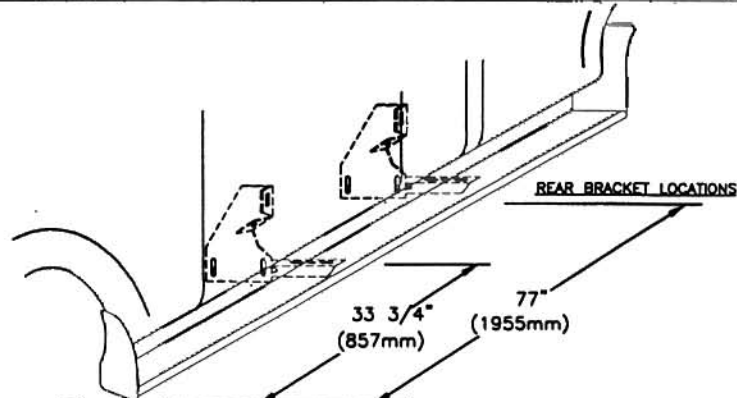


## SOME BRACKETS INSTALL IN FACTORY HOLES

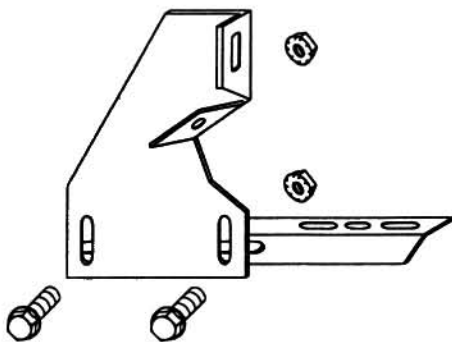
INSTALLATION	QTY.	DESCRIPTION	QTY.	DESCRIPTION
PARTS LIST:	1	RUNNING BOARD 1 DRIVER & 1 PASSENGER	4	HORIZONTAL BRACKET, SUPPORT, 3124F
	4	STONE GUARD 2 LEFT & 2 RIGHT	2	5/16" CUP NUT
	8	3/8"x1 SELF TAPPING SCREW	14	5/16"x 3/4" BOLT
	14	#14x3/4" TEK SCREW	12	5/16-18 HEX WASHER HEAD NUT
	8	1/4x5/8" SQUARE HEAD SCREW	4	FLAT BRACKET, FL83 4", FL86 2"
	8	1/4-20 HEX NUT		

TOOLS REQUIRED: 5/16" DRILL • 1/2" HEX SOCKET • 1/2" WRENCH • 5/16" NUT DRIVER • 3/8" NUT DRIVER



① (DRIVERS SIDE SHOWN)  
MEASURE FROM FRONT WHEEL WELL TO BRACKET LOCATIONS. MARK THIS DIMENSION ON THE PINCH WELD

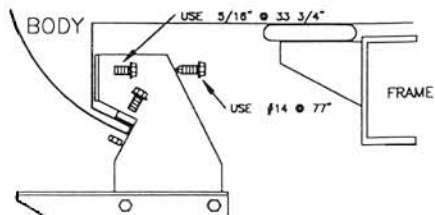
②  
BRACKET ASSEMBLY  
ASSEMBLE WITH 5/16" BOLTS



SLIDE NUT CUP INTO BODY HOLES AT BRACKET LOCATION AT 33 3/4"

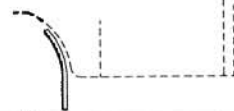
BRACKET ASSEMBLY MOUNT TO BODY @ 33 3/4" ASSEMBLE WITH 5/16" BOLTS AND NUT CUP AND 5/16" BOLT

③  
BRACKET ASSEMBLY MOUNT TO BODY @ 77" DRILL THROUGH PINCH WELD WITH A 5/16" DRILL ASSEMBLE WITH 5/16" BOLTS AND #14 SELF DRILLING SCREW

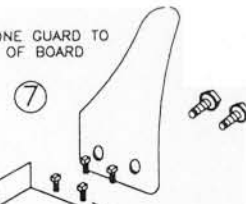


MOUNT AT LOCATION SHOWN AT ①

④  
BEND STONE GUARD BY HAND AND KNEE TO FIT THE WHEEL WELL BEFORE INSTALLING TO RUNNING BOARD



INSTALL STONE GUARD TO OTHER END OF BOARD



⑥  
SLIDE TWO 1/4"x5/8" SQUARE HEAD SCREW INTO EACH TRACK.

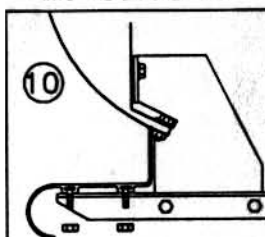
⑤  
FASTEN FRONT STONE GUARD TO BOARDS WITH 3/8" SELF TAPPING BOLT. BEND STONE GUARD BY HAND AND KNEE TO FIT THE WHEEL WELL

⑧  
HOLD BOARD IN PLACE, WITH THE REAR RESTING ON THE BACK BRACKET

⑨  
SCREW THROUGH STONE GUARD INTO FENDERWELL LIP USING #14 BY 3/4 SELF DRILLING SCREWS. MAKE SURE YOU DRILL INTO METAL.

3 PLACES AT EACH STONE GUARD

NOTE: BE SURE THAT 1/4" BOLTS ARE PLACED INTO THE BRACKET STEP SUPPORT



⑩  
SECURE BOARD TO BRACKET WITH (2) 1/4" NUTS

⑪  
WITH BOARD LEVEL TIGHTEN ALL LOOSE BOLTS

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09/12/03

⑫  
REPEAT FOR OTHER SIDE