

Installation Guide

Jeep Liberty

Product No.

2005 to Current

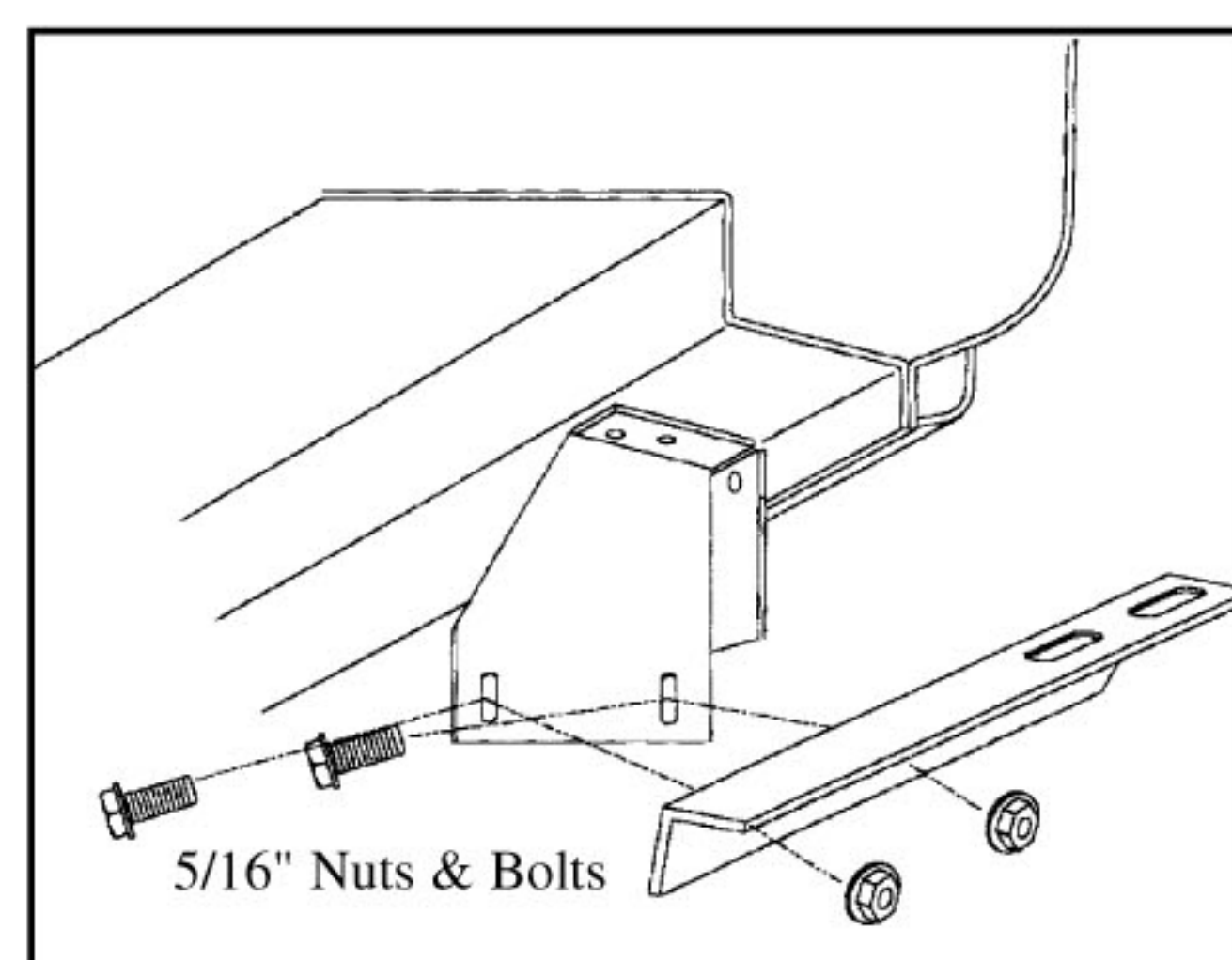
