

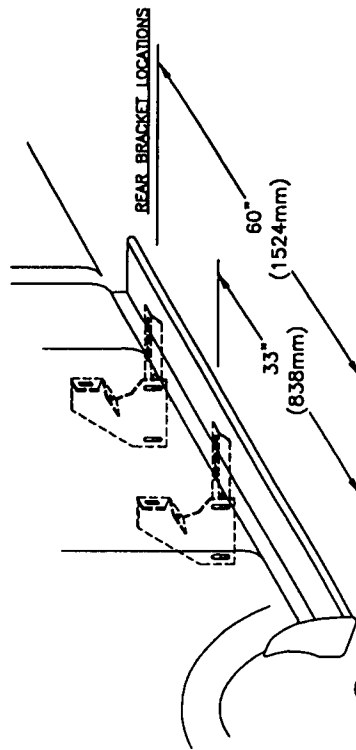


04-CURRENT F150 STANDARD CAB INZ61 08/30/04

SOME DRILLING IS REQUIRED

INSTALLATION PARTS LIST:	QTY.	DESCRIPTION
1 RUNNING BOARD 1 DRIVER & 1 PASSENGER	1	END CAP 1 LEFT & 1 RIGHT
1 STONE GUARD 1 LEFT & 1 RIGHT	2	5/16" CLIP NUT
8 3/8"x1 SELF TAPPING SCREW	14	5/16"x 3/4" BOLT
8 #14x3/4" TEK SCREW	12	5/16-18 HEX NUT
8 1/4x5/8" SQUARE HEAD SCREW	4	FLAT BRACKET, FLB3 2", FLB6 D&P 4"
8 1/4-20 HEX NUT	4	HORIZONTAL BRACKET, SUPPORT, 3124F

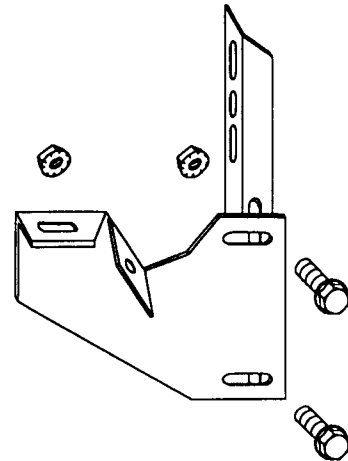
TOOLS REQUIRED: 5/16" DRILL • 1/2" HEX SOCKET • 1/2" WRENCH • 5/16" NUT DRIVER • 3/8" NUT DRIVER



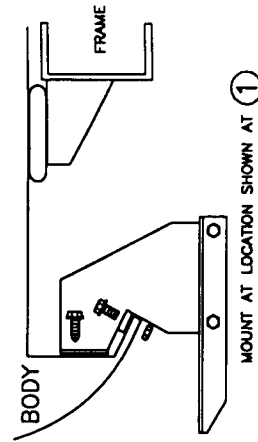
① (DRIVERS SIDE SHOWN)

MEASURE FROM FRONT WHEEL WELL TO BRACKET LOCATIONS. MARK THIS DIMENSION ON THE PINCH WELD

② BRACKET ASSEMBLY ASSEMBLE WITH 5/16" BOLTS



③ BRACKET ASSEMBLY MOUNT TO BODY DRILL THROUGH PINCH WELDS WITH A 5/16" DRILL ASSEMBLE WITH 5/16" BOLTS AND #14 SELF DRILLING SCREW



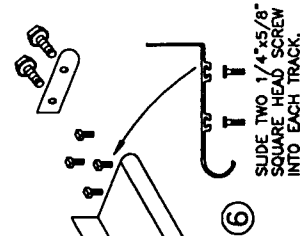
MOUNT AT LOCATION SHOWN AT ①

④ BEND STONE GUARD BY HAND AND KNEE TO FIT THE WHEEL WELL BEFORE INSTALLING TO RUNNING BOARD



⑦

INSTALL END CAP TO BOARD WITH 3/8" SELF TAPPING BOLT



⑥

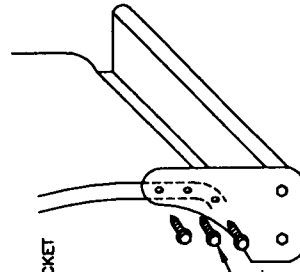
SLIDE TWO 1/4"x5/8" SQUARE HEAD SCREW INTO EACH TRACK.

⑤

FASTEN FRONT STONE GUARD TO BOARDS WITH 3/8" SELF TAPPING BOLT. BEND STONE GUARD BY HAND AND KNEE TO FIT THE WHEEL WELL

⑧

HOLD BOARD IN PLACE, WITH THE REAR RESTING ON THE BACK BRACKET

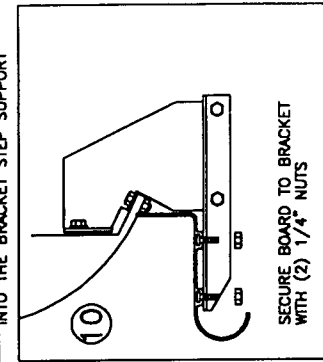


⑨

SCREW THROUGH STONE GUARD INTO FENDERWELL LIP USING #14 BY 3/4 SELF DRILLING SCREWS. MAKE SURE YOU DRILL INTO METAL

3 PLACES AT EACH STONE GUARD

NOTE: BE SURE THAT 1/4" BOLTS ARE PLACED INTO THE BRACKET STEP SUPPORT



⑪

WITH BOARD LEVEL TIGHTEN ALL LOOSE BOLTS

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⑫

REPEAT FOR OTHER SIDE