wrench
- 3/8" nut driver
- Drill, 1/2" Drill bit

## **DRILLING INTO VEHICLE IS REQUIRED!**

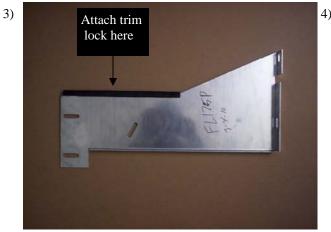




Remove the plastic edge protector on the front edge of the box. To remove, use a small screw driver to pull out the push pin. Remove and discard.



Attach the FL152 bracket to the front bed sidewall support using 5/16" bolts and nuts.



Cut trim lock to 11" and attach as shown in Fig 3.



In front of rear wheel, above front leaf spring shackle on the bed cross member, attach FL175D/P with 12mm flanged bolt. Just snug bolt. Make a mark in the center of the slot so you can turn bracket and drill a 1/2" hole.

2)

IN421

Long Bed



Turn FL175D/P sideways and drill 1/2" hole.



Insert 8mm pull nut, turn bracket back to original position, and install 8mm bolt, flat washer, and lock washer. Tighten 12mm flanged bolt.



Attach a 3124F angle bracket to the FL152 and FL175D/P with 5/16" bolts and nuts. Snug but do not tighten at this time.



Apply foam tape to the top lip of the board. Apply the step tread also at this time.



Using self drilling screws attach the board to the angle brackets. Level board and tighten any remaining loose bolts at this time.



Tighten any and all loose bolts. Repeat all steps for opposite side.