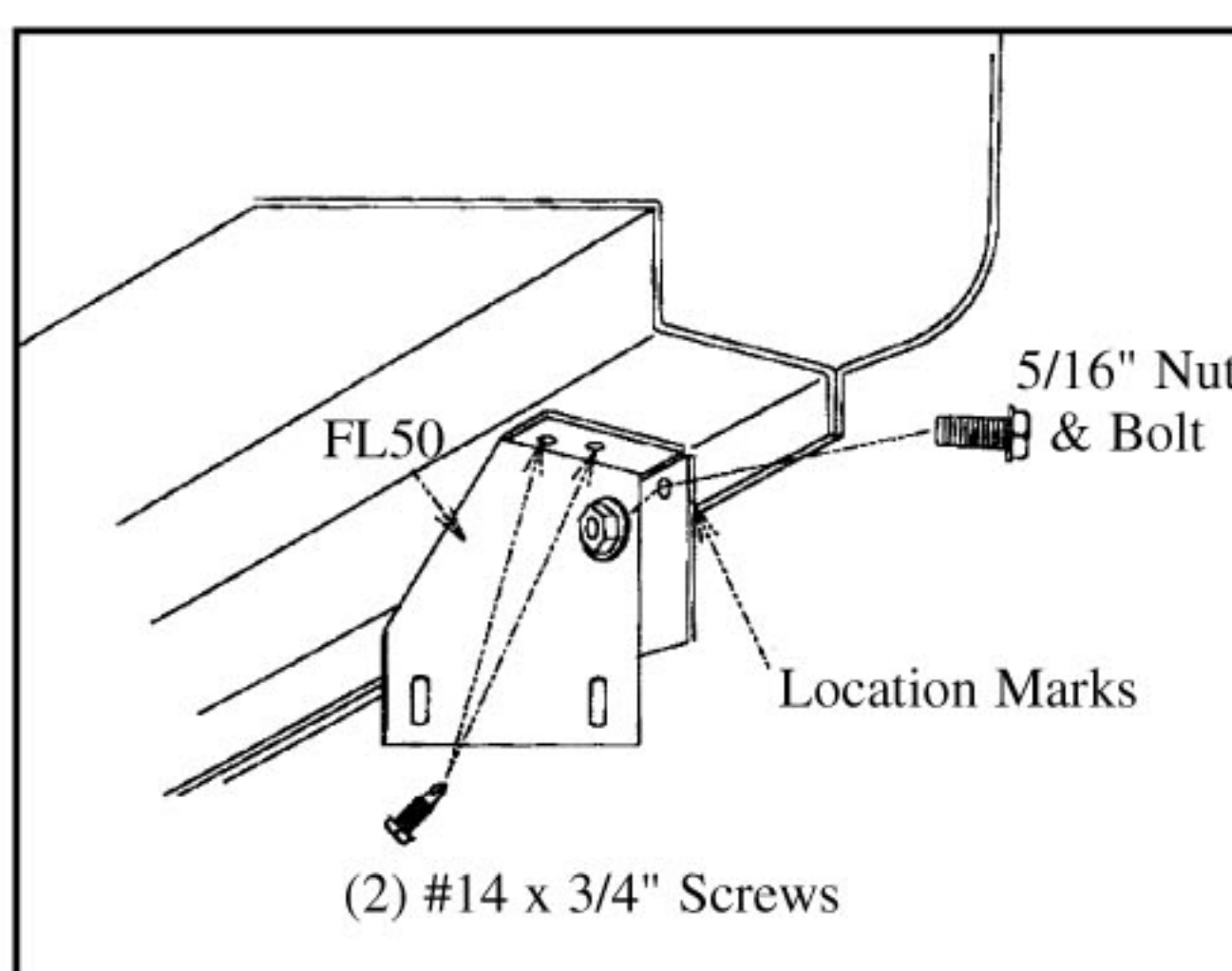
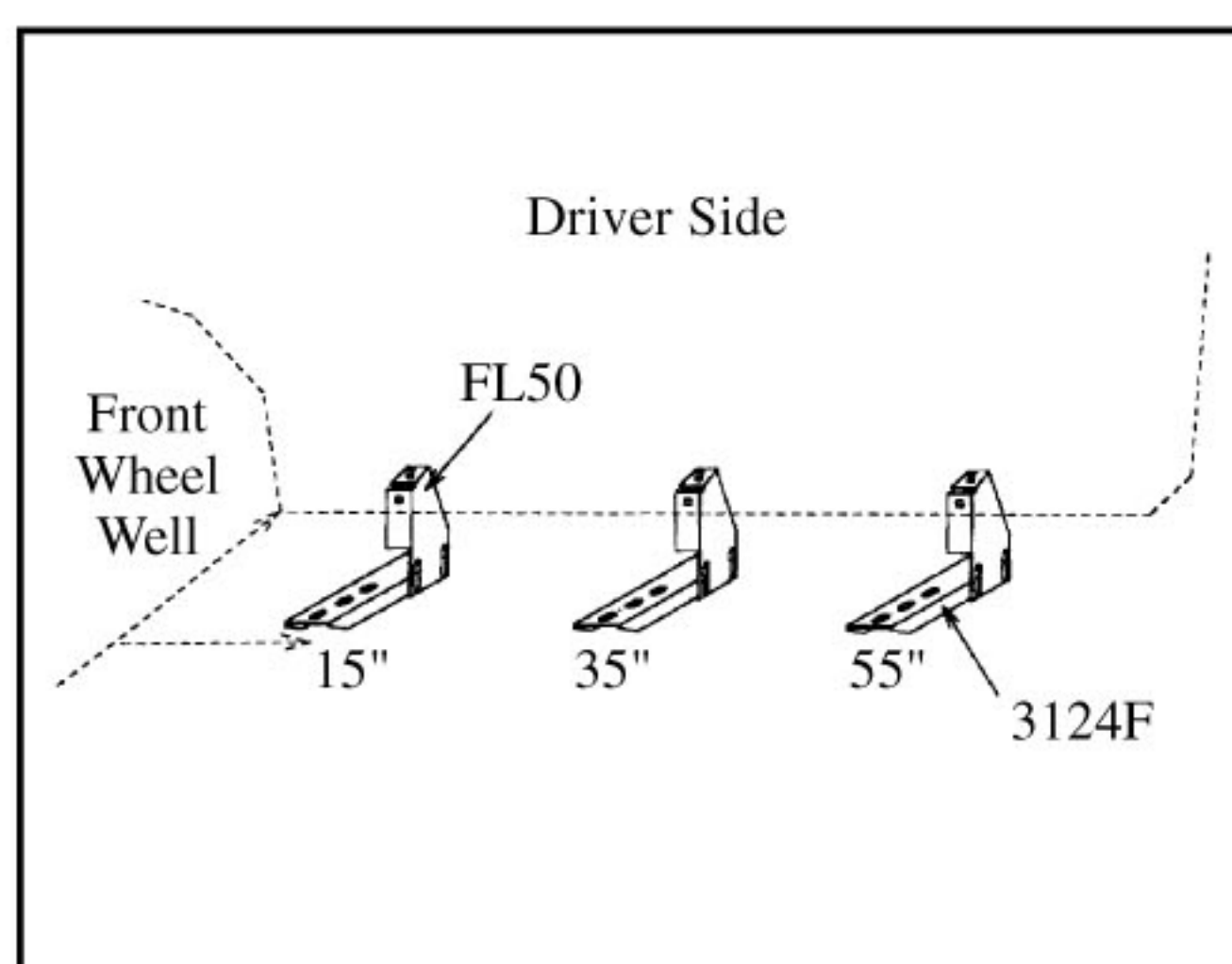
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Note: This installation uses no factory bolt hole locations.

