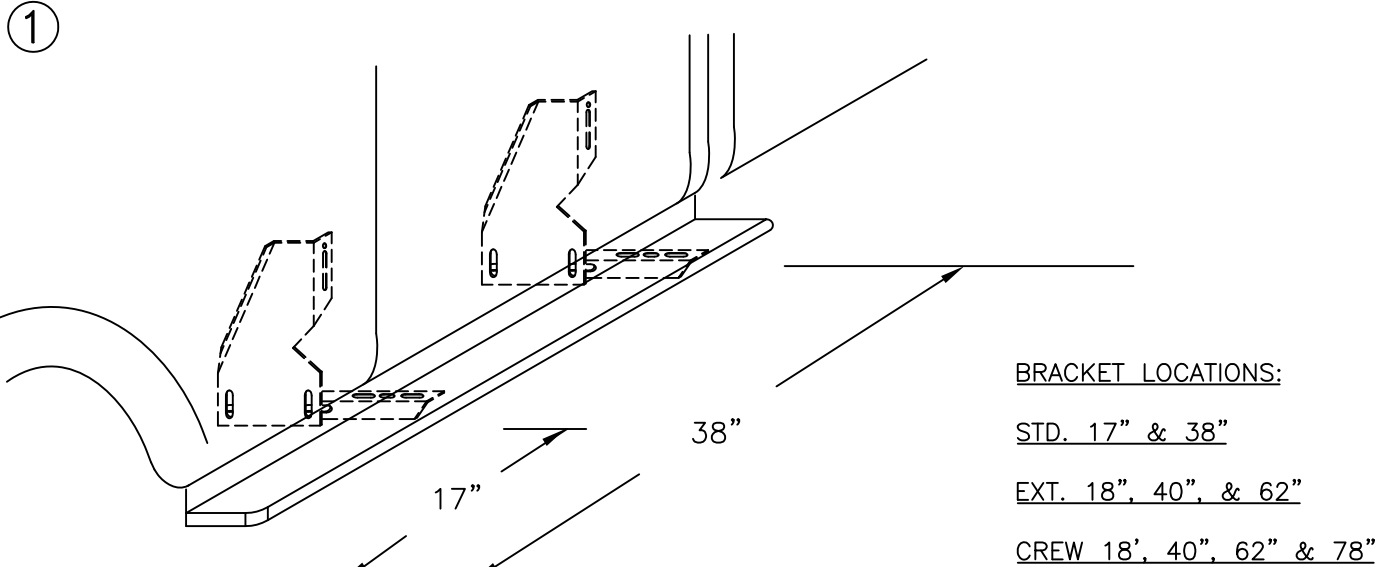


## 99-07 GMC/CHEVY ALL MODELS

TOOLS REQUIRED: 5/16" DRILL \* 1/2" HEX SOCKET \* 1/2" WRENCH \* 5/16" NUT DRIVER \* 3/8" NUT DRIVER

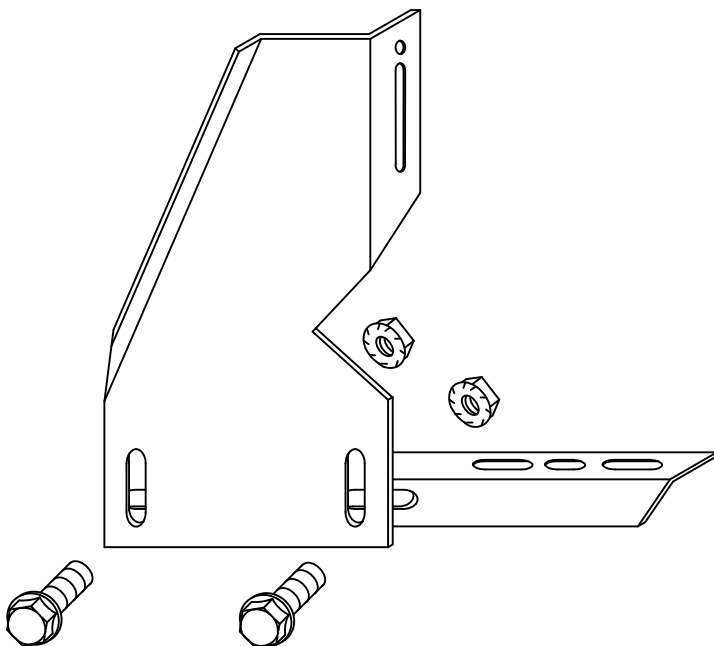
PLEASE READ ALL INSTRUCTION PRIOR TO STARTING INSTALL.  
DRILLING INTO VEHICLE IS REQUIRED.



