

Installation Guide**Chevy/GMC Full Size Pickup****Product No.**

2007 to Current

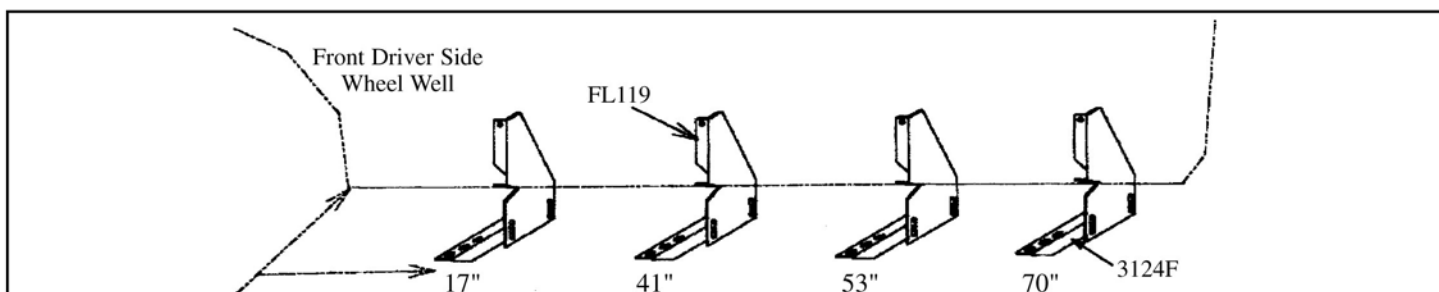
New Body Style - Extended Cab**Crew Cab 67051****Installation
Parts List:**

	<u>Qty.</u>	<u>Description</u>	<u>Qty.</u>	<u>Description</u>
A	2	Running Boards	E	Step Supports #3124F
B	2	Foam Tape Strips	F	#14 x 3/4" Self-Drilling Screws
C	2	Step Pads	G	5/16" x 3/4" Washer Head Bolts
D	8	Flat Brackets #FL119	H	5/16" Washer Head Nuts
			I	Clip Nuts

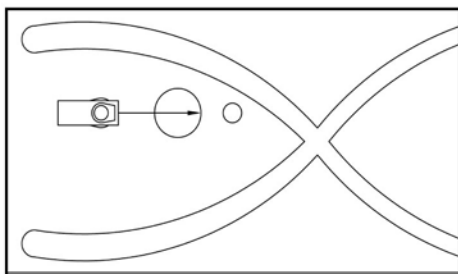
Tools Required:

1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

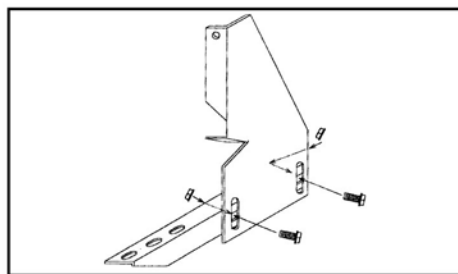
1. **Painting your Owens' Premier running boards.** To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions for painting ABS plastic.



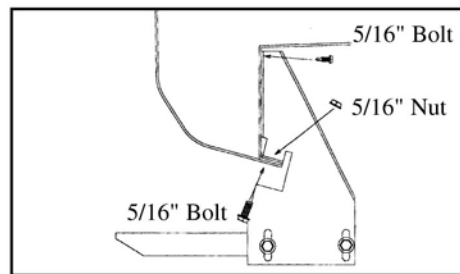
2. **Measure** from front wheel well, back 17", 41", 53" and 70". Mark these bracket location centers. Note: Steel plates have been installed under stepping area to mount brackets securely using self-drilling screws.



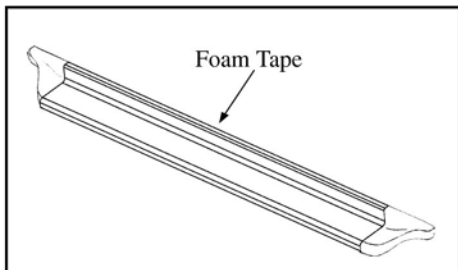
3. Remove plastic plug from underbody at measured locations and install clip nut as shown.



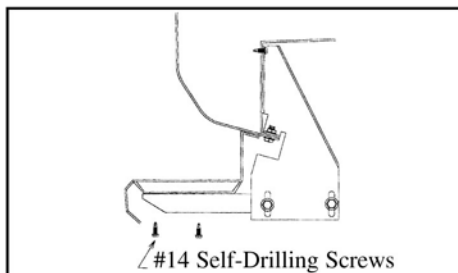
4. Assemble FL119 to 3124F using two 5/16" nuts and bolts. **Do not tighten at this time.**



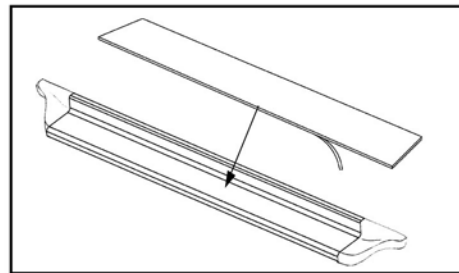
5. Attach brackets using 5/16" bolts and nuts through pinch weld holes, and 5/16" bolt into installed clip nut.



6. Apply foam tape strips to top edge of running board.



7. Secure step support bracket to bottom of board using #14 x 3/4" self-drilling screws. **Tighten all bolts to 18 foot pounds.**



8. Place step pad on step area. Peel off tape backing to secure. **Don't forget the Owens label!**

IN325 4/6/07