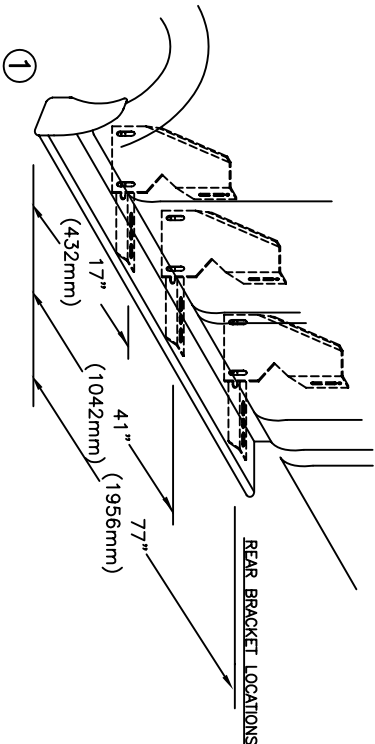


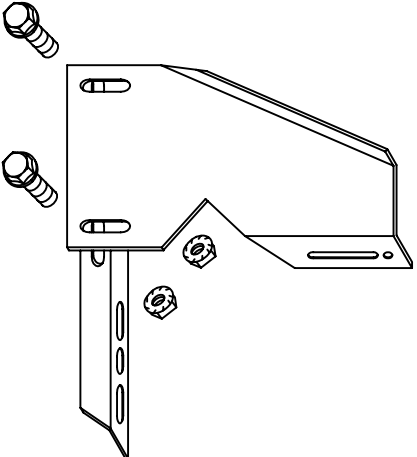
07—CURRENT GMC/CHEVY CREW CAB IN319 03/15/07

TOOLS REQUIRED: 5/16" DRILL * 1/2" HEX SOCKET * 1/2" WRENCH * 5/16" NUT DRIVER * 3/8" NUT DRIVER



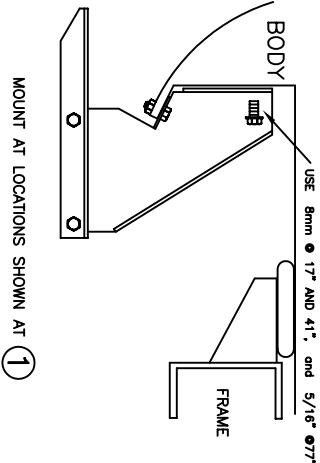
MEASURE FROM FRONT WHEEL WELL TO BRACKET LOCATIONS. MARK THIS DIMENSION ON THE PINCH WELD
(DRIVERS SIDE SHOWN)

2 BRACKET ASSEMBLY
ASSEMBLE WITH 5/16" BOLTS

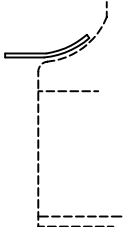


3 REMOVE RUBBER PLUGS FROM UNDERBODY AT
MEASURED LOCATIONS AND INSTALL CLIP NUTS

4 SLIDE CLIP NUT INTO BODY
HOLES AT BRACKET LOCATIONS
BRACKET ASSEMBLY MOUNT TO BODY;
ASSEMBLE WITH 8mm BOLTS AND 5/16"
BOLT AT LOCATION 77"

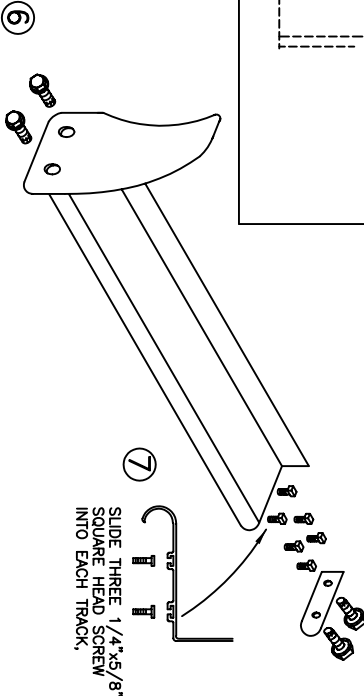


5 BEND STONE GUARD BY HAND AND
KNEE TO FIT THE WHEEL WELL
BEFORE INSTALLING TO RUNNING BOARD



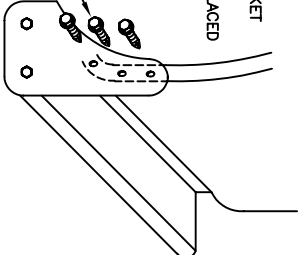
8 INSTALL END CAP TO BOARD
WITH 3/8" SELF TAPPING BOLT

6 FASTEN FRONT STONE GUARD
TO BOARDS WITH 3/8" SELF
TAPPING BOLT. BEND STONE
GUARD BY HAND AND KNEE
TO FIT THE WHEEL WELL

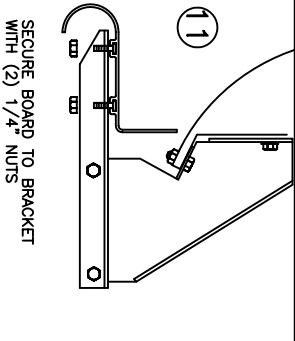


9 HOLD BOARD IN PLACE, WITH THE
REAR RESTING ON THE BACK BRACKET
NOTE:
BE SURE THAT 1/4" BOLTS ARE PLACED
INTO THE BRACKET STEP SUPPORT

10 SCREW THROUGH STONE GUARD
INTO FENDERWELL LIP USING #14
BY 3/4 SELF DRILLING SCREWS.
MAKE SURE YOU DRILL INTO METAL



3 PLACES AT EACH STONE GUARD



12 WITH BOARD LEVEL TIGHTEN
ALL LOOSE BOLTS

13 REPEAT FOR OTHER SIDE

INSTALLATION PARTS LIST:

QTY.	DESCRIPTION	QTY.	DESCRIPTION
2	RUNNING BOARD 1 DRIVER & 1 PASSENGER	2	END CAP 1 LEFT & 1 RIGHT
2	STONE GUARD 1 LEFT & 1 RIGHT	20	5/16"x 3/4" WASHER HEAD BOLT
8	3/8"x1 SELF TAPPING SCREW	18	5/16"-18 HEX WASHER HEAD NUT
6	#14x3/4" TEK SCREW	6	FLAT BRACKET, FLOT
12	1/4x5/8" SQUARE HEAD SCREW	6	HORIZONTAL BRACKET, SUPPORT, 3124F
12	1/4-20 HEX NUT	2	CLIP NUT
		4	8 mm BOLT