

# Premier Installation Guide

Product No. **67047**

## IN303

2005 Tacoma Access Cab



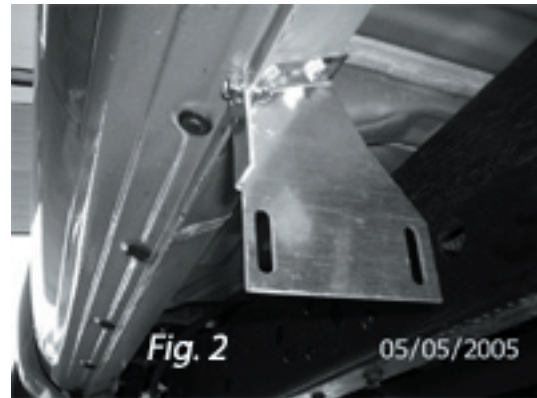
	<u>Qty.</u>	<u>Description</u>	<u>Qty.</u>	<u>Description</u>
Installation Parts List:	1	6671D Running Board	6	3124F Step Support Bracket
	1	6671P Running Board	18	5/16" Bolts
	2	Step Pads	18	5/16" Nuts
	2	Foam Tape Strips	24	#14 3/4" Self-Drilling Screws (short)
	6	FL106 Flat Brackets		

**Tools Required:** 5/16" Drill 1/2" Hex Socket 1/2" Wrench 5/16" Nut Driver 3/8" Driver Tape Measure

**1. Prior to painting, fit your Owens Premier running boards to the body.** A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.

**2. Painting your Owens Premier running boards.** To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions for painting ABS plastic.

1. From front fender well measure back and mark locations at 16", 38" & 65" along back side of pinch weld\*. At marked locations drill a 5/16" hole through pinch weld. (see Fig. 1)



2. Attach brackets to rear side of pinch weld with 5/16" bolt & nut. (see Fig. 2)

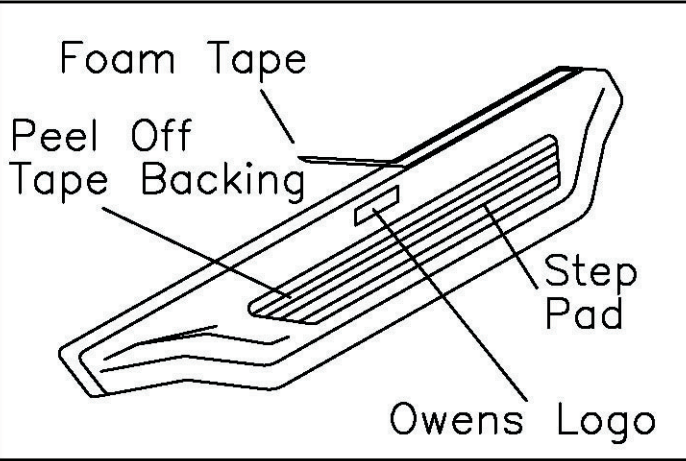
3. Use 2 self-drilling screws to attach bracket to body, tighten 5/16" bolts at pinch weld. (Use caution not to over tighten self drilling screws). (see Fig. 3)



4. Loosely attach 3124F to FL106 using 5/16" bolts & nuts. (see Fig. 4)

\*Pinch weld - seam where outer rocker panel mates up with under body panel

5. Clean surface prior to attaching tape and step pads with denatured alcohol. Apply foam tape to top lip of board. Position step pad on stepping surface. Peel off tape backing starting with rear strip. Keep pad in position, peel off backing then apply pressure to top of pad to stick tape to board. Continue above steps for all tape strips.



6. Set board on brackets. Align board from front to back to match body lines to achieve best fit. Tighten 3124F to FL106 when board is in desired location.

7. Attach board to 3124 using 3/4" short self drilling screws. (see Fig. 5) **Do Not attach lip of board to body. ABS board is attached with brackets only.**



(Fiberglass Board Shown)

\*Repeat for opposite side