

**Installation Guide****Chevy/GMC Full Size Pickup****Product No.****2007 to Current****New Body Style****Standard Cab 67050**

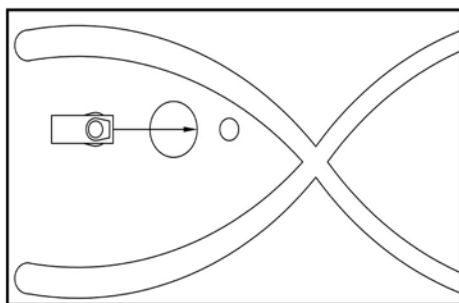
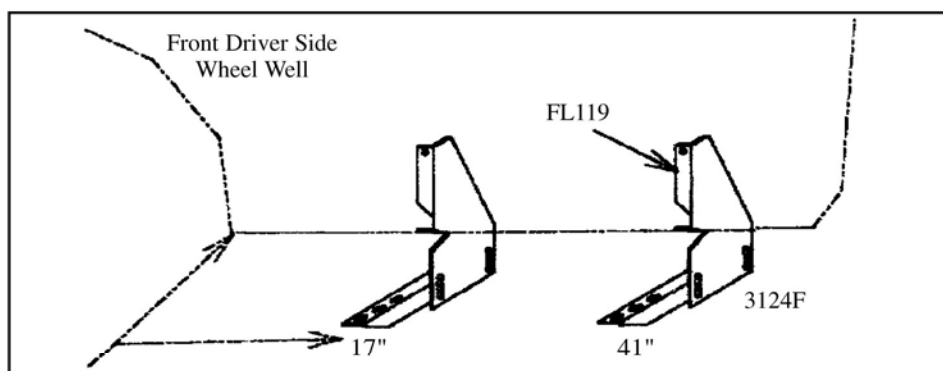
	Qty.	Description	Qty.	Description
<b>Installation Parts List:</b>	A 2	Running Boards	E 4	Step Supports #3124F
	B 2	Foam Tape Strips	F 8	#14 x 3/4" Self-Drilling Screws
	C 2	Step Pads	G 16	5/16" x 3/4" Washer Head Bolts
	D 4	Flat Brackets #FL119	H 12	5/16" Washer Head Nuts
			I 4	Clip Nuts

**Tools Required:**

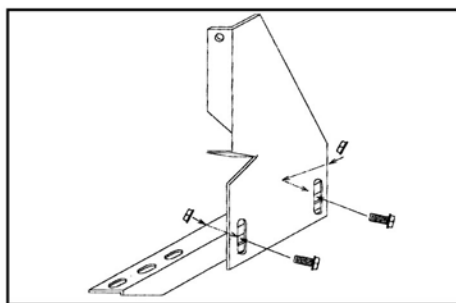
1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

1. **Painting your Owens' Premier running boards.** To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions for painting ABS plastic.

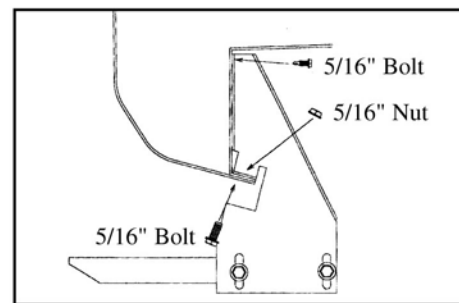
2. **Measure** from front wheel well, back 17" and 41". Mark these bracket location centers. Note: Steel plates have been installed under stepping area to mount brackets securely using self-drilling screws.



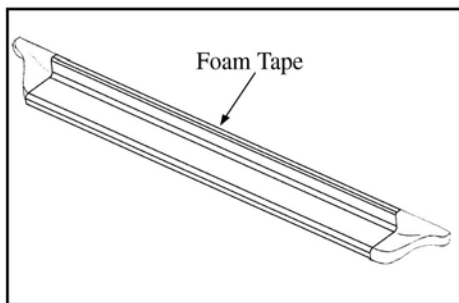
3. Remove plastic plug from underbody at measured locations and install clip nut as shown.



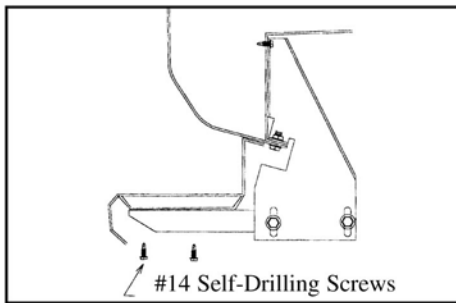
4. Assemble FL119 to 3124F using two 5/16" nuts and bolts. **Do not tighten at this time.**



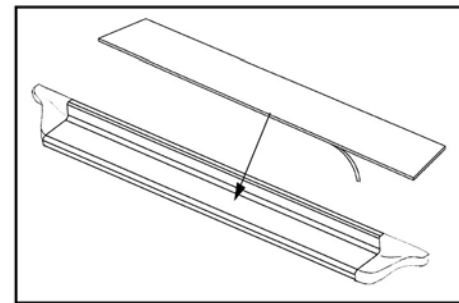
5. Attach brackets using 5/16" bolts and nuts through pinch weld holes. Use 5/16" bolts for installed clip nuts.



6. Apply foam tape strips to top edge of running board.



7. Secure step support bracket to bottom of board using two #14 x 3/4" self-drilling screws per bracket. **Tighten all bolts to 18 foot pounds.**



8. Place step pad on step area. Peel off tape backing to secure. **Don't forget the Owens logo!**

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