

Installation Guide**Toyota Sequoia****Product No.**

2001 to 2006

67040

**Installation
Parts List:**

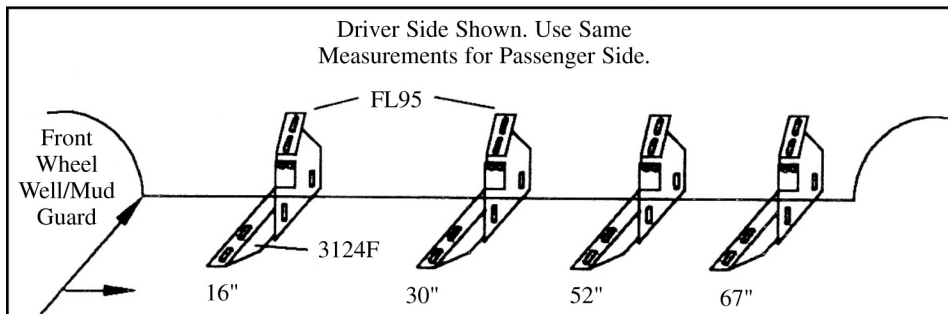
*Note: Not all screws
are required for
these installations*

Description	
1 6678-D Driver Board	
1 6678-P Passenger Board	
2 Step Pads	
2 Foam Tape Strips	
8 Flat Plates #FL95	
8 MB Nuts	

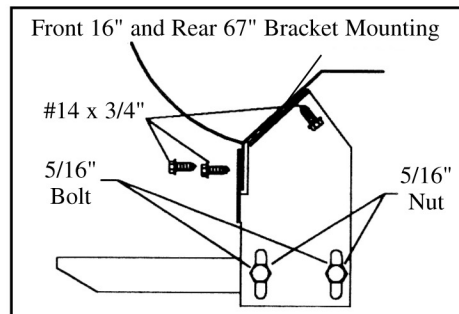
Description	
8 5/16" Flat Washers	
8 Step Supports #3124F	
16 5/16" x 3/4" Washer Head Bolts	
16 5/16" Washer Head Nuts	
28 #14 x 3/4" Self-Drilling Screws (Short)	

Tools Required: 12mm Hex Socket • 1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

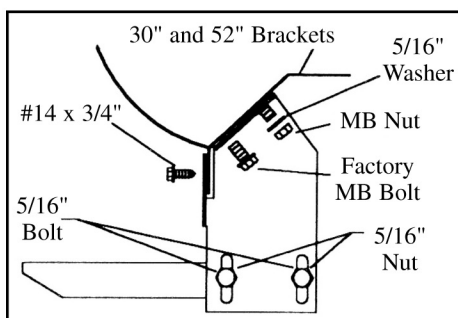
1. **Prior to painting, fit your Owens' Premier running boards to the body.** A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
2. **Painting your Owens' Premier running boards.** To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your boards should be sanded and primed before painting.



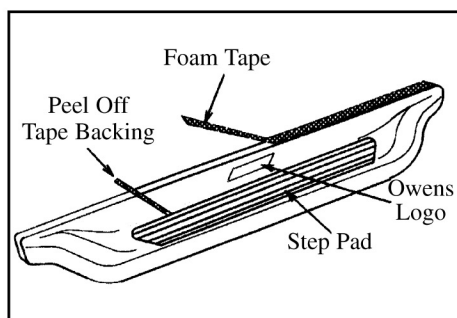
3. **Measure** from front wheel well, back to dimensions shown above. Mark these bracket location centers. The first bracket uses self-drilling screws, and the other locations use factory mounting screws.



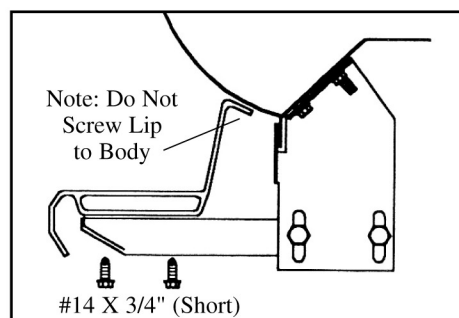
4. Use two self-drilling screws to mount FL95 to the pinch weld. Use one self-drilling screw to attach into the rocker panel. Attach support 3124F to FL95 using two 5/16 inch bolts and nuts.



5. Remove the factory MB bolt, reinstall mounting the FL95 bracket. Use one 5/16 inch washer and MB nut on exposed stud. Attach support 3124F to FL95 using two 5/16 inch bolts and nuts.



6. Clean surface prior to attaching tape and step pads with denatured alcohol. Apply foam tape to top lip of board. Position step pad on stepping surface. Peel off tape backing starting with rear strip. Keep pad in position, peel off backing then apply pressure to top of pad to stick tape to board. Continue above steps for all tape strips.



7. Position step on brackets starting with front of board, 3" back of fender well. Secure step support bracket to bottom of board using two #14 x 3/4 inch self-drilling screws (short) per bracket. Repeat for all brackets.

8. Make sure your boards are level, tighten all bolts to 16 foot pounds. Do not over-tighten the self-drilling screws so holes are not stripped out.