



January 26, 2006

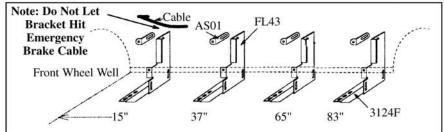
## Installation GuideDodge RamProduct No.2006 to CurrentMega Cab3105

Note: Drilling into vehicle is required.

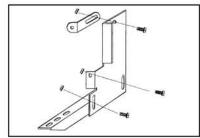
		Qty.	Description		Qty.	Description
Installation Parts List:	Α	1	GlaStep #3105-D (Driver Side)	F	8	Angled Straps AS01
	В	1	GlaStep #3105-P (Passenger Side) Step Pads 77" x 4" Foam Tape Strips Flat Plates #FL43	G	8	Step Supports #3124F
	C	4		H	32	5/16" x 3/4" Washer Head Bolts
	D	2		I	32	5/16" Washer Head Nuts
	E	0		J	24	#14 x 3/4" Self-Drilling Screws
	E	0		K	6	#12 x 1-1/4" Self-Drilling Screws

Tools Required: 5/16" Drill • 1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

- 1. Prior to painting, fit your GlaSteps to the body. A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
- Painting your GlaSteps. To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaSteps should be sanded and primed before painting.



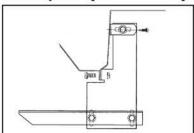
3. Measure from front wheel well, back 15", 37", 65" and 83". Mark these bracket locations. Note: Steel plates have been inserted under fiberglass to mount brackets securely using self-drilling screws. Double check your marks to be sure they line up with the steel plates before drilling.



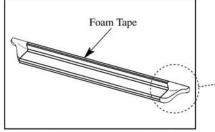
**4.** Assemble bracket components with 5/16" nuts & bolts as shown. **Do not tighten at this time.** 

Note: Tape May Show When Doors Are Open Front And Rear

No Foam Tape This Area



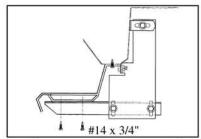
5. Drill 5/16" diameter holes in pinch weld at marks. Bolt brackets FL43 to pinch weld using 5/16" bolts and nuts, then secure to inner rocker panel using #14 x 3/4" self-drilling screws through AS01.



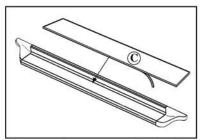
**6.** Apply foam tape to top edge of GlaStep. Remove protective strip from top edge of foam tape.



7. Secure GlaStep to body with #12 x 1-1/4" self-drilling screws with rubber washers.



8. Position step on brackets and tight to truck body. Screw step to bracket using two #14 x 3/4" self-drilling screws per bracket and adjust GlaStep to body. Tighten all bolts to 18 foot pounds.



9. Place pad on step. Peel off tape backing to secure. Don't forget the Owens label!

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