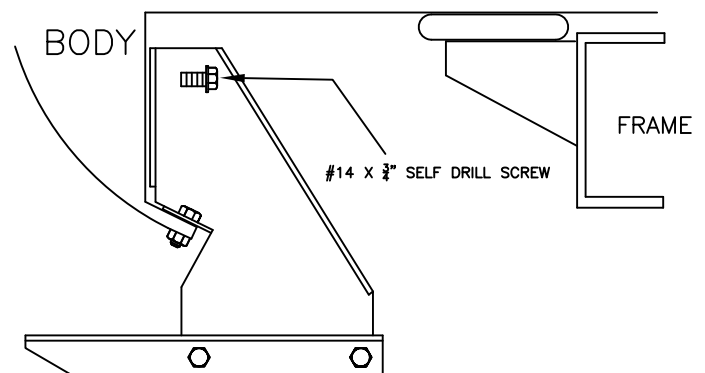
MEASURE FROM FRONT WHEEL WELL TO BRACKET LOCATION  
MARK THIS DIMENSION ON THE PINCH WELD

(STANDARD CAB SHOWN)

②  
BRACKET ASSEMBLY:  
ASSEMBLE WITH 5/16" BOLTS

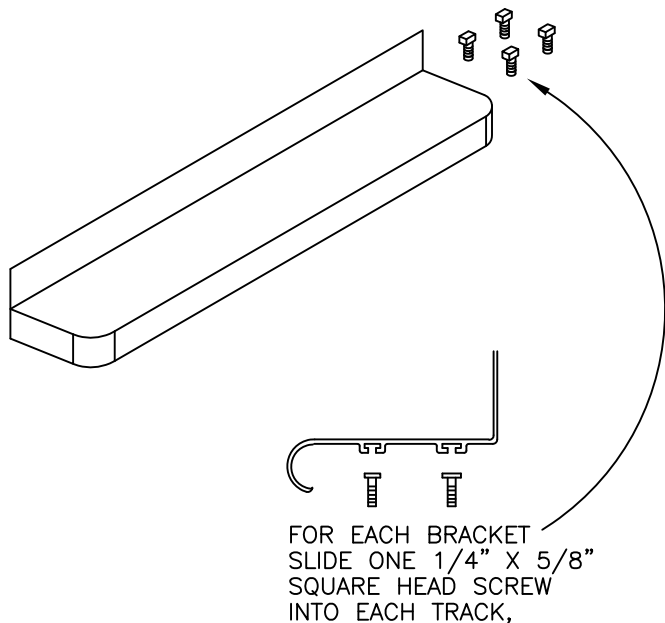


③ DRILL  $\frac{5}{16}$ " HOLES IN THE PINCH WELD AT MARKED LOCATIONS. ATTACH BRACKETS TO VEHICLE WITH  $\frac{5}{16}$ " BOLT AND NUT AND #14 SELF DRILLING SREW.



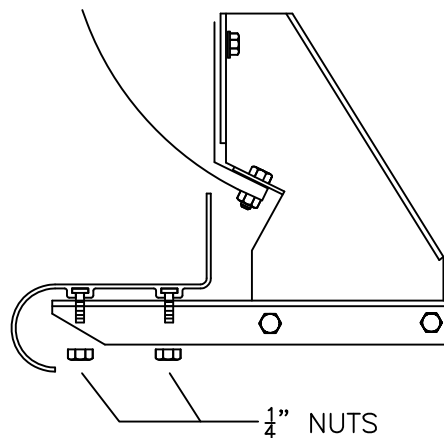
MOUNT AT LOCATIONS SHOWN AT ①

- ④ **\*\*ALUMINUM BOARDS ONLY\*\*** FOR PLASTIC BOARDS GO TO STEP 6.

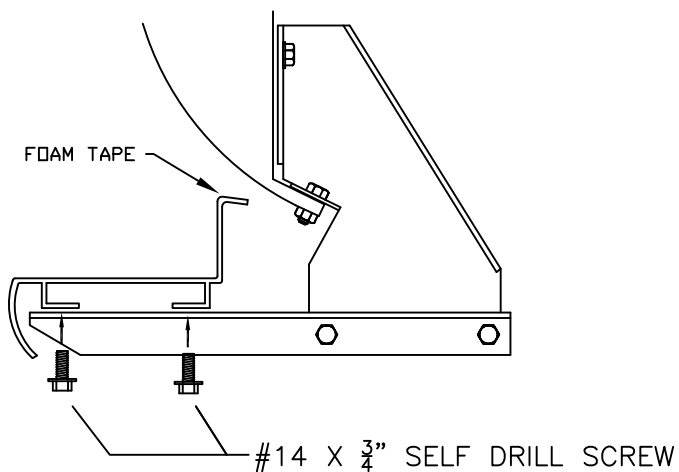


⑤

PLACE BOARD ON BRACKETS AND LEVEL. FASTEN WITH 1/4" NUTS AND TIGHTEN.



- ⑥ FOR PLASTIC BOARDS, APPLY FOAM TAPE AND STEP TREAD TO BOARD. ATTACH THE BOARD TO THE BRACKETS WITH SELF DRILLING SCREWS.



- ⑦ TIGHTEN ANY LOOSE BOLTS AND REPEAT STEPS FOR OPPOSITE SIDE.