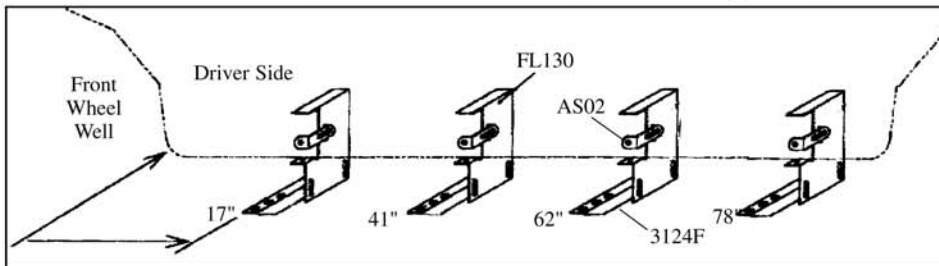


Installation Parts List:	Qty.	Description	Qty.	Description
	A	1	GlaStep #2189-D (Driver Side)	H
B	1	GlaStep #2189-P (Passenger Side)	I	6 8mm Nuts
C	2	Step Pads	J	24 5/16" x 3/4" Washer Head Bolts
D	2	Foam Tape Strips	K	24 5/16" Washer Head Nuts
E	8	#FL130 Flat Plate	L	24 #14 x 3/4" Self-Drilling Screws
F	8	#AS02 Angle Strap	M	8 #12 x 1-1/4" Self-Drilling Screws With Rubber Washers
G	8	3124F Angle Brackets		

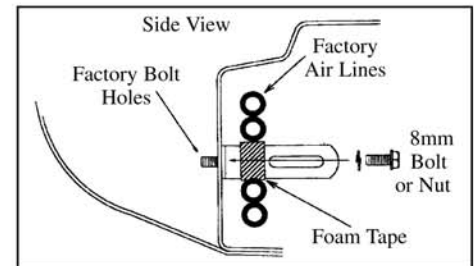
Tools Required:

1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

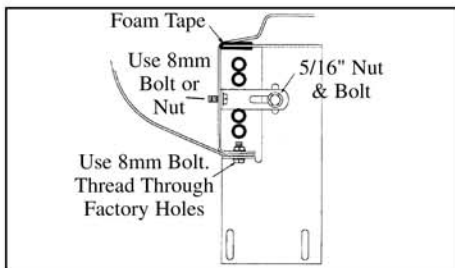
- Prior to painting, fit your GlaSteps to the body.** A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
- Painting your GlaSteps.** To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaSteps should be sanded and primed before painting.



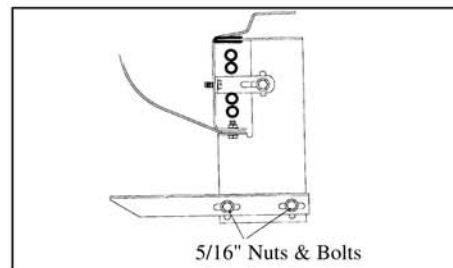
- Measure** from front wheel well, back 17", 41", 62", and 78". Mark these bracket locations. Note: Steel plates have been inserted under fiberglass to mount brackets securely using self-drilling screws. Note: Factory holes should be close to these measurements -- Use factory holes only.



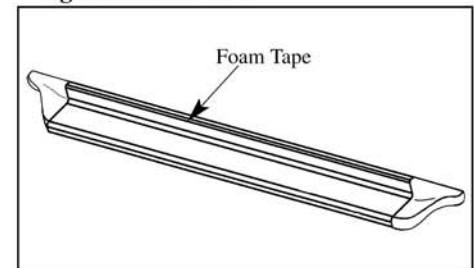
- On passenger side with air and heat lines, wrap AS02 angled strap with foam tape so that lines are protected. Attach AS02 with 8mm bolts or nut to factory bolt holes on passenger and driver sides. **Do not tighten at this time.**



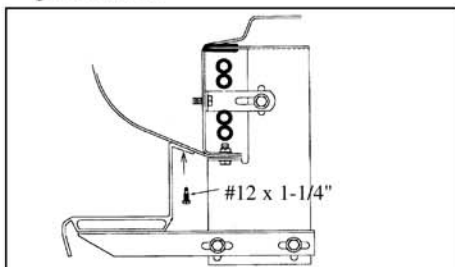
- Place foam tape at top of FL130 flat plate. Bolt to AS02 then to pinch weld with 8mm bolts. Note: top of flat plate must hit rocker panel. Tighten to AS02 and 8mm bolt before tightening to pinch weld.



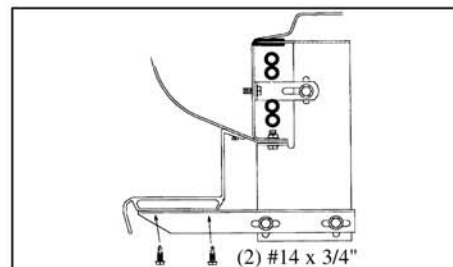
- Attach 3124F step support to flat plate using two 5/16" nuts and bolts. **Do not tighten at this time.**



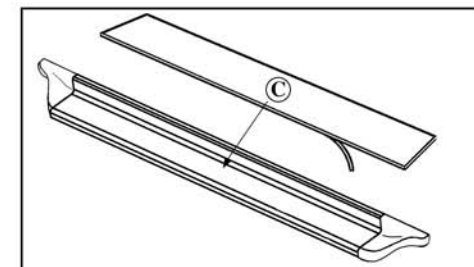
- Apply foam tape to top edge of GlaStep. Remove protective strip from top edge of foam tape.



- Position board on brackets adjusting bracket for a good fit. Use #12 x 1-1/4" self-drilling screws with rubber washers to attach lip of board to rocker panel.



- Use #14 x 3/4" self-drilling screws to fasten GlaStep to step supports, then **tighten all bolts to 18 foot pounds**



- Tighten step support bolt and nut to 18 foot pounds. Place pad on step. Peel off tape backing to secure. **Don't forget the Owens label!**