

Installation Guide

Chevy/GMC Pickup

Product No.

1996 to 1998

Extended Cab

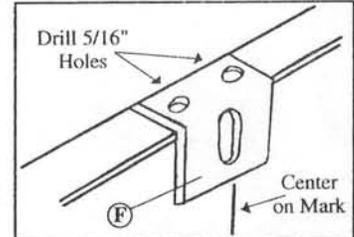
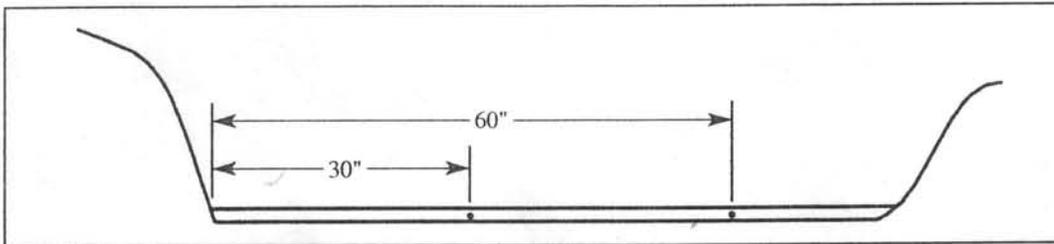
2086

Installation Parts List:

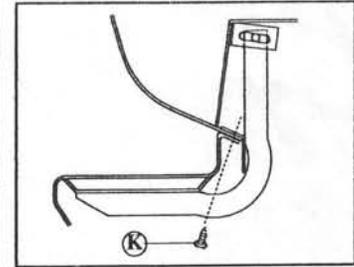
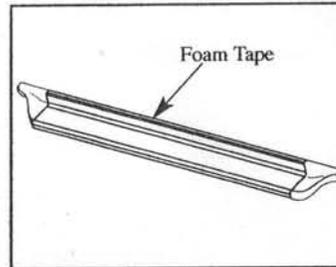
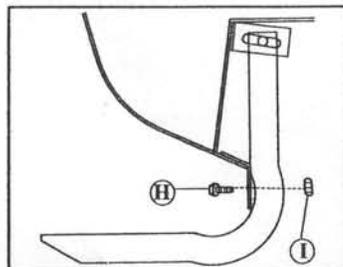
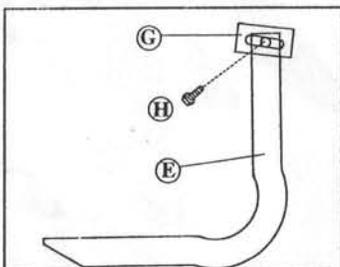
Qty.	Description	Qty.	Description
A 1	GlaStep #2086-D (Driver Side)	G 8	Angled Straps #AS01
B 1	GlaStep #2086-P (Passenger Side)	H 20	5/16" x 3/4" Washer Head Bolts
C 4	Step Pads	I 20	5/16" Washer Head Nuts
D 2	Foam Tape Strips	J 16	#14 x 3/4" Self-Drilling Screws
E 4	Bent U-Channels #CB01	K 10	#12 x 1-1/4" Self-Drilling Screws With Rubber Washers
F 4	Bent Tabs #BT01		

Tools Required: 5/16" Drill • 1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

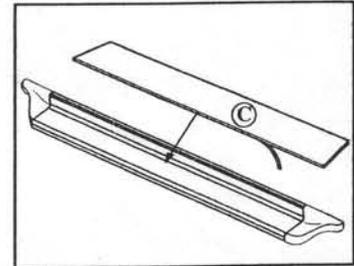
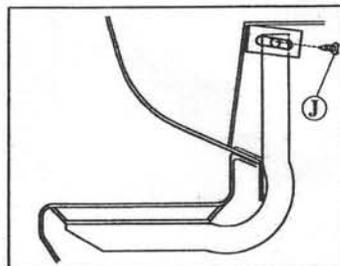
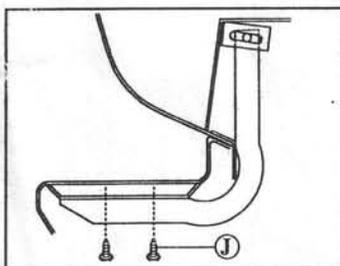
- Prior to painting, fit your GlaSteps to the body.** A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
- Painting your GlaSteps.** To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaSteps should be sanded and primed before painting.



- Measure** from front wheel well, back 30" and 60", lining up with cab support. Mark these bracket locations. Note: Steel plates have been inserted under fiberglass to mount brackets securely using self-drilling screws. **Double check your marks to be sure they line up with the steel plates before drilling.**
- Drill 5/16" diameter holes** in pinch weld so that bent tab centers on mark from step #3. Use 5/16" x 3/4" washer head bolts (H) and nuts (I) to secure.



- Attach two slotted angles** to top holes of bent U-channel using 5/16" x 3/4" bolts.
- Bolt bent U-channel brackets** to bent tabs using 5/16" x 3/4" bolts and nuts. **Do not tighten at this time.**
- Apply foam tape** to top edge of GlaStep. Remove protective strip from top edge of foam tape.
- Position step on brackets** and tight to truck body. Screw step to truck with #12 x 1-1/4" self-drilling screws with rubber washers (K), three per side.



- Screw step to bracket** using two #14 x 3/4" self-drilling screws per bracket.
- Adjust height and tighten 5/16" bolt** at bent tab and bracket, then use #14 x 3/4" self-drilling screws to secure angled strap to inside of rocker panel. **Tighten all bolts to 18 foot pounds.**
- Place pad on step.** Peel off tape backing to secure. **Don't forget the Owens label!**

IN283

3/20/01