

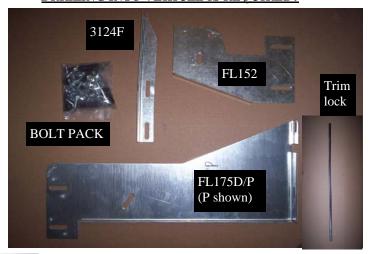
IN420 Long Bed

Hardware included shown on right.

## Tools required:

- 1/2" socket
- 7/16" socket
- 1/2" wrench
- 3/8" nut driver
- Drill, 1/2" Drill bit

## **DRILLING INTO VEHICLE IS REQUIRED!**

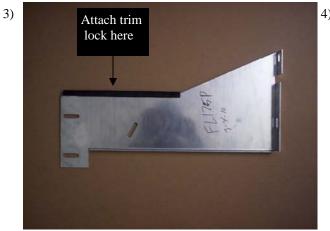




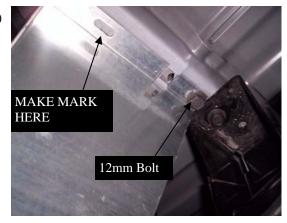
Remove the plastic edge protector on the front edge of the box. To remove, use a small screw driver to pull out the push pin. Remove and discard.



Attach the FL152 bracket to the front bed sidewall support using 5/16" bolts and nuts.



Cut trim lock to 11" and attach as shown in Fig 3.



In front of rear wheel, above front leaf spring shackle on the bed cross member, attach FL175D/P with 12mm flanged bolt. Just snug bolt. Make a mark in the center of the slot so you can turn bracket and drill a 1/2" hole.

2)

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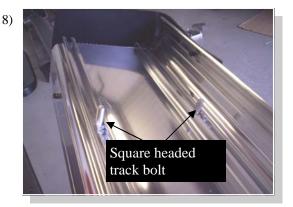
Turn FL175D/P sideways and drill 1/2" hole.



Insert 8mm pull nut, turn bracket back to original position, and install 8mm bolt, flat washer, and lock washer. Tighten 12mm flanged bolt.



Attach a 3124F angle bracket to the FL152 and FL175D/P with 5/16" bolts and nuts. Snug but do not tighten at this time.



Insert one square headed track bolt into both tracks for each bracket.



Attach stone guard and end cap to running board using 3/8"self threading bolts.



Place the board on the brackets with the bolts through the slots. Fasten with 1/4" nuts.

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Use one self drilling screw to attach the stone guard to the fender lip. Make sure the board is level. Use remaining 2 screws to finish attaching stone guard to fender lip.



Tighten any and all loose bolts. Repeat all steps for opposite side.