

Installation Guide**Chevy/GMC Full Size Pickup****Product No.**

1999 to Current

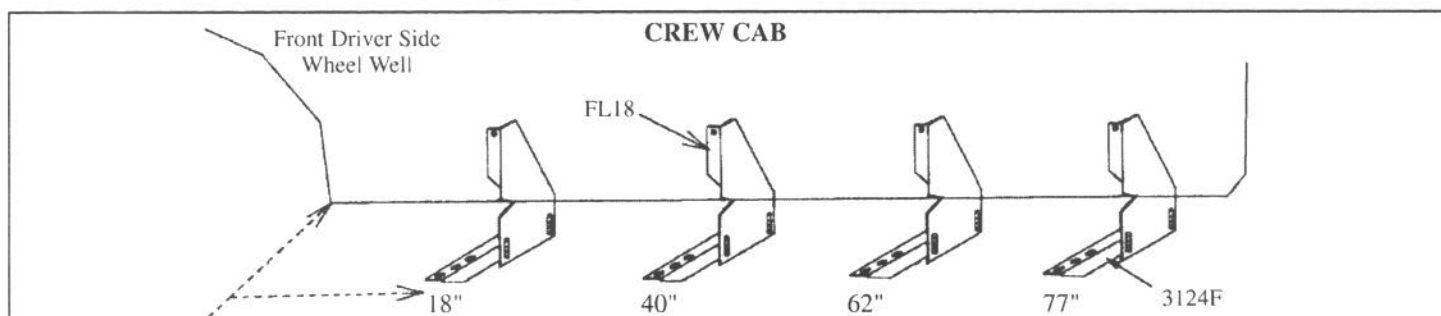
Crew Cab 67038

Note: Drilling into body is required.

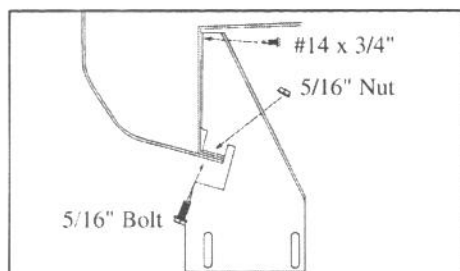
Installation Parts List:	Qty.	Description	Qty.	Description
<i>Note: Not all screws are required for these installations</i>	A 2	Running Boards	E 8	Step Supports #3124F
	B 2	Foam Tape Strips	F 24	5/16" x 3/4" Washer Head Bolts
	C 2	Step Pads	G 24	5/16" Washer Head Nuts
	D 8	Flat Brackets #FL18	H 24	#14 x 3/4" Self-Drilling Screws

Tools Required: 5/16" Drill • 1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

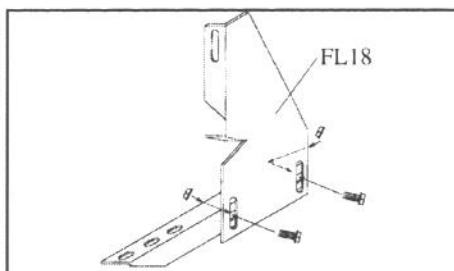
1. Prior to painting, fit your Owens' Premier running boards to the body. A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
2. Painting your Owens' Premier running boards. To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions for painting ABS plastic.



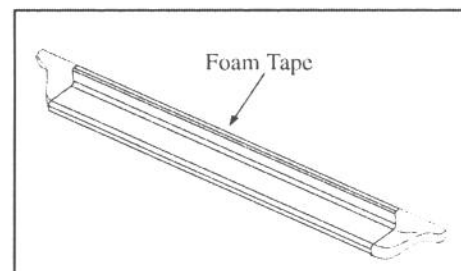
3. Measure from front wheel well, back to dimensions shown above. Mark these bracket location centers.



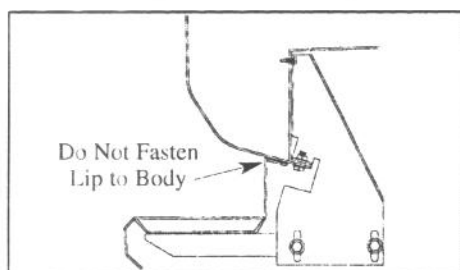
4. Drill 5/16" diameter hole through pinch weld at marks. Bolt FL18 flat bracket to pinch weld with 5/16" x 3/4" bolt and nut, then use #14 x 3/4" self-drilling screw in top hole into rocker panel.



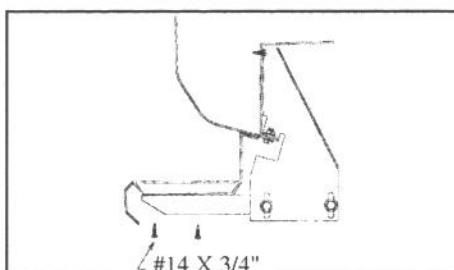
5. Attach 3124F to FL18 using two 5/16" washer head bolts with nuts. Snug, but do not tighten at this time.



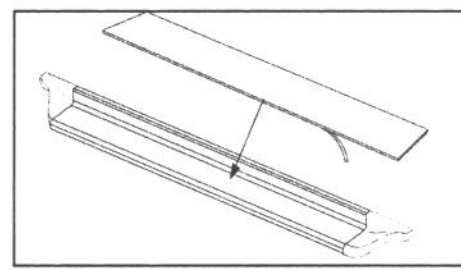
6. Apply foam tape to top edge of running board. Remove protective strip from top edge of foam tape.



7. Note: Do not screw lip to body.



8. Secure step support bracket to bottom of board using two #14 x 3/4" self-drilling screws per bracket. Tighten all bolts to 18 foot pounds.



9. Place step pad on running board. Peel off tape backing to secure. Don't forget the Owens label!

IN300 1/4/06