

Installation Guide 2005-C JEEP GRAND CHEROKEE

Product No.
2173

INSTALLATION

PARTS LIST:

QTY. DESCRIPTION

2	GlaStep (Drivers & Passenger Side)
2	Step Pads
2	Foam Tape Strips
6	Flat Plates #FL103

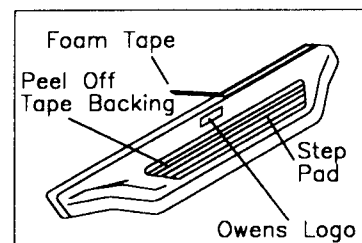
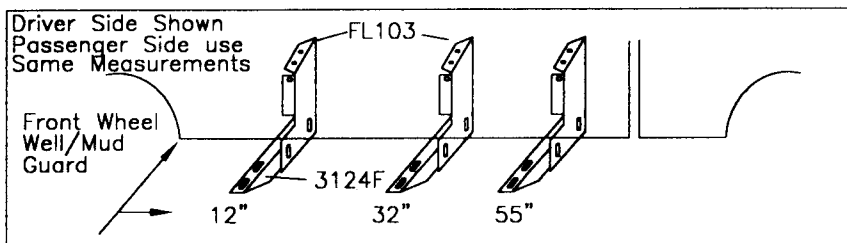
QTY. DESCRIPTION

6	Step Supports #3124F
18	5/16" x 3/4" Washer Head Bolts
18	5/16" Washer Head Nuts
24	#14 x 3/4" Self Drilling Screws (SHORT)

TOOLS REQUIRED: 5/16" DRILL * 1/2" HEX SOCKET * 1/2" WRENCH * 5/16" NUT DRIVER * 3/8" NUT DRIVER

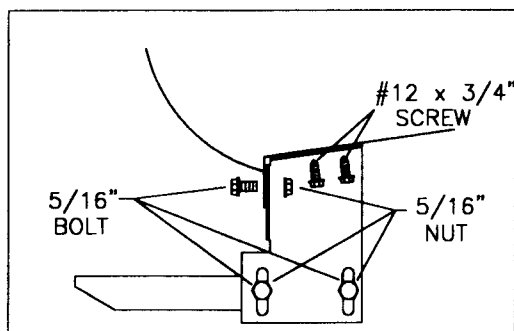
SOME DRILLING INTO THE BODY IS REQUIRED

1. Prior to painting, fit your GlaSteps to the body. A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
2. Painting your GlaSteps. To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaSteps should be sanded and primed before painting.

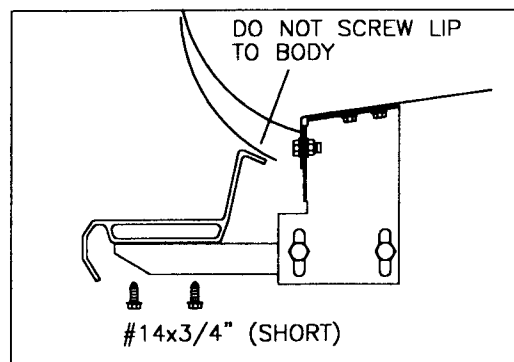


3. Measure from the wheel well, back to the dimensions shown above. Mark these bracket location centers. Note: Steel plates have been inserted under fiberglass to mount brackets.

4. Clean surface prior to attaching tape and step pads with denatured alcohol. Apply foam tape to top lip of board. Position step pad on stepping surface. Peel off tape backing starting with the rear strip. Keep pad in position, peel off backing then apply pressure to top of pad to stick tape to board. Continue above steps for all tape strips.



5. Place flat bracket FL103 against the pinch weld at the locations shown above. Drill a 5/16" hole through the pinch weld. Mount the flat bracket to the pinch weld with 5/16" nut and bolt. Finish by putting 2 #12 x 3/4" self drilling screws through the flat bracket into the rocker panel.



7. Make sure your GlaSteps are level, tighten all bolts to 18 foot pounds. Do not overtighten the sheet metal screws, the sheet metal is thin. Do not overtighten.

6. Position step on brackets and tight to truck body. Secure step support bracket to bottom of GlaStep using two #14 x 3/4" self-drilling screws (SHORT) per bracket. Repeat for all brackets. DO NOT USE LONG SELF TAPPERS UNDER THE BOARD!

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