

Installation Guide 2005-C CHEVY UPLANDER, BUICK TERRAZA *Product No. 2175*

INSTALLATION**PARTS LIST:****QTY. DESCRIPTION**

2	GlaStep (Drivers & Passenger Side)
2	Step Pads
2	Foam Tape Strips
8	Flat Plates #FL108
8	Angled Straps #AS01

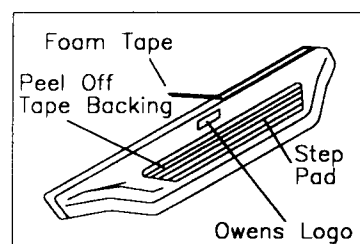
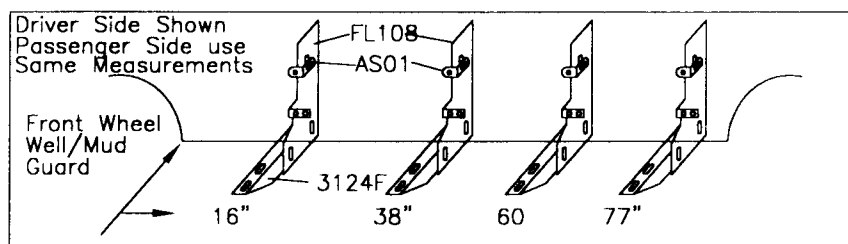
QTY. DESCRIPTION

8	Step Supports #3124F
24	5/16" x 3/4" Washer Head Bolts
24	5/16" Washer Head Nuts
40	#12 x 3/4" Self Drilling Screws (SHORT)

TOOLS REQUIRED: 5/16" DRILL * 1/2" HEX SOCKET * 1/2" WRENCH * 5/16" NUT DRIVER * 3/8" NUT DRIVER

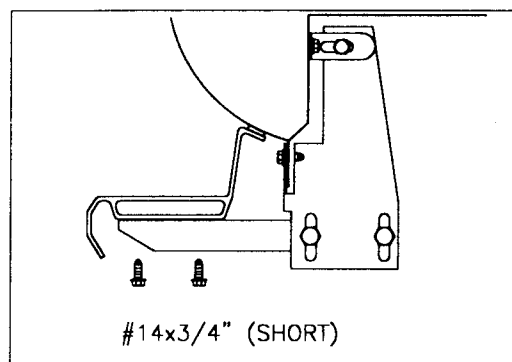
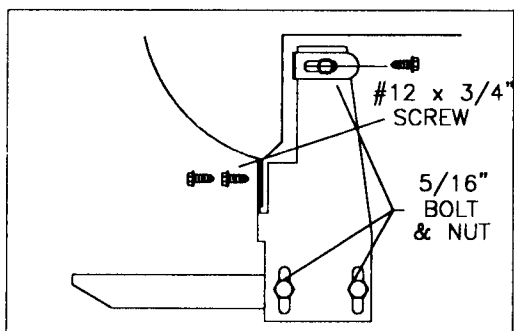
SOME DRILLING INTO THE BODY IS REQUIRED

1. Prior to painting, fit your GlaSteps to the body. A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
2. Painting your GlaSteps. To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaSteps should be sanded and primed before painting.



3. Measure from the wheel well, back to the dimensions shown above. Mark these bracket location centers. Note: Steel plates have been inserted under fiberglass to mount brackets.

4. Clean surface prior to attaching tape and step pads with denatured alcohol. Apply foam tape to top lip of board. Position step pad on stepping surface. Peel off tape backing starting with the rear strip. Keep pad in position, peel off backing then apply pressure to top of pad to stick tape to board. Continue above steps for all tape strips.



5. Bolt AS01 to FL108, just lightly tighten. Place flat bracket FL108 at the pinch weld locations shown above. Use 2 #14 x 3/4" self drilling screws to attach the flat bracket to the pinch weld. Use another self drilling screw to attach the AS01 bent tab to the rocker panel. Tighten the 5/16" nut and bolt holding the bent tab to the flat bracket.

6. Position step on brackets and tight to truck body. Secure step support bracket to bottom of GlaStep using two #14 x 3/4" self-drilling screws (SHORT) per bracket. Repeat for all brackets. DO NOT USE LONG SELF TAPPERS UNDER THE BOARD!

7. Make sure your GlaSteps are level, tighten all bolts to 18 foot pounds. Do not overtighten the sheet metal screws, the sheet metal is thin. Do not overtighten.

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