

Hardware included shown on right.

Tools required:

12mm socket

5/16" nut driver

- ½" wrench
- ½" socket

before painting.

-Painting your GlaSteps. To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your

GlaStep should be sanded and primed



- 1) Remove factory bolts at 13 $\frac{1}{2}$ ", 39" and 59 $\frac{1}{2}$ " on underside of body. Install FL113 at front location and FL114 at middle and rear locations with previously removed bolts.
- 2) Snap nuts into channel brackets.
- 3) Using supplied 5/16" bolts attach channel brackets to flat brackets installed in step 1. Snug but do not tighten.
- 4) Center step tread on board and remove backing on tape to adhere to board. Apply Owens logo.
- 5) Place board on channel brackets. Center board on vehicle. Attach with #14 X 3/4" self-drilling screws through slots in CB brackets into bottom of board.
- 6) Tighten all loose bolts.
- Repeat steps 1-6 for opposite side.















