

Installation Guide

2004-C DODGE DURANGO

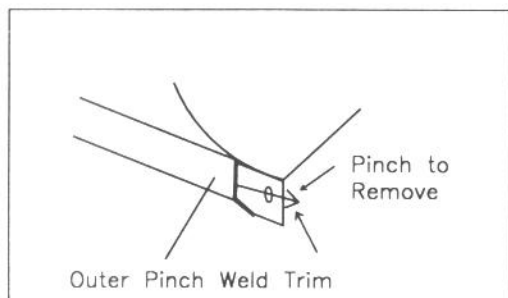
Product No.
67046

QTY.	DESCRIPTION	QTY.	DESCRIPTION
2	Boards (Driver & Passenger Side)	6	Step Supports #3124F
2	Step Pads	18	5/16" x 3/4" Washer Head Bolts
2	Foam Tape Strips	18	5/16" Washer Head Nuts
6	Flat Brackets #FL88	18	#12 x 3/4" Self Drilling Screws (SHORT)

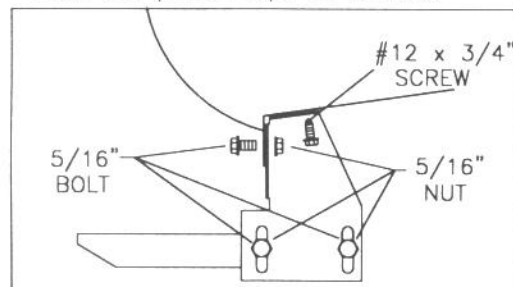
TOOLS REQUIRED: 12mm HEX SOCKET * 1/2" HEX SOCKET * 1/2" WRENCH * 5/16" NUT DRIVER * 3/8" NUT DRIVER

DRILLING INTO THE BODY IS REQUIRED

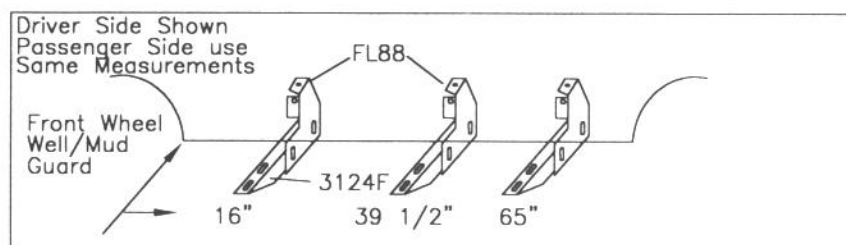
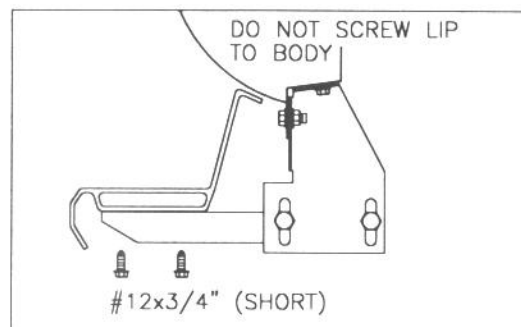
1. Prior to painting, fit your boards to the body. A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
2. Painting your Premier boards. To insure a proper paint finish, use a top quality auto paint system and follow the manufacturer's instructions for painting ABS plastic.



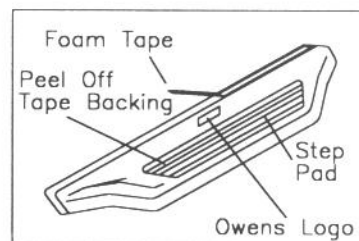
3. Remove the factory pinch weld trim. Pinch the plastic clips to remove.



5. Place flat bracket FL88 against the pinch weld at the locations shown above. Bolt FL88 to pinch weld using 5/16" nuts and bolts, then use #12 x 3/4" self-drilling screws to secure top of FL88 to inner panel. Assemble step supports to the flat brackets with 5/16" nuts and bolts. DO NOT TIGHTEN AT THIS TIME.



4. Measure from the wheel well, back to the dimensions shown above. Mark these bracket location centers.



6. Clean surface prior to attaching tape and step pads with denatured alcohol. Apply foam tape to top lip of board. Position step pad on stepping surface. Peel off tape backing starting with the rear strip. Keep pad in position, then apply pressure to top of pad to stick tape to board. Continue above steps for all tape strips.

8. Make sure your Premier boards are level, tighten all bolts to 18 foot pounds. Do not overtighten the sheet metal screws, the sheet metal is thin. Do not overtighten.

7. Position board on brackets and tight to truck body. Secure step support bracket to bottom of board using two #12 x 3/4" self-drilling screws (SHORT) per bracket. Repeat for all brackets. DO NOT USE LONG SELF TAPPERS UNDER THE BOARD!

IN297 09/20/05