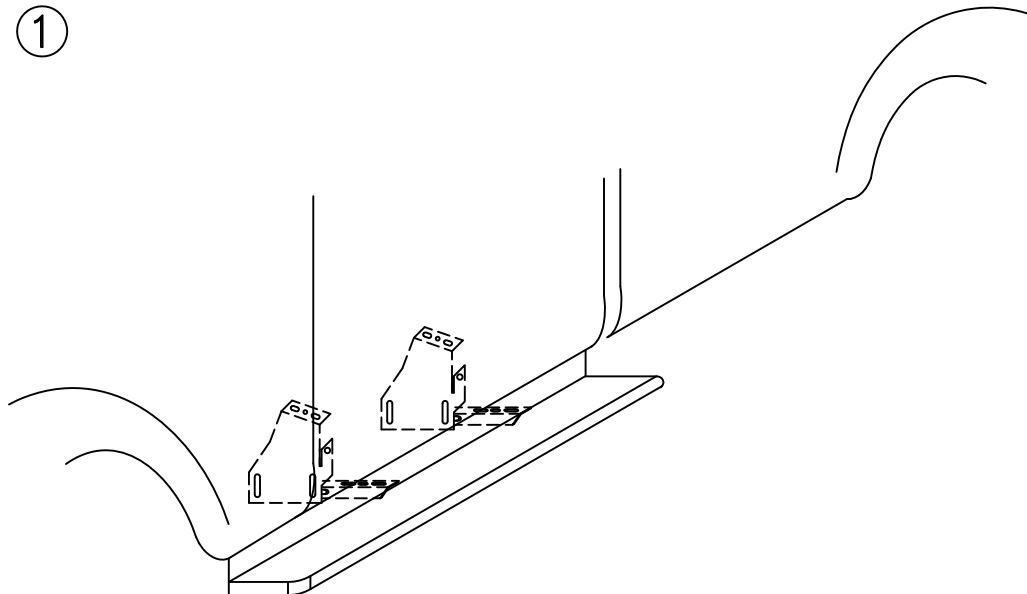


TOOLS REQUIRED: 5/16" DRILL * 1/2" HEX SOCKET * 1/2" WRENCH * 5/16" NUT DRIVER * 3/8" NUT DRIVER

①

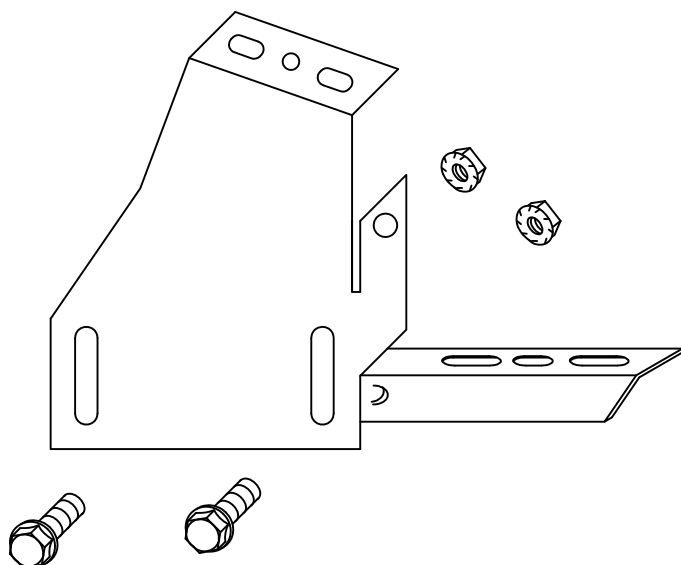


(DRIVERS SIDE SHOWN)

