

**Note: Drilling into body is required.**

Hardware included shown on right.

Tools required:

- Drill
- 3/8" Nut driver
- 1/2" wrench
- 1/2" Standard socket
- Tape measure
- Drill
- 23/64" Drill bit

-Painting your Premier board is not necessary. The board is made with UV protected ABS plastic that will resist fading and cracking from the sun.

**Please read all instructions prior to starting install.**

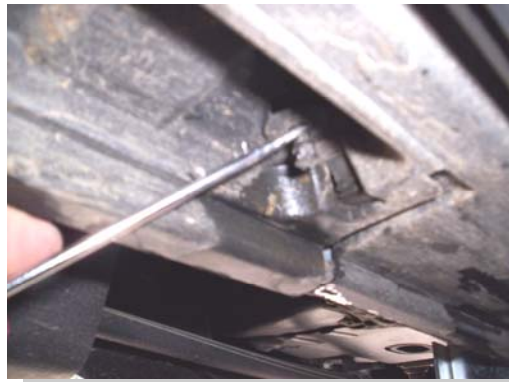


1)



**Measuring from the front wheel well, measure towards the rear of the vehicle.** At locations 13", 38-1/2" and 61" (13", 40-1/2" and 59-3/4" **Passenger Side**), make a mark on the pinch weld.

2)



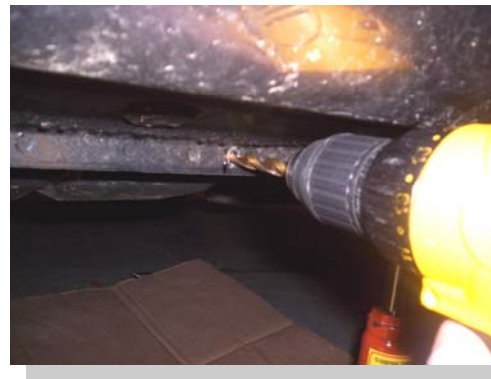
At measured locations it will be necessary to trim the plastic covers. Carefully remove the retaining clip and open cover. Keep the clip to reinstall after trimming.

3)



Trim the plastic cover enough to clear the bolt head. Each cover may need to be trimmed a little differently to work. Close cover and install the clips removed in step two.

4)



At each measured location drill a 23/64" hole through the pinch weld .

5)

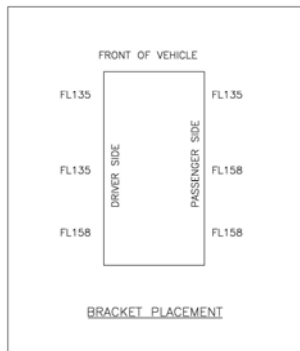


Diagram showing where to use each bracket.

6)



Attach brackets at proper locations using a 5/16" bolt and nut and one self drilling screw as shown .

7)



Attach one 3124F to each bracket using 5/16" bolts and nuts. Do not tighten.

8)



Apply foam tape to rear lip of board where it meets up with the vehicle. Apply step tread and logo now also. (Board in photo is not of the Lexus board)

9)



Place board on the 3124F brackets, position board so it fits snug up against the vehicle and is level. Attach with 3/4" long self drilling screws through slots in the 3124F's into the steel plate under the board. Tighten bolts holding the 3124Fs to the flat brackets.



**Repeat steps for opposite side being sure to use the noted dimensions in step one. Dimensions for each side are different. Use 67076D board on driver side and 67076P on passenger side.**