

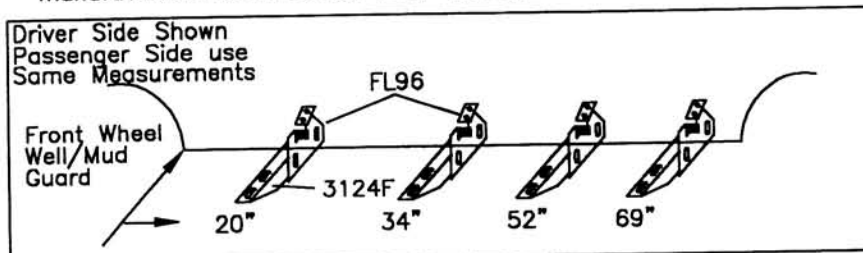
# Installation Guide 1999-C WINDSTAR W/O CLADDING 2004-C FREESTAR/MONTERAY

## Product No. 2166

QTY.	DESCRIPTION	QTY.	DESCRIPTION
1	GlaStep #2166-D (Drivers Side)	8	Step Supports #3124F
1	GlaStep #2166-P (Passenger Side)	16	5/16" x 3/4" Washer Head Bolts
2	Step Pads	16	5/16" Washer Head Nuts
2	Foam Tape Strips	40	#14 x 3/4" Self Drilling Screws (SHORT)
8	Flat Plates #FL96	6	#12 x 1-1/4" Self Drilling Screws With Rubber Washers (LONG)

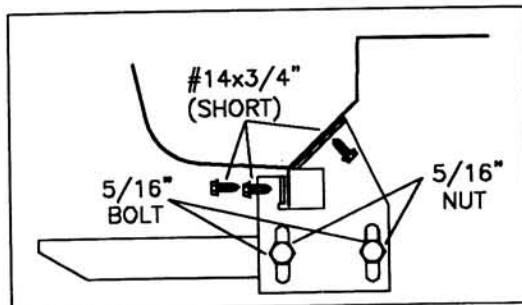
**TOOLS REQUIRED:** 5/16" DRILL \* 1/2" HEX SOCKET \* 1/2" WRENCH \* 5/16" NUT DRIVER \* 3/8" NUT DRIVER

- 1. Prior to painting, fit your GlaSteps to the body.** A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
- 2. Painting your GlaSteps.** To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaSteps should be sanded and primed before painting.

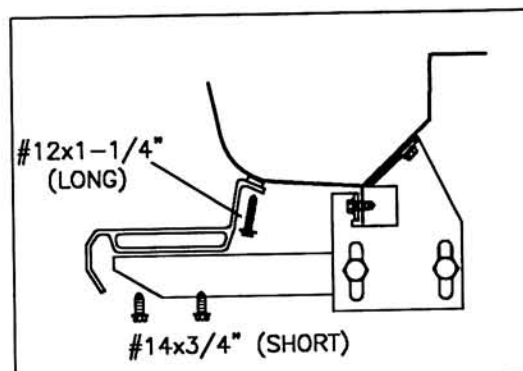


DRILLING INTO THE BODY IS REQUIRED

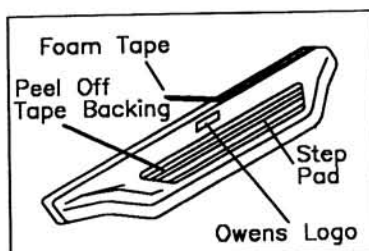
- 3. Measure** from the wheel well, back to the dimensions shown above. Mark these bracket location centers. Note: Steel plates have been inserted under fiberglass to mount brackets. **Double check your marks to be sure they line up with the steel plates before drilling.**



- 4. Place flat bracket FL96** against the pinch weld at the locations shown above put 2 #14x3/4" self drilling screws through the bracket into the pinch weld, then put another self drilling screw through the bracket into the rocker panel. Attach the horizontal bracket to the flat bracket with 5/16" bolts and nuts.



- 6. Position step on brackets** and tight to truck body. Screw step to truck with #12 x 1-1/4" self-drilling screws with rubber washers (LONG), three per side. Secure step support bracket to bottom of GlaStep) using two #14 x 3/4" self-drilling screws (SHORT) per bracket. Repeat for all Brackets. **DO NOT USE LONG SELF TAPPERS UNDER THE BOARD!**



- 5. Clean surface** prior to attaching tape and step pads with denatured alcohol. Apply foam tape to top lip of board. Position step pad on stepping surface. Peel off tape backing starting with the rear strip. Keep pad in position, peel off backing then apply pressure to top of pad to stick tape to board. Continue above steps for all tape strips.

- 7. Make sure your GlaSteps are level,** tighten all bolts to 18 foot pounds. Do not overtighten the sheet metal screws, the sheet metal is thin. **Do not overtighten.**

IN266A 05/20/04