

Installation Guide 2004-C TOYOTA TUNDRA ACCESS CAB

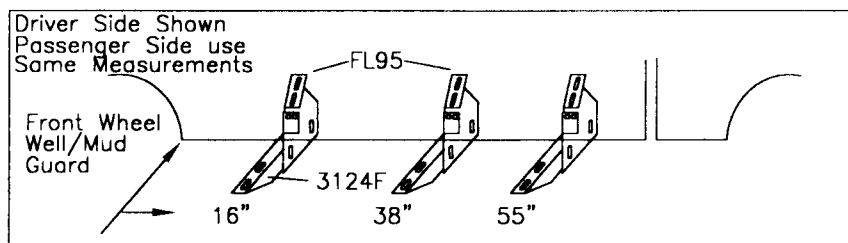
Product No.
67041

	QTY.	DESCRIPTION	QTY.	DESCRIPTION
INSTALLATION	2	GlaSteps (Driver & passenger Side)	6	Step Supports #3124F
PARTS LIST:	2	Step Pads	12	5/16" x 3/4" Washer Head Bolts
	2	Foam Tape Strips	12	5/16" Washer Head Nuts
	6	Flat Plates #FL95	30	#12 x 3/4" Self Drilling Screws (SHORT)

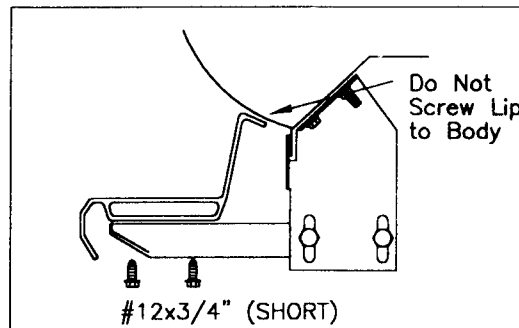
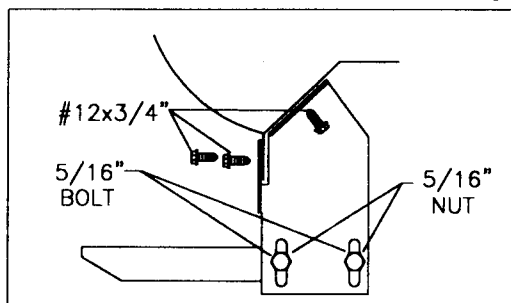
TOOLS REQUIRED: 12mm HEX SOCKET * 1/2" HEX SOCKET * 1/2" WRENCH * 5/16" NUT DRIVER * 3/8" NUT DRIVER

DRILLING INTO THE BODY IS REQUIRED

1. Prior to painting, fit your GlaSteps to the body. A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
2. Painting your GlaSteps. To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaSteps should be sanded and primed before painting.

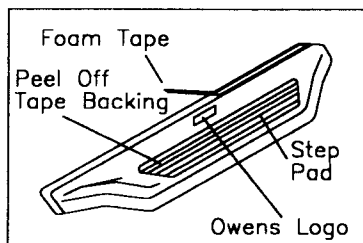


3. Measure from the wheel well, back to the dimensions shown above. Mark these bracket location centers. The 1st bracket uses self drilling screws, the others locations use factory mounting screws. Note: Steel plates have been inserted under fiberglass to mount brackets.



4. Use 2 self drilling screws to mount FL95 to the pinch weld. Use 1 self drilling screw to attach into the rocker panel. Attach support 3214F to FL95 using 2 5/16" bolts and nuts.

6. Position board on brackets and tight to truck body. Secure step support bracket to bottom of board using two #12 x 3/4" self-drilling screws per bracket (SHORT). Repeat for all brackets. DO NOT USE LONG SELF TAPPERS



7. Make sure your GlaSteps are level, tighten all bolts to 18 foot pounds. Do not overtighten the sheet metal screws, the sheet metal is thin. Do not overtighten.

5. Clean surface prior to attaching tape and step pads with denatured alcohol. Apply foam tape to top lip of board. Position step pad on stepping surface. Peel off tape backing starting with the rear strip. Keep pad in position, then apply pressure to top of pad to stick tape to board. Continue above steps for all tape strips.

IN290 03/15/05