

Installation Guide 2004-C CADILLAC SRX

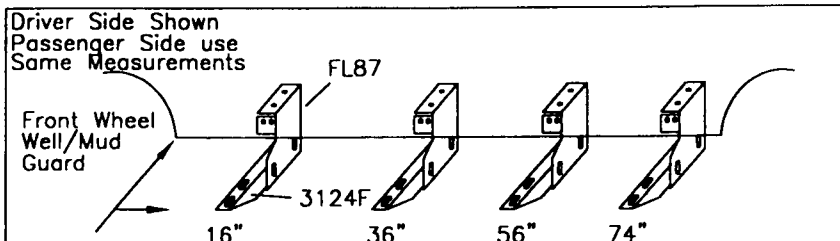
Product No.
67039

DRILLING INTO THE BODY IS REQUIRED

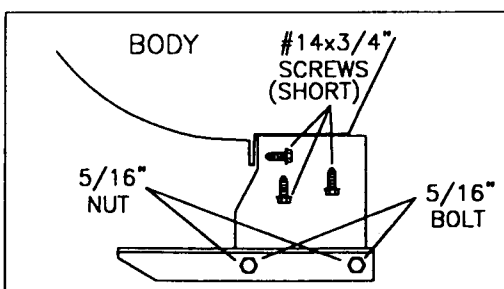
	QTY.	DESCRIPTION	QTY.	DESCRIPTION
INSTALLATION	2	Running Boards	24	5/16" x 3/4" Washer Head Bolts
PARTS LIST:	2	Step Pads	18	5/16" Washer Head Nuts
	2	Foam Tape Strips	12	#14 x 3/4" Self Drilling Screws (SHORT)
	6	Flat Plates #FL87	6	Clip Nuts
	6	Step Supports #3124F		

TOOLS REQUIRED: 5/16" DRILL * 1/2" HEX SOCKET * 1/2" WRENCH * 5/16" NUT DRIVER * 3/8" NUT DRIVER

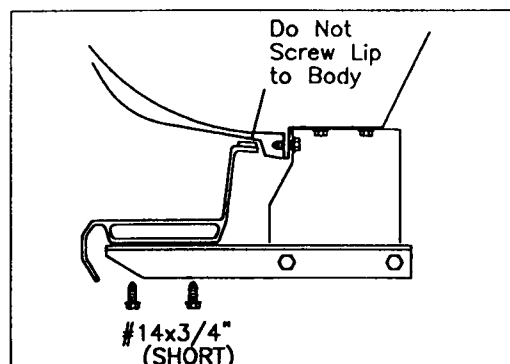
- Prior to painting, fit your Owens Premier running boards to the body. A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
- Painting your Owens Premier running boards. To insure a proper point finish, use a top quality auto paint system and follow the manufacturers instructions for painting ABS plastic.



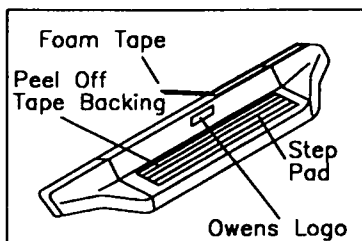
- Measure from the wheel well, back to the dimensions shown above. Mark these bracket location centers.



- Use 4 #14 x 3/4" screws to attach flat bracket FL87 to the pinch weld and rocker panel. Attach the horizontal bracket to the flat bracket with 5/16" bolts and nuts.



- Position board on brackets and tight to truck body. Secure step support bracket to bottom of board using two #14 x 3/4" self-drilling screws per bracket. Repeat for all brackets.



- Clean surface prior to attaching tape and step pads with denatured alcohol. Apply foam tape to top lip of board. Position step pad on stepping surface. Peel off tape backing starting with the rear strip. Keep pad in position, peel off backing then apply pressure to top of pad to stick tape to board. Continue above steps for all tape strips.

- Make sure your boards are level, tighten all bolts to 18 foot pounds. Do not overtighten the sheet metal screws, the sheet metal is thin. Do not overtighten.

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