

	<u>Qty.</u>	<u>Description</u>	<u>Qty.</u>	<u>Description</u>
Installation Parts List:	1	GlaStep 2176D	24	5/16" Bolts
	1	GlaStep 2176P	24	5/16" Nuts
	2	Step Pads	4	8mm Bolts
	2	Foam Tape Strips	28	#14 3/4" Self-Drilling Screws
	8	FL106 Flat Brackets	4	#12 1 1/4" Self-Drilling Screws
	8	3124 Step Support Bracket		
Tools Required: 5/16" Drill 1/2" Hex Socket 1/2" Wrench 5/16" Nut Driver 3/8" Driver Tape Measure				

1. Prior to painting, fit your GlaSteps to the body. A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.

2. Painting your GlaSteps. To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaStep should be sanded and primed before painting.

1. From front fender well measure back and mark locations at 20", 41", 58" & 73" along back side of pinch weld*. (41" hole location will use factory holes). At marked locations drill a 5/16" hole through pinch weld. (see Fig. 1)



2. Attach brackets to rear side of pinch weld with 5/16" bolt & nut. On bracket being placed at factory holes, slightly bend tab on bracket forward and place tab on front side of pinch weld. (see Fig. 2)

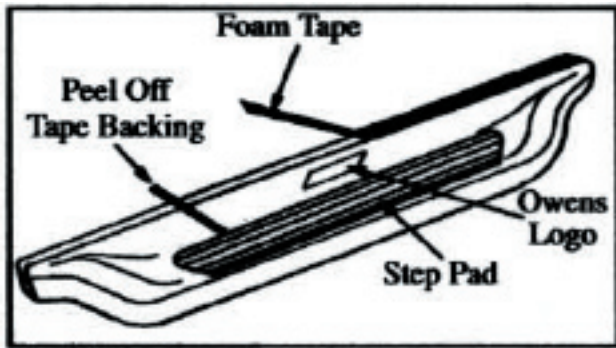
3. Use 2 8mm bolts to fasten bracket at 41" location. At other locations use 2 self-drilling screws to attach bracket to body tighten 5/16" bolts at pinch weld. (Use caution not to over tighten self drilling screws). (see Fig. 3)



4. Loosely attach 3124F to FL106 using 5/16" bolts & nuts. (see Fig. 4)

*Pinch weld - seam where outer rocker panel mates up with under body panel

5. Clean surface prior to attaching tape and step pads with denatured alcohol. Apply foam tape to top lip of board. Position step pad on stepping surface. Peel off tape backing starting with rear strip. Keep pad in position, peel off backing then apply pressure to top of pad to stick tape to board. Continue above steps for all tape strips.



8. Use 1 long (1 1/4") self drilling screws at each end of board to stiffen ends. (see Fig. 6)



6. Set board on brackets. Align board from front to back to match body lines to achieve best fit. Tighten 3124F to FL106 when board is in desired location.

7. Attach board to 3124 using 3/4" long self drilling screws. **Do not use long self drilling screws.** (see Fig. 5)



*Repeat for opposite side