

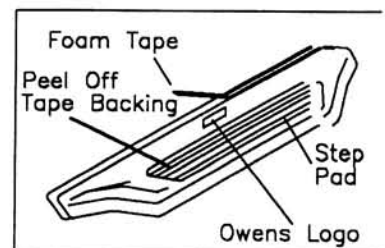
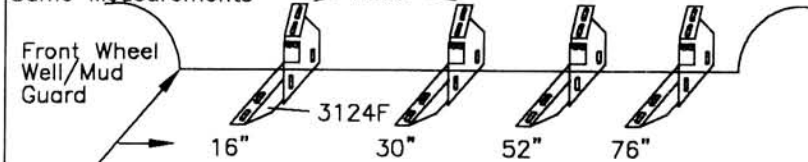
Installation Guide 2004-C TOYOTA TUNDRA DOUBLE CAB**Product No.
2164**

QTY.	DESCRIPTION	QTY.	DESCRIPTION
INSTALLATION	2 GlaSteps (Driver & passenger Side)	8	Step Supports #3124F
PARTS LIST:	2 Step Pads	16	5/16" x 3/4" Washer Head Bolts
	2 Foam Tape Strips	16	5/16" Washer Head Nuts
	8 Flat Plates #FL95	28	#14 x 3/4" Self Drilling Screws (SHORT)
	6 M8 Nut	6	#12 x 1-1/4" Self Drilling Screws With Rubber Washers (LONG)
	8 5/16" FLAT WASHER		

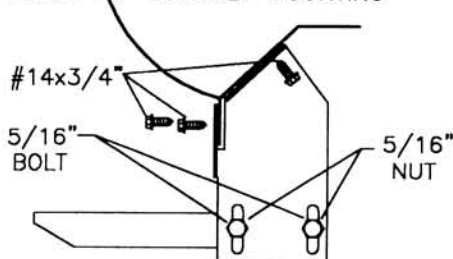
TOOLS REQUIRED: 12mm HEX SOCKET * 1/2" HEX SOCKET * 1/2" WRENCH * 5/16" NUT DRIVER * 3/8" NUT DRIVER

SOME DRILLING INTO THE BODY IS REQUIRED

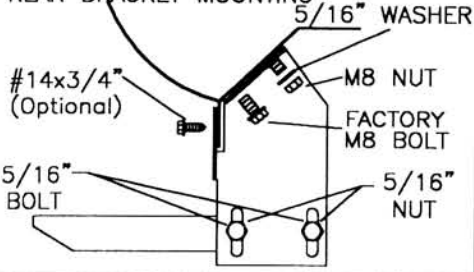
- 1. Prior to painting, fit your GlaSteps to the body.** A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
- 2. Painting your GlaSteps.** To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaSteps should be sanded and primed before painting.

Driver Side Shown
Passenger Side use
Same Measurements

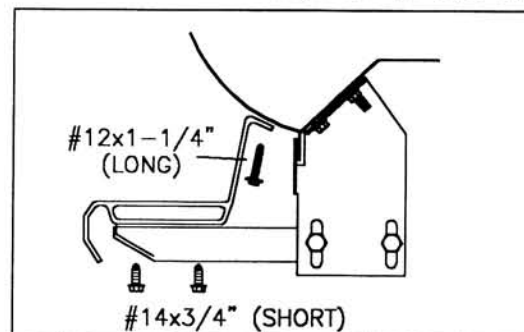
- 3. Measure** from the wheel well, back to the dimensions shown above. Mark these bracket location centers. The 1st bracket uses self drilling screws, the others locations use factory mounting screws. Note: Steel plates have been inserted under fiberglass to mount brackets.
- 6. Clean surface** prior to attaching tape and step pads with denatured alcohol. Apply foam tape to top lip of board. Position step pad on stepping surface. Peel off tape backing starting with the rear strip. Keep pad in position, peel off backing then apply pressure to top of pad to stick tape to board. Continue above steps for all tape strips.

FRONT 16" BRACKET MOUNTING

- 4. Use 2 self drilling screws** to mount FL95 to the pinch weld. Use 1 self drilling screw to attach into the rocker panel. Attach support 3214F to FL95 using 2 5/16" bolts and nuts.

REAR BRACKET MOUNTING

- 5. Remove the factory M8 bolt,** reinstall mounting the FL95 bracket. Use a 5/16" washer and M8 Nut on the exposed stud. Attach support 3214F to FL95 using 2 5/16" bolts and nuts.



- 7. Position step on brackets** and tight to truck body. Screw step to truck with #12 x 1-1/4" self-drilling screws with rubber washers (LONG), three per side. Secure step support bracket to bottom of GlaStep using two #14 x 3/4" self-drilling screws (SHORT) per bracket. Repeat for all Brackets. **DO NOT USE LONG SELF TAPPERS UNDER THE BOARD!**
- 8. Make sure your GlaSteps are level,** tighten all bolts to 18 foot pounds. Do not overtighten the sheet metal screws, the sheet metal is thin. **Do not overtighten.**

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