

# Installation Guide

## 2004-C FORD F150 PICKUP Super Crew

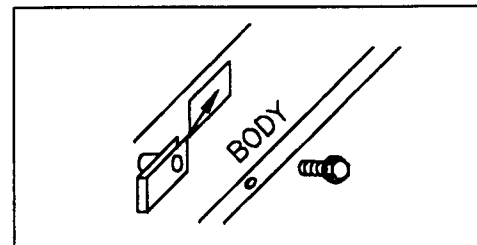
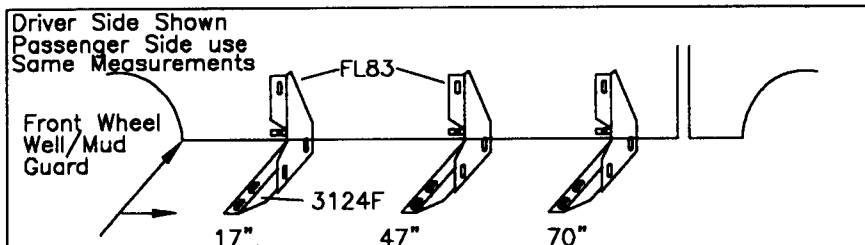
**Product No.**  
**With Flairs 67034**  
**Without Flairs 67035**

DRILLING INTO THE BODY IS NOT REQUIRED

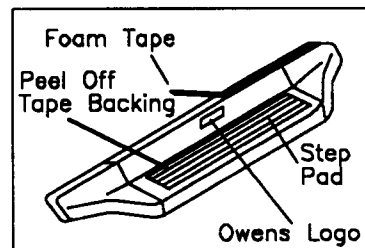
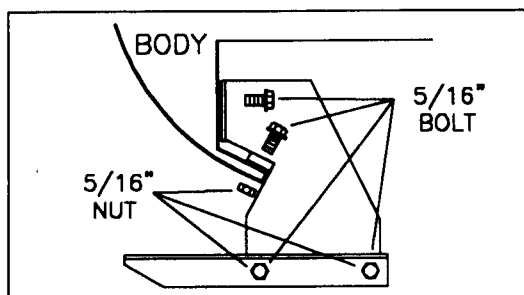
QTY.	DESCRIPTION	QTY.	DESCRIPTION
<u>INSTALLATION</u>	2 Running Boards	24	5/16" x 3/4" Washer Head Bolts
<u>PARTS LIST:</u>	2 Step Pads	18	5/16" Washer Head Nuts
	2 Foam Tape Strips	12	#14 x 3/4" Self Drilling Screws (SHORT)
	6 Flat Plates #FL83	6	Clip Nuts
	6 Step Supports #3124F		

**TOOLS REQUIRED:** 5/16" DRILL \* 1/2" HEX SOCKET \* 1/2" WRENCH \* 5/16" NUT DRIVER \* 3/8" NUT DRIVER

1. Prior to painting, fit your Owens Premier running boards to the body. A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
2. Painting your Owens Premier running boards. To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions for painting ABS plastic.

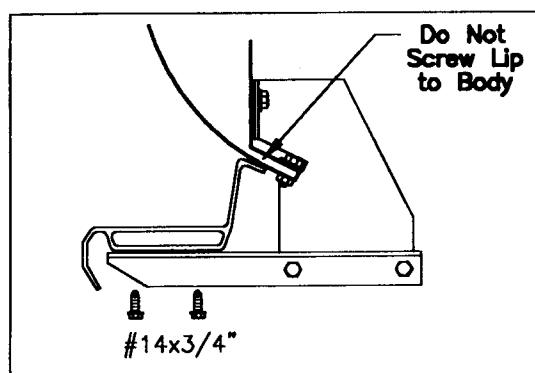


3. Measure from the wheel well, back to the dimensions shown above. Mark these bracket location centers.
4. Slide clip nut into body holes at locations shown in 3.



5. Place flat bracket FL83 against the pinch weld at the locations shown above, put 1 5/16" bolt and nut through the holes in the body and the bracket. Use another 5/16" bolt to attach the top of the bracket to the previously installed clip nut. Attach the horizontal bracket to the flat bracket with 5/16" bolts and nuts.

6. Clean surface prior to attaching tape and step pads with denatured alcohol. Apply foam tape to top lip of board. Position step pad on stepping surface. Peel off tape backing starting with the rear strip. Keep pad in position, peel off backing then apply pressure to top of pad to stick tape to board. Continue above steps for all tape strips.



8. Make sure your boards are level, tighten all bolts to 18 foot pounds. Do not overtighten the sheet metal screws, the sheet metal is thin. Do not overtighten.

7. Position board on brackets and tight to truck body. Secure step support bracket to bottom of board using two #14 x 3/4" self-drilling screws per bracket. Repeat for all brackets.

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