

Installation Guide

Toyota

Product No.

2006

Rav 4

With Flares 2179
Without Flares 2180

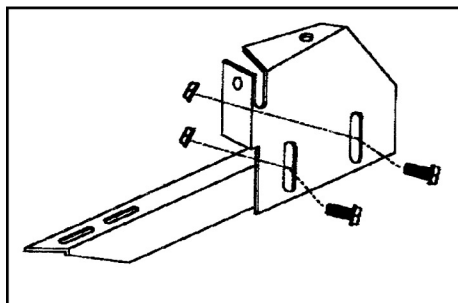
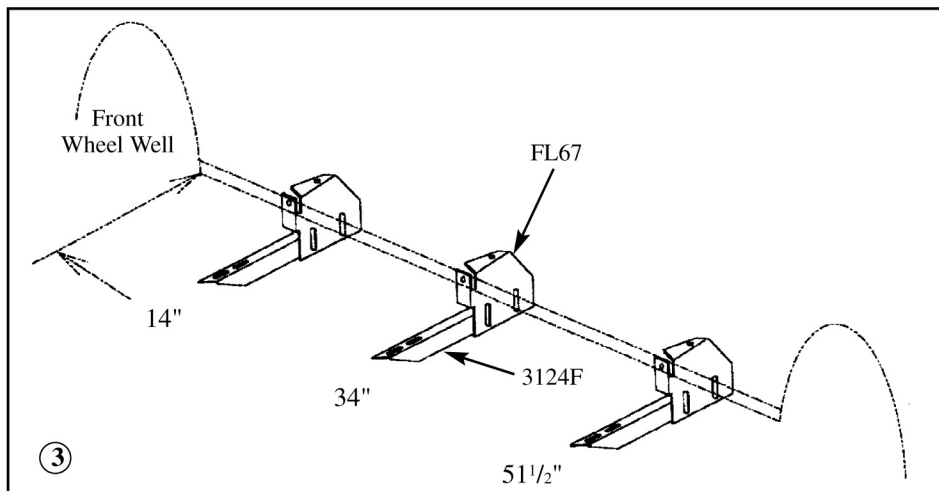
Note: Drilling into body is required.

	Qty.	Description	Qty.	Description
Installation Parts List:	A 2	GlaSteps D&P (Driver & Passenger)	F 12	5/16" x 3/4" Washer Head Bolts
	B 2	Step Pads 4" x 59"	G 12	5/16" Washer Head Nuts
	C 6	Flat Brackets #FL67	H 24	#14 x 3/4" Self-Drilling Screws
	D 6	Step Supports #3124F	I 6	#12 x 1-1/4" Self-Drilling Screws With Rubber Washers
	E 2	Foam Tape Strips		

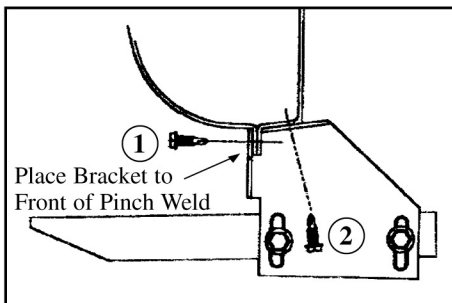
Tools Required:

5/16" Drill • 1/2" Hex Socket • 1/2" Wrench • 5/8" & 5/16" Nut Driver

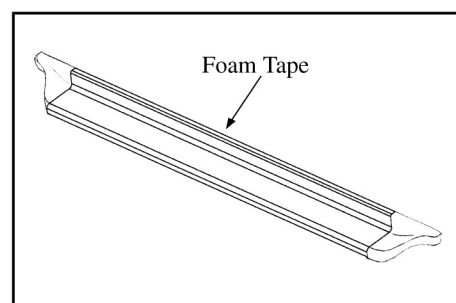
- Prior to painting, fit your GlaSteps to the body.** A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
- Painting your GlaSteps.** To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaStep should be sanded and primed before painting.
- Measure** from front wheel well, back 14", 34" and 51 1/2". Note: Steel plates have been inserted under fiberglass to mount brackets securely using self-drilling screws.



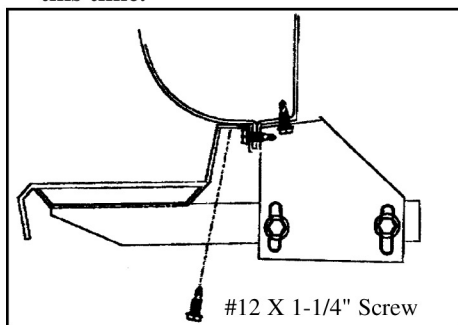
- Assemble FL67 to 3124F using two 5/16" nuts and bolts. **Do not tighten at this time.**



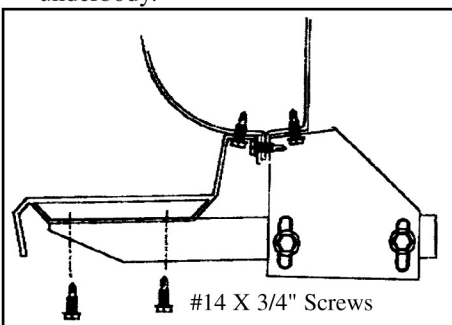
- Use #14 x 3/4" screws to secure FL67 flat bracket at marks on pinch weld and underbody.



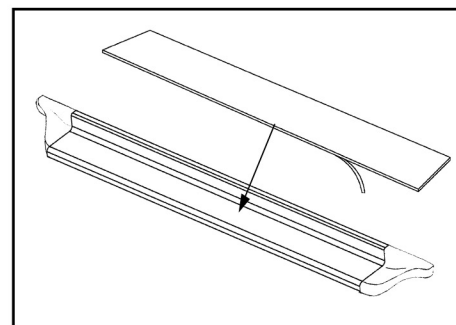
- Apply foam tape strips to GlaStep edge.



- Secure GlaStep to body with #12 x 1-1/4" self-drilling screws with rubber washers.



- Secure step support bracket to bottom of GlaStep using two #14 x 3/4" self-drilling screws per bracket. **Tighten all bolts to 18 foot pounds.**



- Place step pad on GlaStep. Peel off tape backing to secure. **Don't forget the Owens label!**

IN304A 6/15/06