EVENLY SPACE THE BRACKETS ALONG THE PINCH WELD UNDER THE BOARD

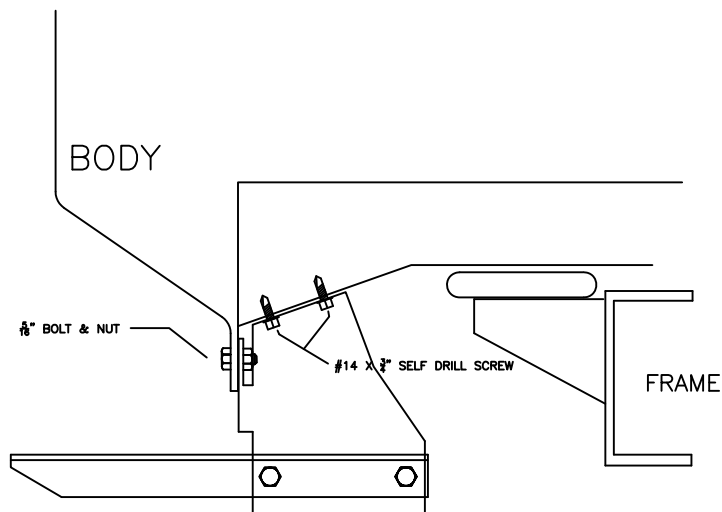
②

BRACKET ASSEMBLY
ASSEMBLE WITH 5/16" BOLTS



③

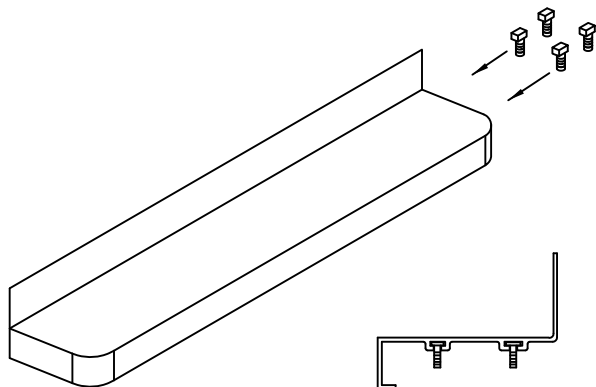
DRILL A 5/16" HOLE IN PINCH WELD AT EACH LOCATION
ATTACH WITH 5/16" BOLT & NUT IN PINCH WELD
USE 3/4" LONG SELF DRILLING SCREW TO UNDER BODY
PLACE THE BRACKET TO THE BACK SIDE OF THE PINCH WELD



MOUNT AT LOCATION SHOWN AT ①

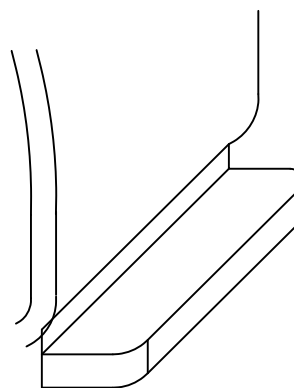
④

PROCEED TO STEP 7 IF PLASTIC BOARDS ARE TO BE INSTALLED.



SLIDE ONE 1/4" X 5/8" SQUARE HEAD SCREWS INTO EACH TRACK FOR EACH BRACKET.

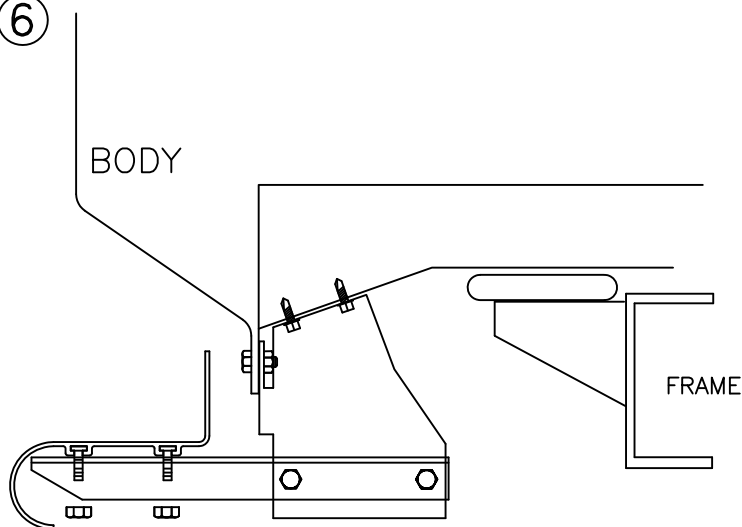
⑤



HOLD THE BOARD IN PLACE WITH IT RESTING ON THE BRACKETS.

BE SURE THAT THE 1/4" BOLTS ARE PLACED INTO THE SLOTS IN THE BRACKET STEP SUPPORT

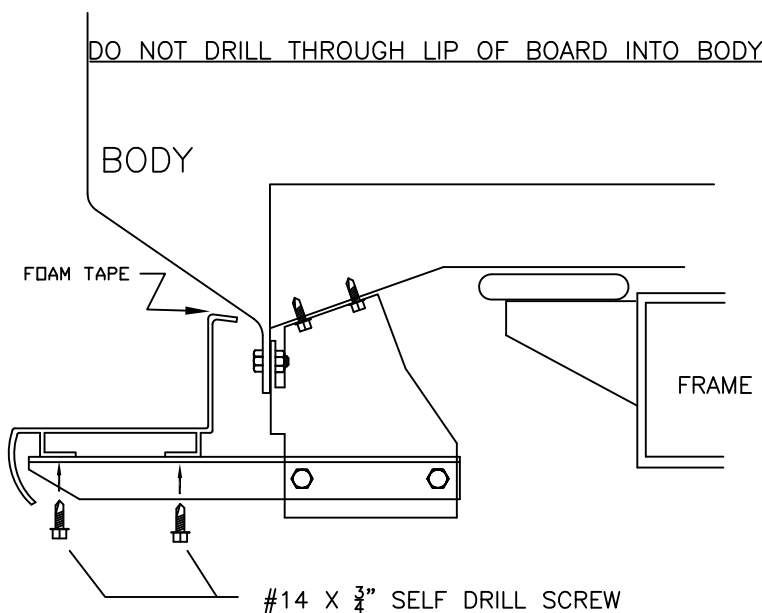
⑥



SECURE BOARD TO BRACKET WITH 1/4" NUTS

⑦

FOR PLASTIC BOARDS, APPLY FOAM TAPE AND STEP TREAD TO BOARD. ATTACH THE BOARD TO THE BRACKETS WITH SELF DRILLING SCREWS.



⑧

WITH BOARD LEVEL TIGHTEN ANY LOOSE BOLTS

REPEAT FOR OTHER SIDE