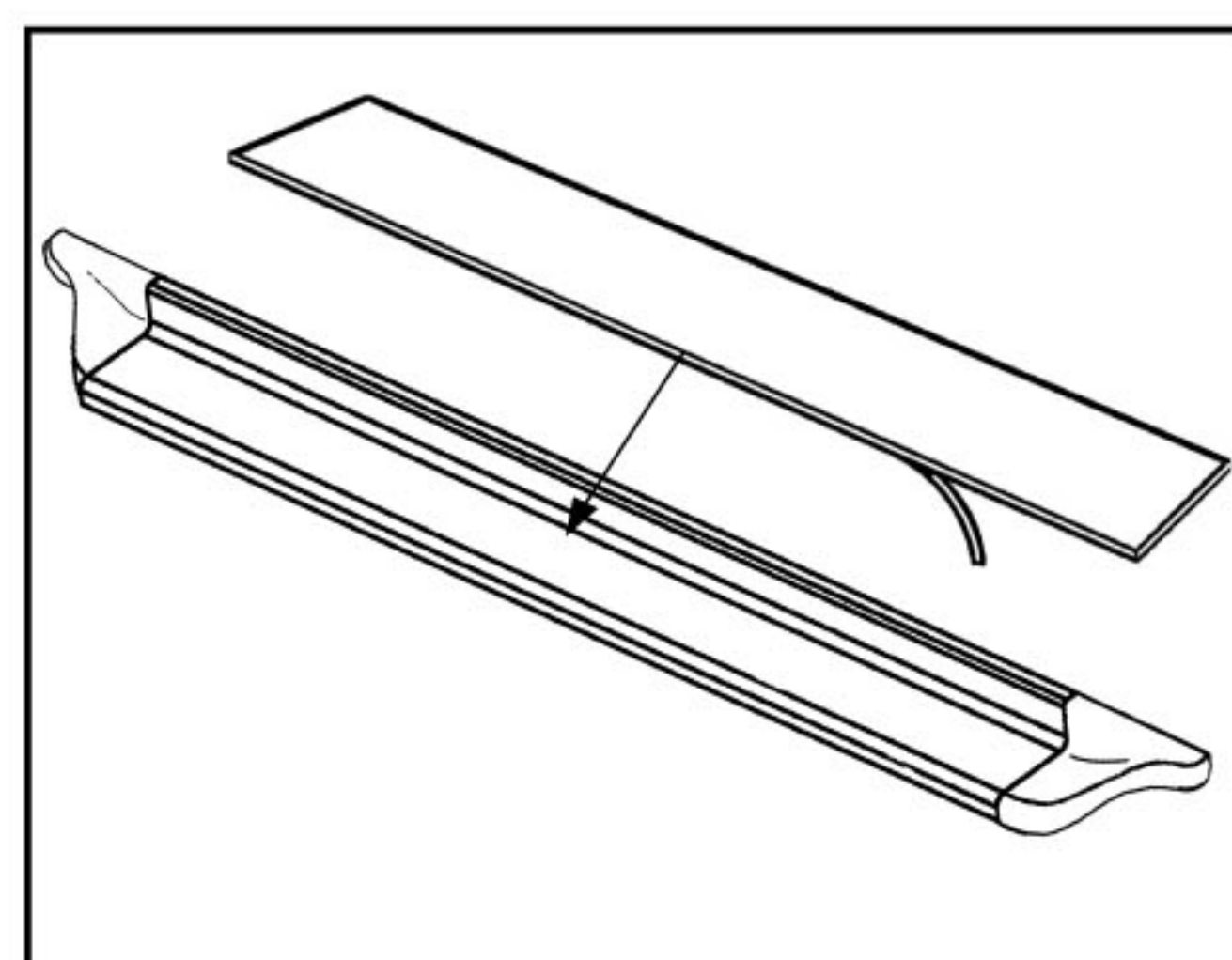
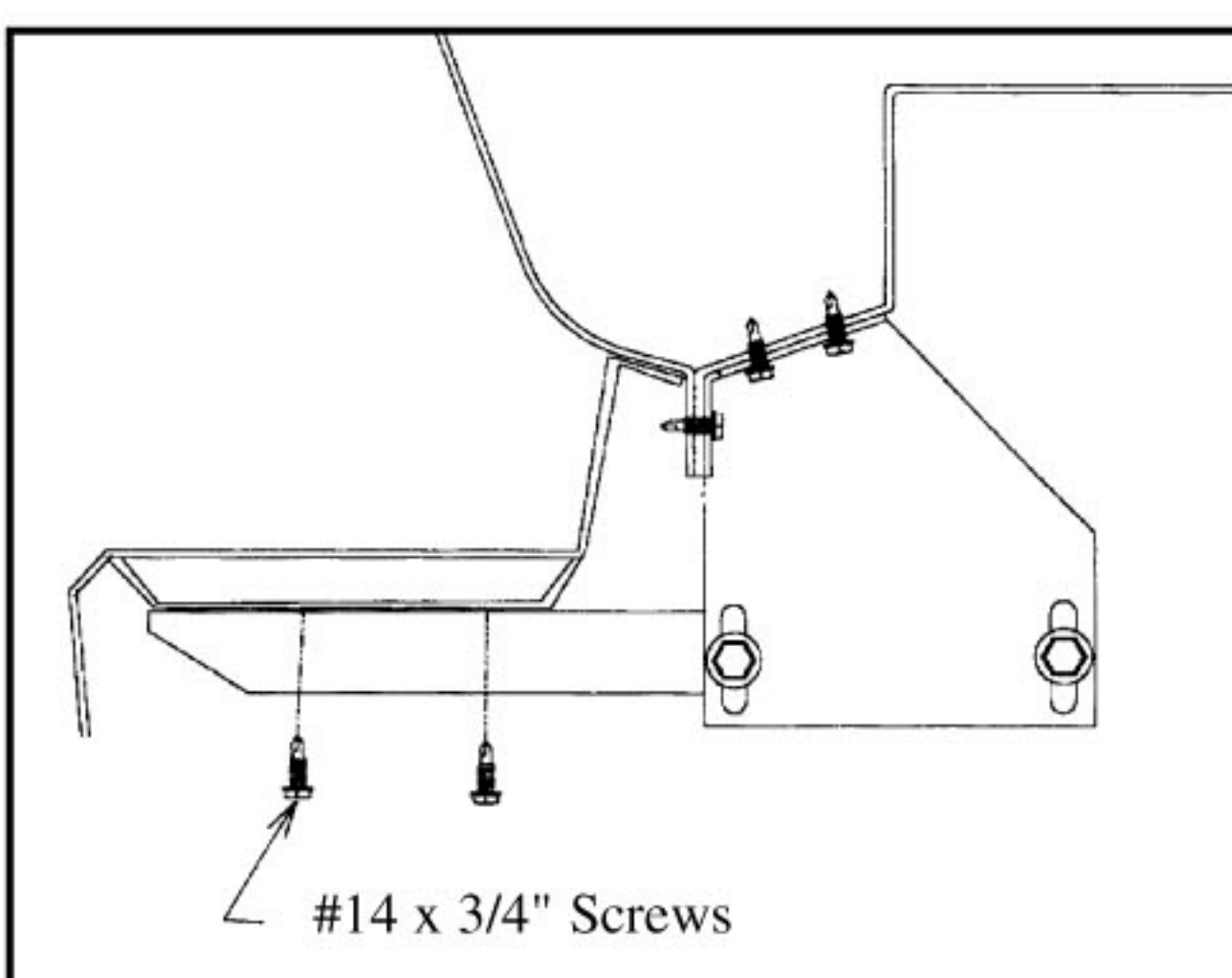
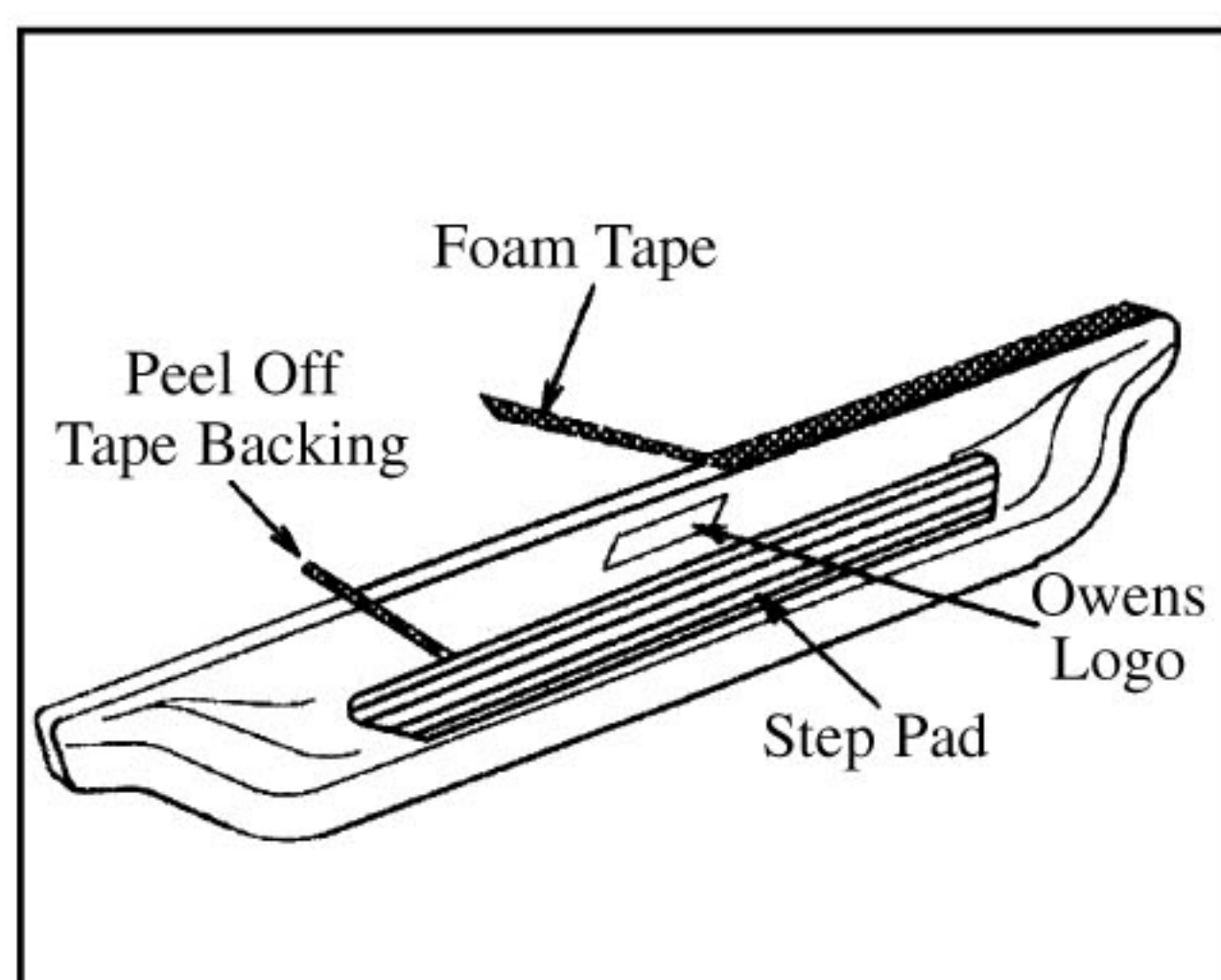
Installation Parts List:	Qty.	Description	Qty.	Description
	A 2	#6613 D/P Running Boards	E 18	5/16" X 3/4" Washer Head Bolts
	B 2	Step Pads 4" x 56"	F 18	5/16" Washer Head Nuts
	C 6	Flat Brackets #FL50	G 24	#14 x 3/4" Self-Drilling Screws
	D 6	Step Supports #3124F		

Tools Required: 5/16" Drill • 1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

- Prior to painting, fit your Owens Premier Boards to the body.** A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
- Painting your Owens Premier Boards.** To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions for painting ABS plastic.



- Measure from front wheel well, back 15", 35" and 55". Mark these bracket locations.
- Drill 5/16" diameter hole in pinch weld at marks. Attach FL50 bracket with 5/16" nut & bolt, then use two #14 x 3/4" self-drilling screws to secure top of FL50.
- Use two 5/16" nuts & bolts to secure 3124F step support to FL50. **Snug, but do not tighten at this time.**



- Apply foam tape to top edge of running board. Remove protective strip from top edge of foam tape.
- Align board on brackets attached to vehicle. Screw step to support bracket with two #14 x 3/4" self-drilling screws per bracket. **Do not fasten lip of board to vehicle body.**
- Tighten step support bolt and nut to 18 foot pounds. Place pad on step. Peel off tape backing to secure. **Don't forget the Owens label!**

IN294 8/26/05