

Installation Guide**Ford Super Duty
Extended Cab****Product No.**

1999 to Current

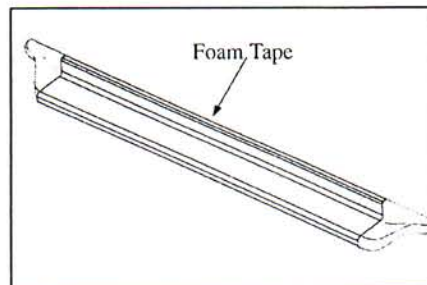
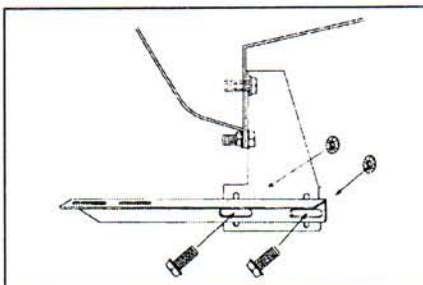
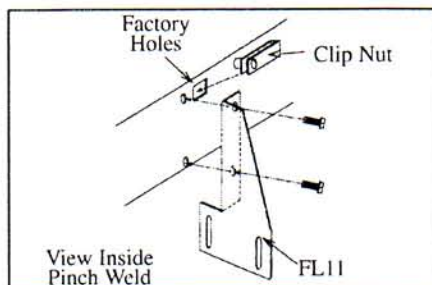
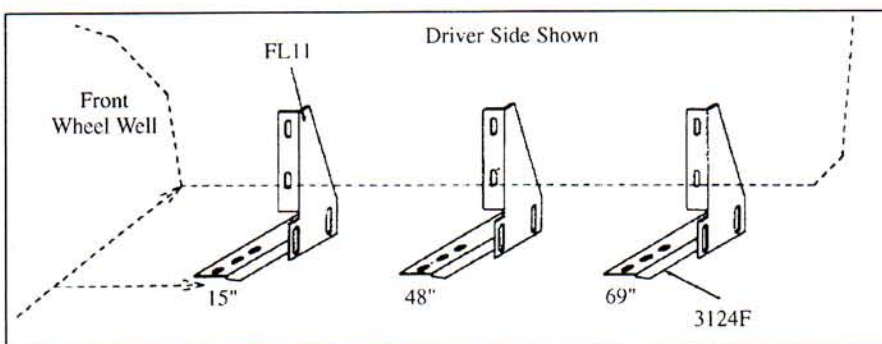
67028

**Installation
Parts List:**

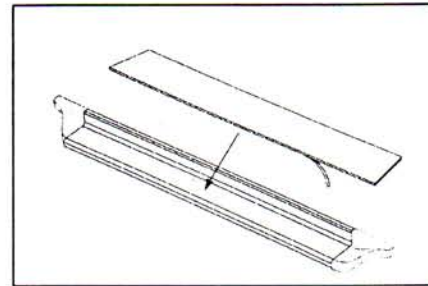
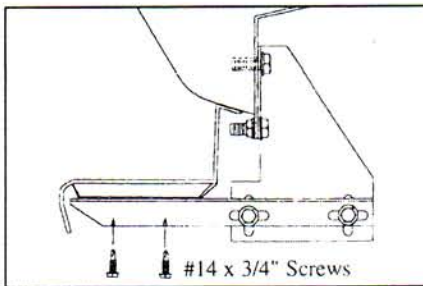
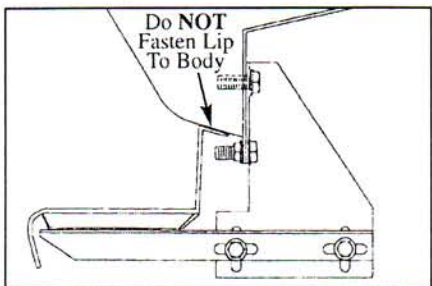
Qty.	Description	Qty.	Description
A 1	Running Board #67028 (Driver Side)	F 6	Step Supports #3124F
B 1	Running Board #67028 (Passenger Side)	G 24	5/16" Washer Head Bolts
C 2	Step Pads	H 18	5/16" Washer Head Nuts
D 2	Foam Tape Strips	I 6	5/16" Clip Nuts
E 6	Flat Brackets #FL11	J 12	#14 x 3/4" Self-Drilling Screws

Tools Required: 5/16" Drill • 1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

1. Prior to painting, fit your Owens' Premier running boards to the body. A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
2. Painting your Owens' Premier running boards. To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions for painting ABS plastic.
3. Measure from front mud flap to three bracket hole locations shown at right. Mark these bracket locations.



4. Mount brackets to body with 5/16" bolt and nuts, through existing holes in vehicle at marked locations. Use clip nuts in top holes. **Do not tighten nuts.**
5. Attach 3124F step supports to FL11 using 5/16" washer head bolts and nuts.
6. Apply foam tape strips to top step edge.
7. Position Premier step to body. Do not attach lip of board to vehicle.
8. Secure bracket to step with two #14 x 3/4" self-drilling screws per bracket. Tighten all bolts to 18 foot pounds.
9. Place step pad on board. Peel off tape backing to secure. **Don't forget the Owens label!**



IN256 12/8/03