

Installation Guide 2001-C TOYOTA HIGHLANDER With Factory Mud Guard

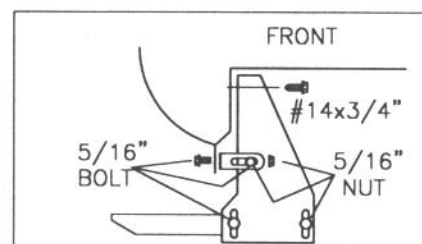
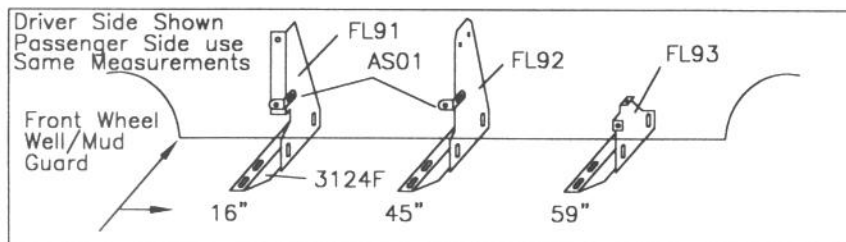
Product No.
67045

	QTY.	DESCRIPTION	QTY.	DESCRIPTION
<u>INSTALLATION</u>	2	Boards (Driver & Passenger Side)	4	Angled Straps #AS01
<u>PARTS LIST:</u>	2	Step Pads	6	Step Supports #3124F
	2	Foam Tape Strips	22	5/16" x 3/4" Washer Head Bolts
	2	Flat Plates #FL91	22	5/16" Washer Head Nuts
	2	Flat Plates #FL92	20	#14 x 3/4" Self Drilling Screws (Short)
	2	Flat Plates #FL93		

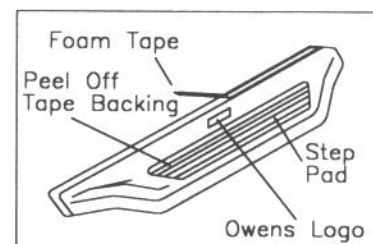
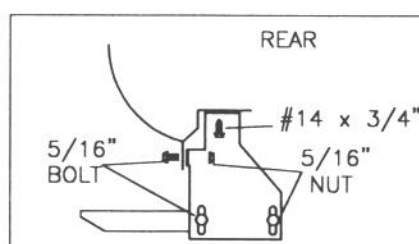
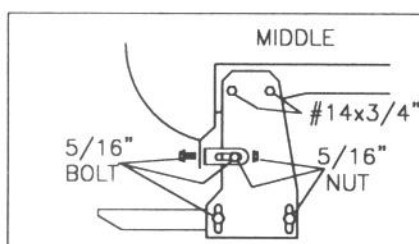
TOOLS REQUIRED: 5/16" DRILL * 1/2" HEX SOCKET * 1/2" WRENCH * 5/16" NUT DRIVER * 3/8" NUT DRIVER

DRILLING INTO THE BODY IS REQUIRED

1. Prior to painting, fit your boards to the body. A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
2. Painting your Premier boards. To insure a proper paint finish, use a top quality auto paint system and follow the manufacturer's instructions for painting ABS plastic.



3. Measure from the wheel well, back to the dimensions shown above. Mark these bracket location centers.



4. Drill a 5/16" hole in the pinch weld so that AS01 on bracket assembly mates at pinch weld. Secure with 5/16" nut and bolts, then install #14 x 3/4" self drilling screw at top of FL91.
5. Drill a 5/16" hole in the pinch weld so that AS01 on bracket assembly mates at pinch weld. Secure with 5/16" nut and bolts, then install #14 x 3/4" self drilling screws at top of FL92 into the crossmember.
6. Drill a 5/16" hole in the pinch weld so that FL93 mates with the pinch weld. Secure with 5/16" nut and bolts, then install #14 x 3/4" self drilling screws at top of FL92.
7. Clean surface prior to attaching tape and step pads with denatured alcohol. Apply foam tape to top lip of board. Position step pad on stepping surface. Peel off tape backing starting with the rear strip. Keep pad in position, peel off backing then apply pressure to top of pad to stick tape to board. Continue above steps for all tape strips.
8. Attach support 3124F to FL91, FL92 and FL93 using 2 5/16" bolts and nut per FL bracket. Position board on brackets and tight to truck body. Secure step support bracket to bottom of board using two #12 x 3/4" self-drilling screws per bracket (SHORT). Repeat for all brackets. DO NOT USE LONG SELF TAPPERS.
9. Make sure your Boards are level, tighten all bolts to 18 foot pounds. Do not overtighten the sheet metal screws, the sheet metal is thin. Do not overtighten.

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