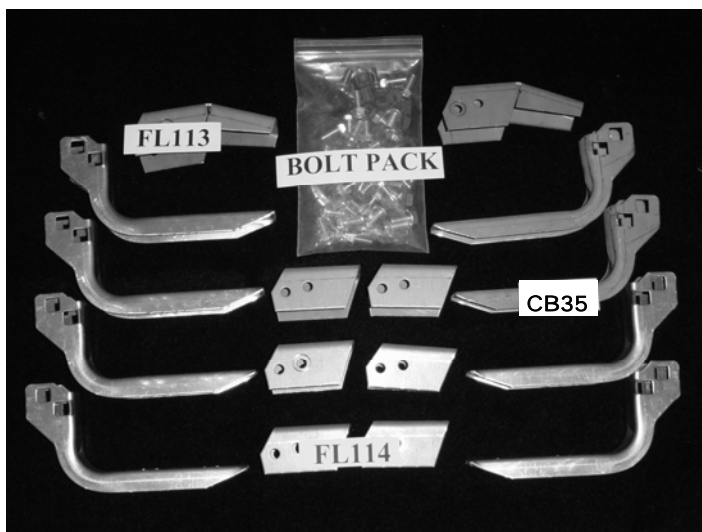


Hardware included shown on right.

Tools required:

- 12mm socket
- 13mm socket
- 1/2" wrench
- 1/2" socket
- 5/16" nut driver

-Painting your GlaSteps. To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaStep should be sanded and primed before painting.



- 1) Prepare painted board by applying foam tape to top lip of board, applying step tread and the **Owens** logo.
- 2) Remove factory bolts at 12 1/2", 35", 57" and 72" (82" on Crew Max) on underside of body. Install FL113 at front location and FL114 at other locations with previously removed bolts. Use 1 supplied 8mm bolt in each forward bracket location
- 3) Snap clip nuts into channel brackets.
- 4) Using supplied 5/16" bolts attach channel brackets (CB35) to flat brackets installed in step 1. Snug but do not tighten.
- 5) Place board on channel brackets. Center board on vehicle. Attach with #14 X 3/4" self-drilling screws through slots in CB brackets into bottom of board.
- 6) Level board and tighten all bolts.
- 7) Repeat steps 1-6 for opposite side.

1)



2)



3)



4/5)



6)



Note: A small jack may be used to help support board during installation.