

Installation Guide

Chevy/GMC Pickup

Product No.

2007

Standard Cab

3151

Installation Parts List:

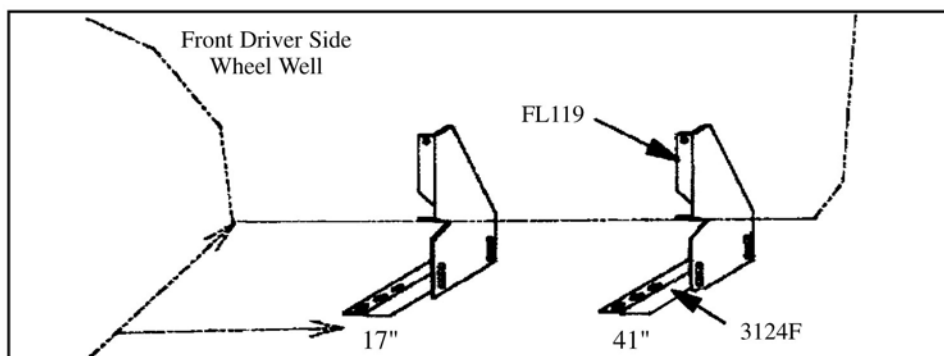
Qty.	Description	Qty.	Description
A 2	GlaSteps #3151-D/P	F 16	5/16" x 3/4" Washer Head Bolts
B 2	Foam Tape Strips	G 12	5/16" Washer Head Nuts
C 2	Step Pads	H 8	#14 x 3/4" Self-Drilling Screws
D 4	Flat Brackets #FL119	I 4	Clip Nuts
E 4	Step Supports #3124F		

Tools Required:

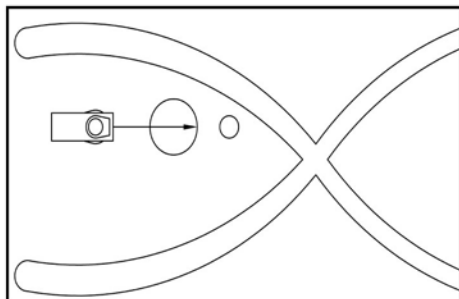
1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

1. **Prior to painting, fit your GlaSteps to the body.** A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.

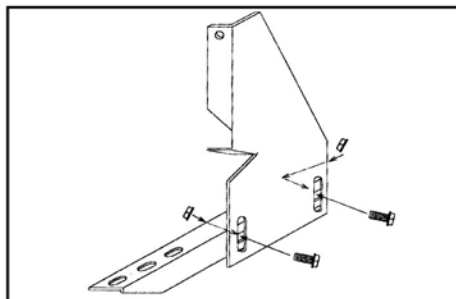
2. **Painting your GlaSteps.** To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaStep should be sanded and primed before painting.



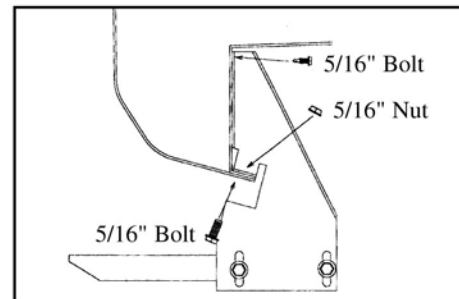
3. **Measure** from front wheel well, back 17" and 41". Mark these bracket location centers. Note: Steel plates have been inserted under fiberglass to mount brackets securely using self-drilling screws.



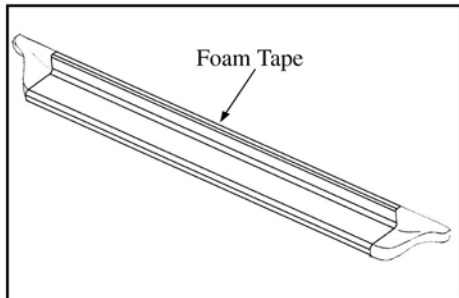
4. Remove plastic plug from underbody at all measured locations and install clip nut as shown.



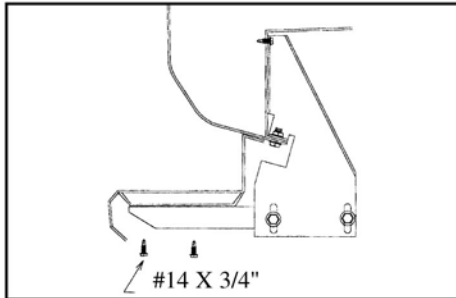
5. Assemble FL119 to 3124F using two 5/16" nuts and bolts. **Do not tighten at this time.**



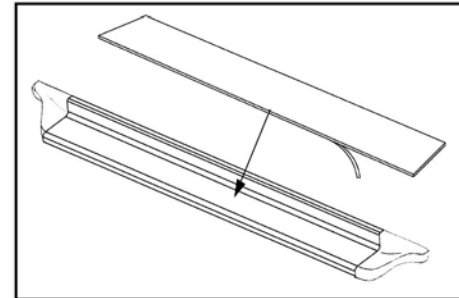
6. Attach brackets using 5/16" bolts and nuts through pinch weld holes, and 5/16" bolts into clip nuts.



7. Apply foam tape strips to GlaStep edge.



8. Secure step support bracket to bottom of GlaStep using two #14 x 3/4" self-drilling screws per bracket. **Tighten all bolts to 18 foot pounds.**



9. Place step pad on GlaStep. Peel off tape backing to secure. **Don't forget the Owens logo!**

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