



Premier

2008– C Toyota Highlander

IN349

Product No: 67059

Note: Drilling into body is required.

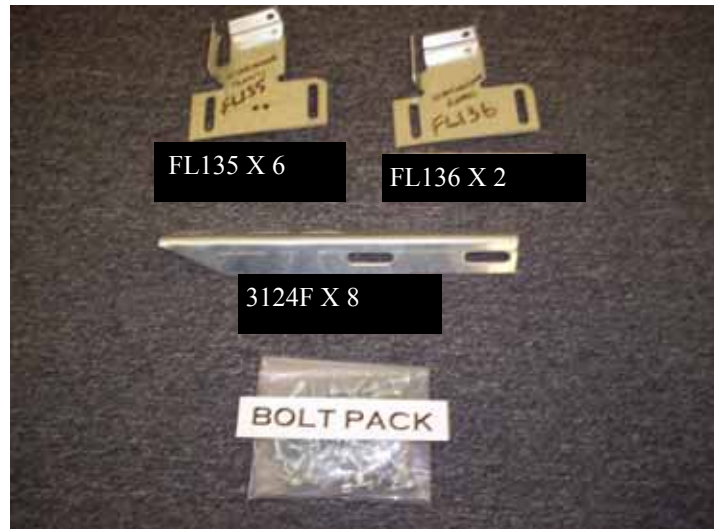
Hardware included shown on right.

Tools required:

- Drill
- 3/8" Nut driver
- 1/2" wrench
- 1/2" Standard socket
- Tape measure
- Drill
- 23/64" Drill bit

-Painting your Premier board is not necessary. The board is made with UV protected ABS plastic that will resist fading and cracking from the sun.

Please read all instructions prior to starting install.



Passenger side shown in photos.



Measuring from the front of the REAR wheel well, measure towards the front of the vehicle. At locations 8.5", 27", 40-1/2" and 60-1/2" (8.5", 21", 37" and 60-1/2" Driver Side), make a mark on the pinch weld. You may have to move a bracket left or right



At measured locations hold the proper bracket in place and make a mark on the outside of the pinch weld and mark through the hole in the bracket.



Using a 23/64" drill bit, drill a hole through the pinch weld at marks made in step two.



Attach FL136 at 8.5" location with 5/16" bolt and nut and 3/4" long self drilling screw. At 27", 40-1/2" (21", 37" on driver side) and 60-1/2" locations use FL135 bracket.



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5)



Attach one 3124F to each bracket using 5/16" bolts and nuts. Do not tighten. **ONLY THREE BRACKETS SHOWN IN PICTURE, YOU WILL HAVE FOUR BRACKETS PER SIDE.**

6)



Apply foam tape to rear lip of board where it meets up with the vehicle. Apply step tread and logo now also. *(Board in photo is not of the Highlander board)*

7)



Place 67059P (Passenger) board on 3124F brackets, position board so it fits snug up against the vehicle and is level. Attach with 3/4" long self drilling screws through slots in the 3124F's into the steel plate under the board. Tighten bolts holding the 3124F's to the flat brackets.



Repeat steps for driver side being sure to use the noted dimensions in step one for the driver side as they are different from the passenger side. Use 67059D board on drivers side.