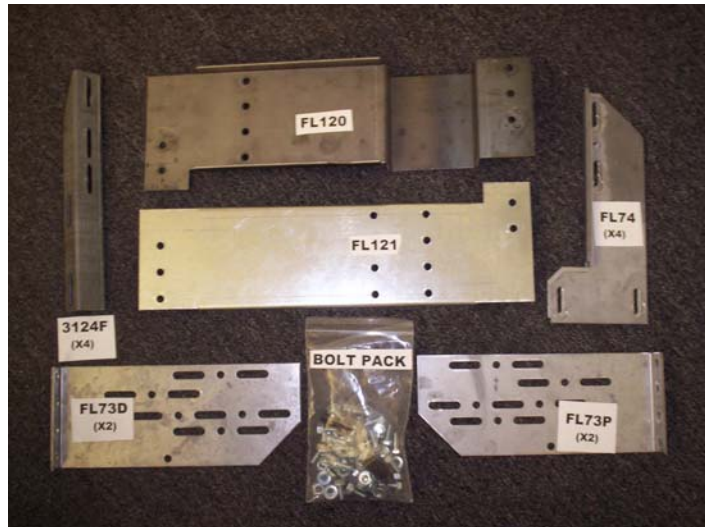


Hardware included shown on right.

Tools required:

- 3/8" nut driver
- 1/2" wrench
- 1/2" socket
- 5/16" nut driver
- C-Clamp
- Drill

-Painting your GlaSteps. To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaStep should be sanded and primed before painting.



Note: Drilling into body is required.

- 1) Install clip nuts in factory holes at the ends of each box support. (*Driver side shown in all photos*)
- 2) Attach FL120 and one FL73D to box supports with 5/16" bolts and #14 x 3/4" self drilling screws.
- 3) Attach another FL73D to the holes in the FL120 with two 5/16" bolts and nuts. Assemble one 3124F to each FL74 and attach to FL73D as shown.
- 4) Apply foam tape to top lip of board.
- 5) Place board on brackets. Using a C-Clamp to hold the board in place adjust FL74's and 3124F's so brackets are supporting the board. ***The edge of the board should be flush with the bottom edge of the body.***
- 6) Using #14 X 3/4 self drilling screws, attach the board to the 3124F's. ***Steel plates are under the fiberglass for the screws to attach to.***
- 7) Put one # 12 X 1 1/4" screw through lip of board into body at each end of the board.
- 8) Tighten all loose bolts.
- 9) Apply step tread and logo.
- 10) Repeat all steps on Passenger side using the FL121.

